



EASY RAKE SUPERSTAR 16 - 18 - 20 - 22

**Ranghinatore Stellare / Hay Rake
Râteau Andaineur Soleil / Rastrillo De Soles**

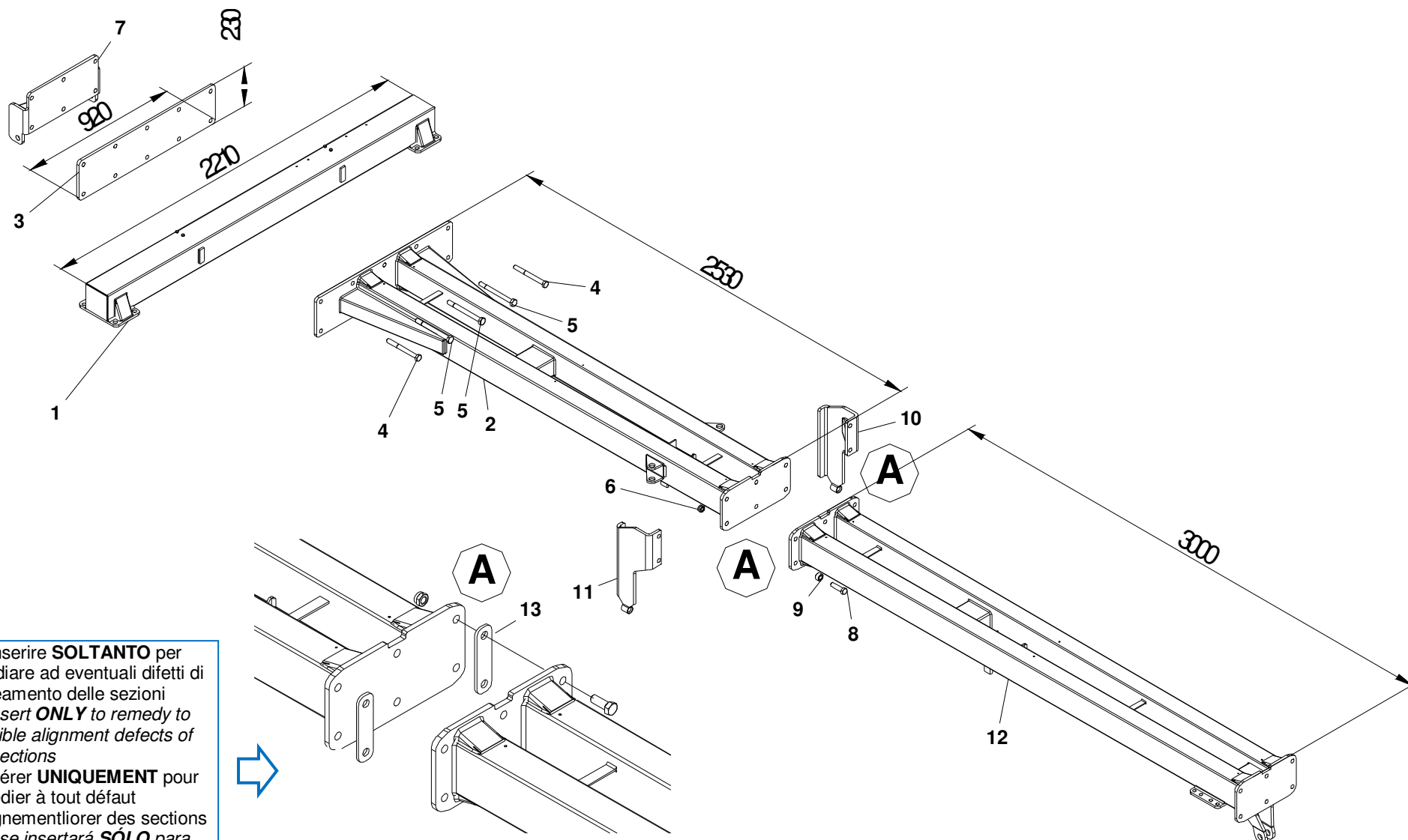
**Montaggio / Assembly
Assemblage / Montaje**

(sistema autosterzante / autosteer system / système auto directionnel / sistema auto direccional)

rev.3d - 10/2022

Assemblaggio 1-Assembly 1-Assemblage 1

Easy-Rake SUPER STAR 16-18-20 NO AUTOSTEER



Da inserire **SOLTANTO** per
rimediare ad eventuali difetti di
allineamento delle sezioni
*To insert **ONLY** to remedy to
possible alignment defects of
the sections*
À insérer **UNIQUEMENT** pour
remédier à tout défaut
d'alignement des sections
*Que se insertará **SÓLO** para
remediar cualquier defecto de
alineación de las secciones*

Assemblaggio 1-Assembly 1-Assemblage 1

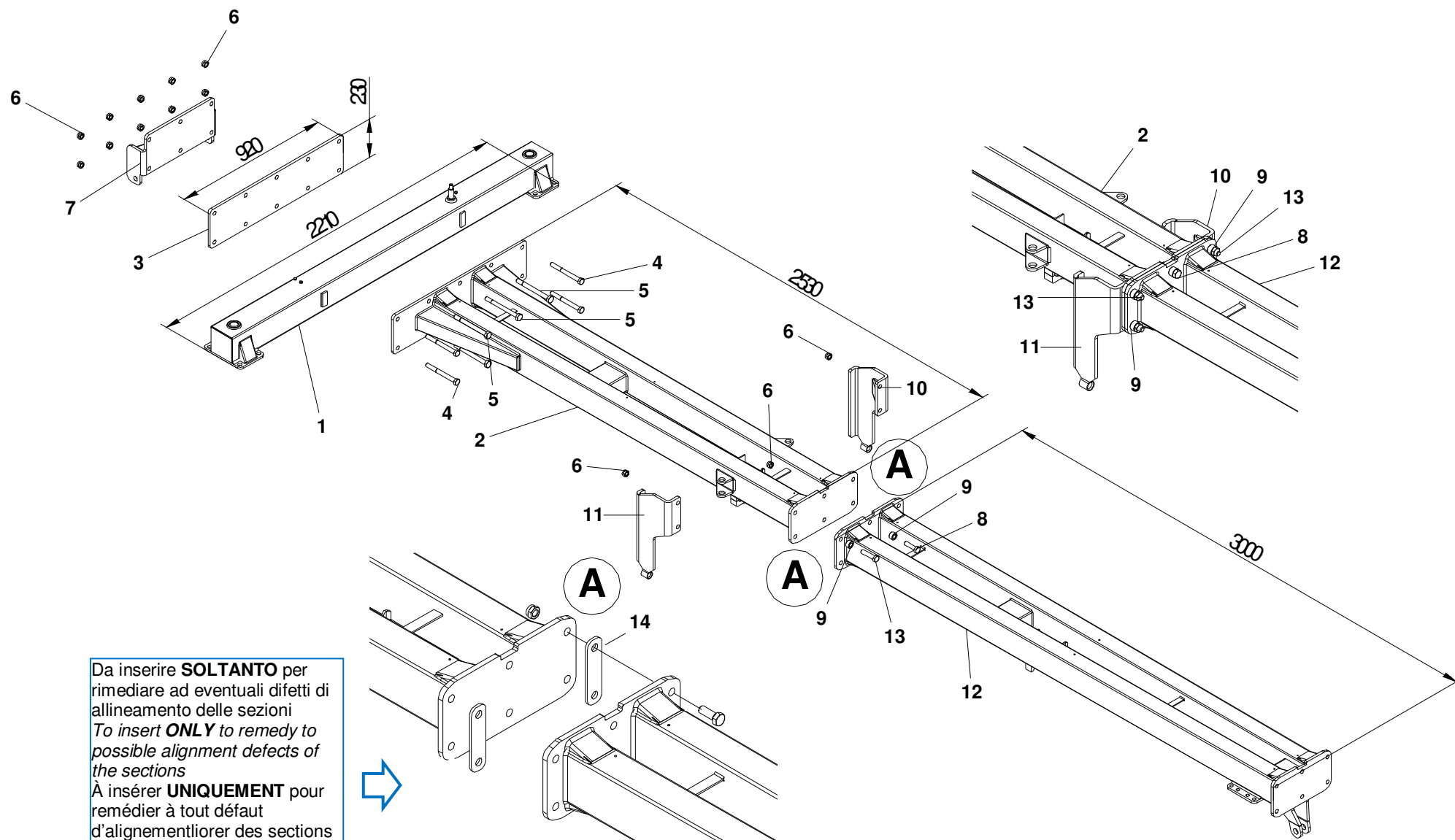
Easy-Rake SUPER STAR 16-18-20 NO AUTOSTEER

Posizione Position	Codice Code	Descrizione Description
1	18032620	Traversa orizzontale Cross drawbar Poutre horizontale
2	18033219	Timone posteriore ERS Rear rudder ERS Gouvernail arrière ERS
3	18032629	Piastra di giunzione Junction plate Plaque de jonction
4	3011700	Vite TE M20x200 Screw TE M20x200 Vist TE M20x200
5 *	3011722	Vite TE M20x220 Screw TE M20x220 Vist TE M20x220
6	3020216	Dado Autobl. 20 MA Nut 20 MA Ecrou 20MA a bloccage automatique
7*	18033093	Supporto tiranti Support Support tirants
8	3011718	Vite TE M20x75 Screw TE M20x75 Vis TE M20x75
9	18033044	Spessore Ø35-21-20 Tickness Ø35-21-20 Entretoise Ø35-21-20

Posizione Position	Codice Code	Descrizione Description
10	18033089	Supp. Tirante dx Support dx Support tirants droit
11	18033090	Supp. Tirante sx Support sx Support tirants gauche
12	18033218	Timone central posterior ERS Central rudder ERS Gouvernail centrale ERS
13	18034334	Spessore per piastra Spacer for plate Espaceement par plaque

Assemblaggio 1-Assembly 1-Assemblage 1

Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Assemblaggio 1-Assembly 1-Assemblage 1

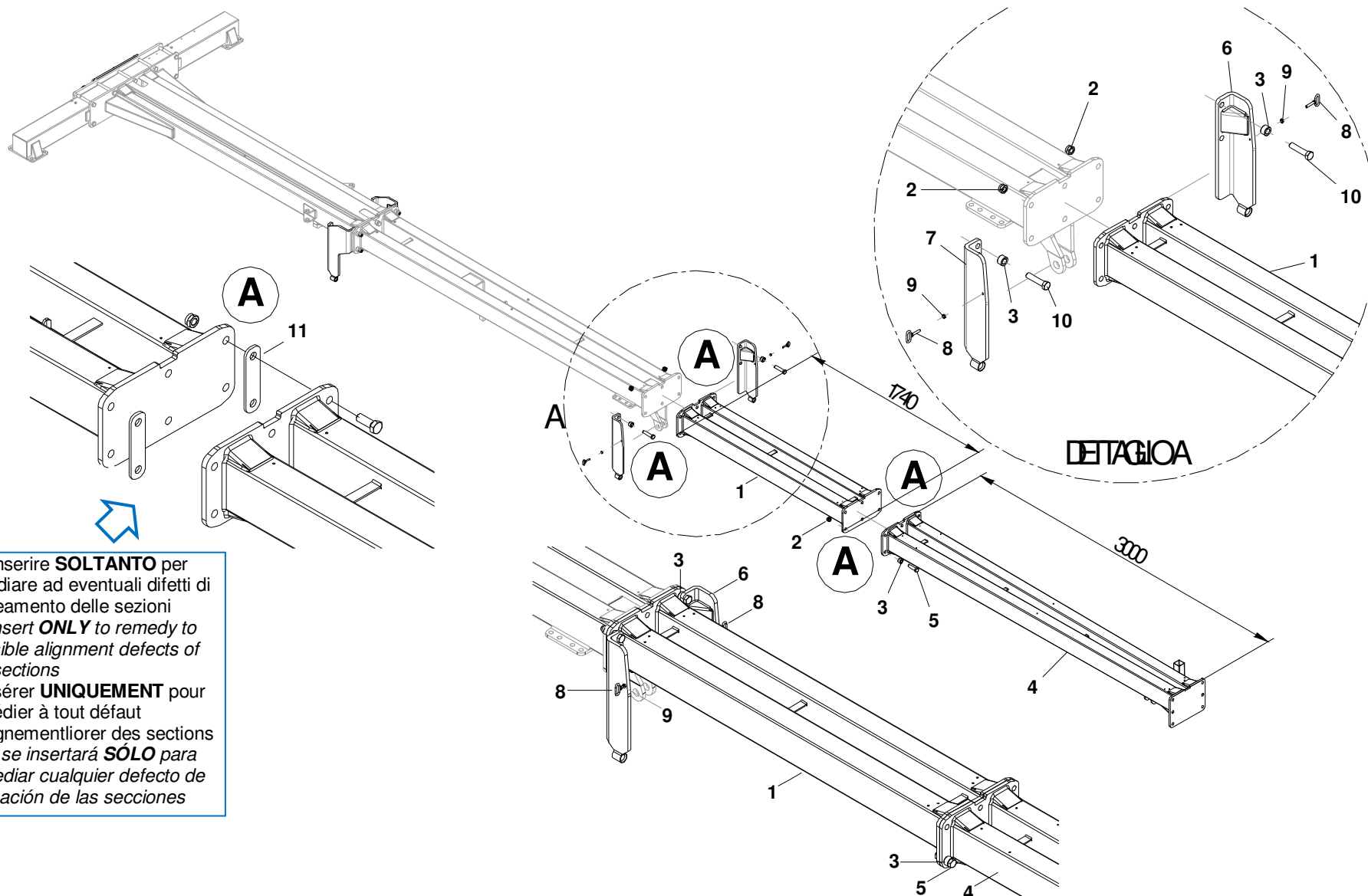
Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18033261	Traversa orizzontale Cross drawbar Poutre horizontale
2	18033219	Timone posterior L.2500 mm ERS Rear rudder L.2500 ERS Gouvernail arrière L.2500 ERS
3	18032629	Piastra di giunzione Junction plate Plaque de jonction
4	3011700	Vite TE M20x200 Screw TE M20x200 Vist TE M20x200
5	3011722	Vite TE M20x220 Screw TE M20x220 Vist TE M20x220
6	3020216	Dado Autobl. 20 MA Locking Nut 20 MA Ecrou 20MA a bloccage automatique
7	18033093	Supporto tiranti Support Support tirants
8	3011718	Vite TE M20x75 Screw TE M20x75 Vis TE M20x75
9	18033044	Spessore Ø35-21-20 Tickness Ø35-21-20 Entretoise Ø35-21-20
10	18033089	Supp. Tirante dx Support dx Support tirants droit

Posizione Position	Codice Code	Descrizione Description
11	18033090	Supp. Tirante sx Support left Support tirants gauche
12	18033218	Timone central posterior L.3000 mm Central rudder ERS L.3000 mm Gouvernail centrale ERS L.3000 mm
13	3010808	Vite TE M20x90 Screw TE M20x90 Vis TE M20x90
14	18034334	Spessore per piastra Spacer for plate Espacement par plaque

Assemblaggio 2 –Assembly 2- Assemblage 2

Easy-Rake SUPER STAR 20 NON STERZANTE / NO AUTOSTEER - 22 STERZANTE / AUTOSTEER / AUTODIRECTEUR



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rimediare ad eventuali difetti di
allineamento delle sezioni
*To insert **ONLY** to remedy to
possible alignment defects of
the sections*
À insérer **UNIQUEMENT** pour
remédier à tout défaut
d'alignement des sections
*Que se insertará **SOLO** para
remediar cualquier defecto de
alineación de las secciones*

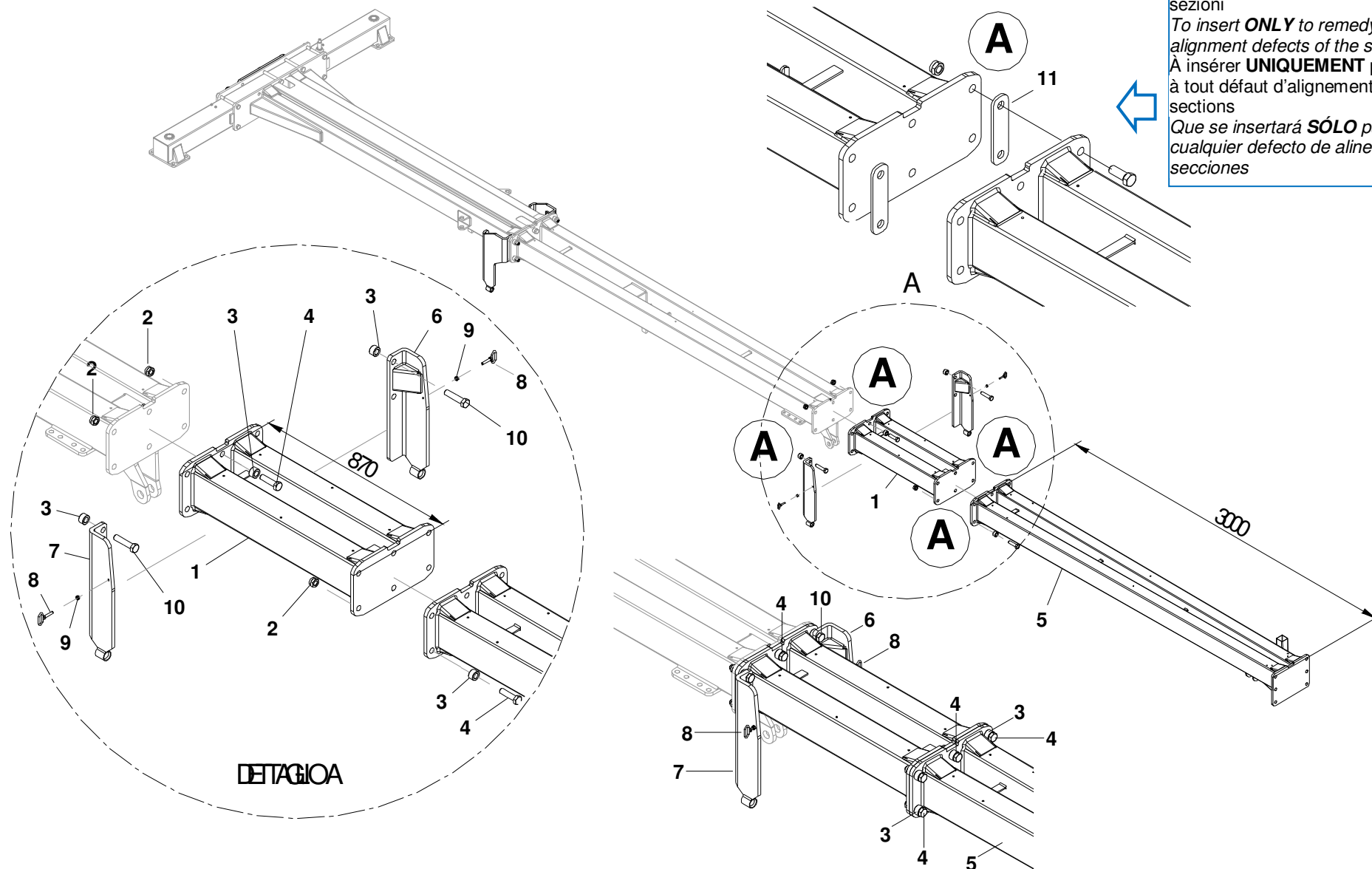
Assemblaggio 2 –Assembly 2- Assemblage 2

Easy-Rake SUPER STAR 20 NO AUTOSTEER - 22 STERZANTE / AUTOSTEER / AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032634	Timone L.1740 mm ERS 20 rudder L.1740 mm ERS 20 Gouvernail L.1740 mm ERS 20
2	3020216	Dado Autobl. 20 MA Locking Nut 20 MA Ecrou 20MA a bloccage automatique
3	18033044	Spessore Ø35-21-20 Tickness Ø35-21-20 Entretoise Ø35-21-20
4	18033219	Timone posterior L.3000 mm ERS Rear rudder L.3000 mm ERS Gouvernail arrière L.3000 mm ERS
5	3011718	Vite TE M20x75 Screw TE M20x75 Vis TE M20x75
6	18033091	Supporto Tirante sinistro Support rod Left Supporte tirants gauche
7	18033092	Supporto Tirante destro Support rod right Supporte tirants droit
8	18032909	Passacorda Skip rope closure Passer la corde
9	3020329	Dado autobloccante M8 Locking Nut M8 Ecrou M8 a bloccage automatique
10	3010808	Vite TE M20x90 Screw TE M20x90 Vist TE M20x90
11	18034334	Spessore per piastra Spacer for plate Espacement par plaque

Assemblaggio 2A –Assembly 2A- Assemblage 2A

Easy-Rake SUPER STAR 18 NN AUTOSTEER - 20 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Da inserire **SOLTANTO** per rimediare ad eventuali difetti di allineamento delle sezioni
 To insert **ONLY** to remedy to possible alignment defects of the sections
 À insérer **UNIQUEMENT** pour remédier à tout défaut d'alignement des sections
 Que se insertará **SÓLO** para remediar cualquier defecto de alineación de las secciones

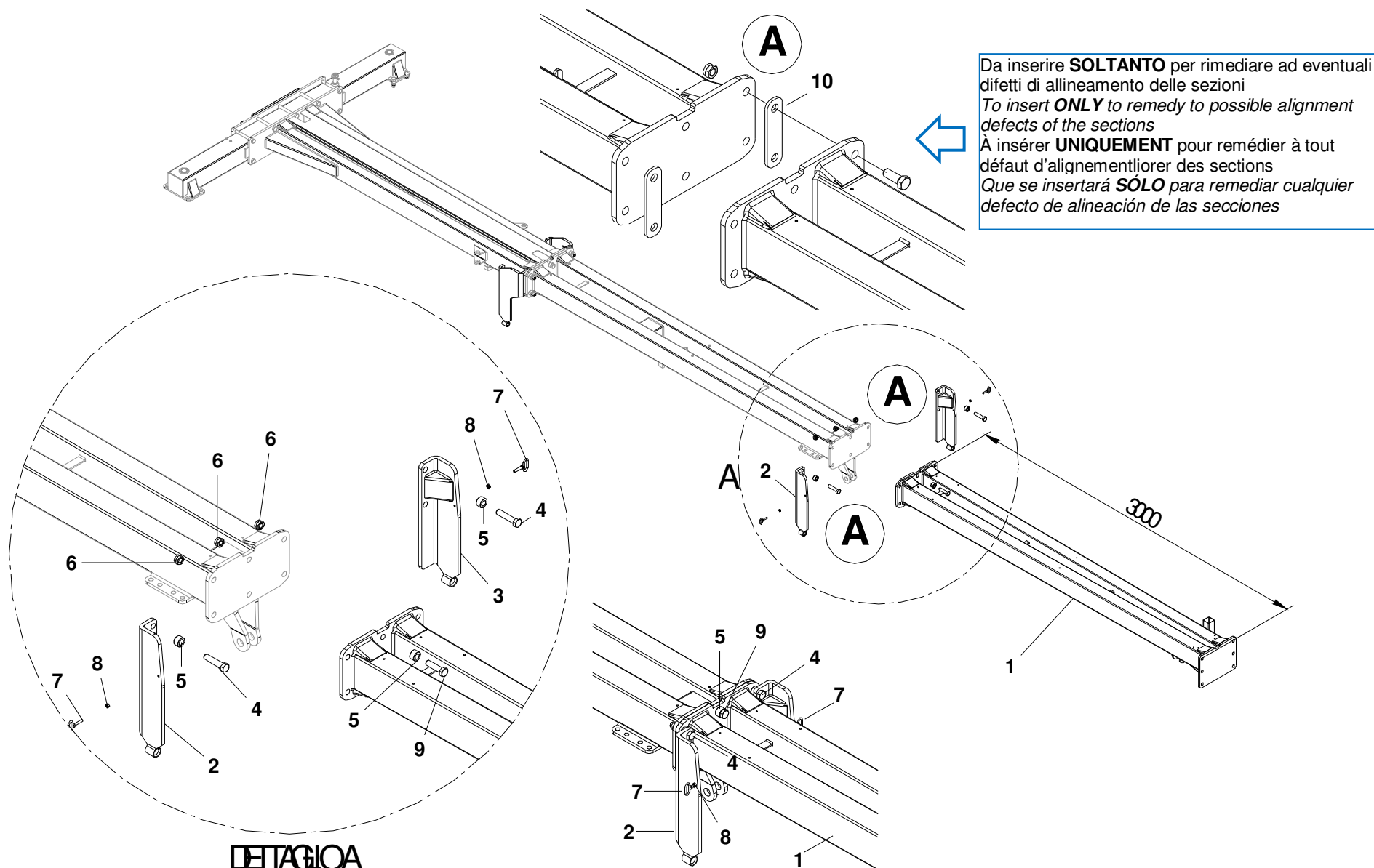
Assemblaggio 2A –Assembly 2A- Assemblage 2A

Easy-Rake SUPER STAR 18 NN AUTOSTEER- 20 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032635	Timone L.870 mm ERS ST 20-18 Rudder L.870 mm ERS ST 20-18 Gouvernail L.870 mm ERS ST 20-18
2	3020216	Dado Autobl. 20 MA Locking Nut 20 MA Ecrou 20MA a bloccage automatique
3	18033044	Spessore Ø35-21-20 Thickness Ø35-21-20 Entretoise Ø35-21-20
4	3011718	Vite TE M20x75 Screw TE M20x75 Vis TE M20x75
5	18032633	Timone L.3000mm ERS ST 20-18 Rudder L.3000mm ERS ST 20-18 Gouvernail L.3000mm ERS ST 20-18
6	18033091	Supporto Tirante sinistro Support rod Left Supporte tirants gauche
7	18033092	Supporto Tirante destro Support rod right Supporte tirants droit
8	18032909	Passacorda Skip rope closure Passer la corde
9	3020329	Dado autobloccante M8 Locking Nut M8 Ecrou M8 a bloccage automatique
10	3010808	Vite TE M20x90 Screw TE M20x90 Vis TE M20x90
11	18034334	Spessore per piastra Spacer for plate Espaceur par plaque

Assemblaggio 2B –Assembly 2B- Assemblage 2B

Easy-Rake SUPER STAR 16 NN AUTOSTEER- 18 STERZANTE-AUTOSTEER-AUTODIRECTEUR

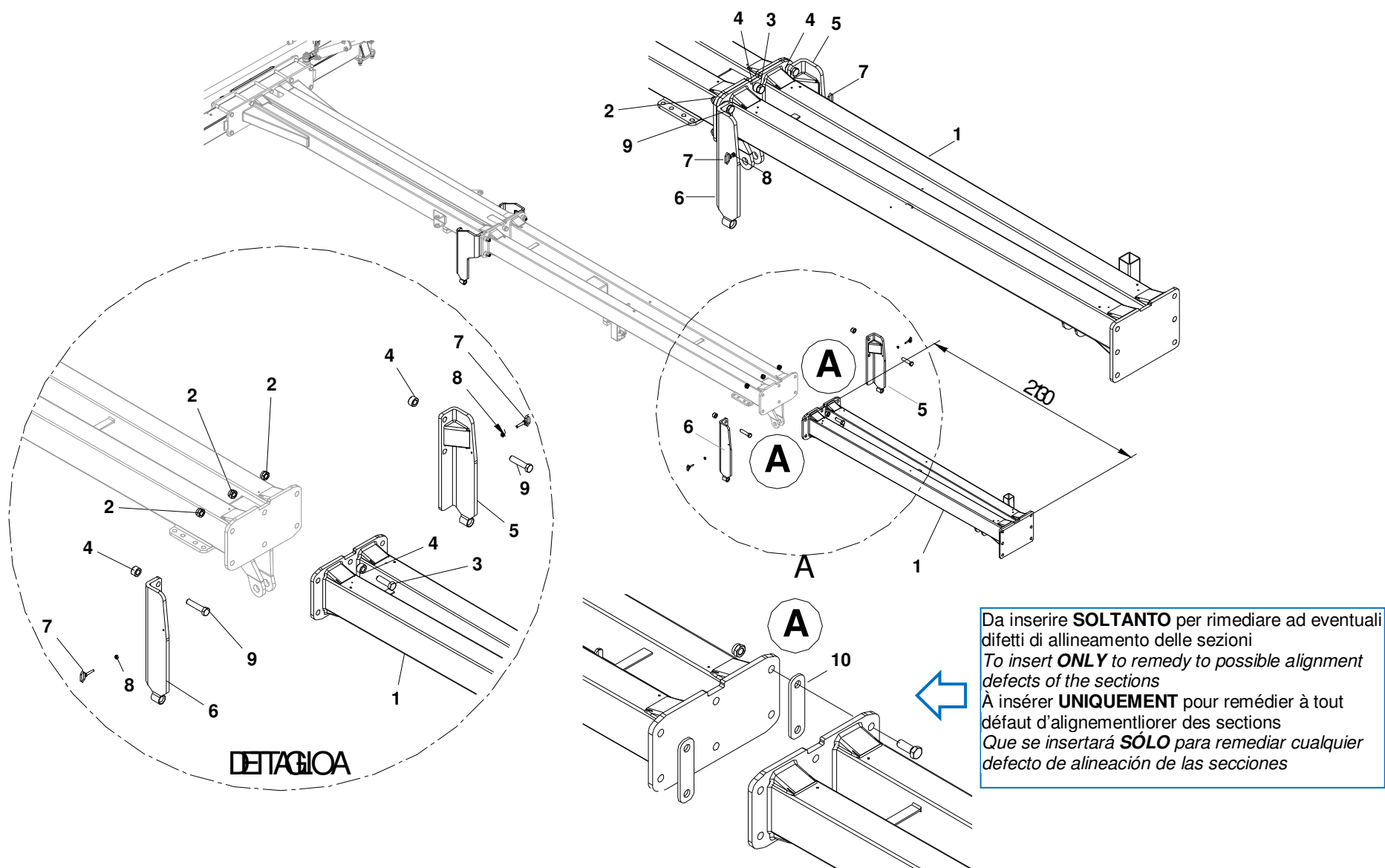


Assemblaggio 2B –Assembly 2B- Assemblage 2B

Easy-Rake SUPER STAR 16 NN AUTOSTEER- 18 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032633	Timone L.3000 mm ERS-ST18 –ERS16 Rudder L.3000 mm ERS-ST18 –ERS16 Gouvernail L.3000 mm ERS-ST18 –ERS16
2	18033092	Supporto Tirante destro Support rod right Supporte tirants droit
3	18033091	Supporto Tirante sinistro Support rod Left Supporte tirants gauche
4	3010808	Vite TE M20x90 Screw TE M20x90 Vis TE M20x90
5	18033044	Spessore Ø35-21-20 Thickness Ø35-21-20 Entretoise Ø35-21-20
6	3020216	Dado Autobl. 20 MA Locking Nut 20 MA Ecrou 20MA a bloccage automatique
7	18032909	Passacorda Skip rope closure Passer la corde
8	3020329	Dado autobloccante M8 Nut Locking M8 Ecrou a blocquage autom.M8
9	3011718	Vite TE M20x75 Screw TE M20x75 Vis TE M20x75
10	18034334	Spessore per piastra Spacer for plate Espacement par plaque

Assemblaggio 2C –Assembly 2C- Assemblage 2C Easy-Rake SUPER STAR 16 STERZANTE-AUTOSTEER-AUTODIRECTEUR



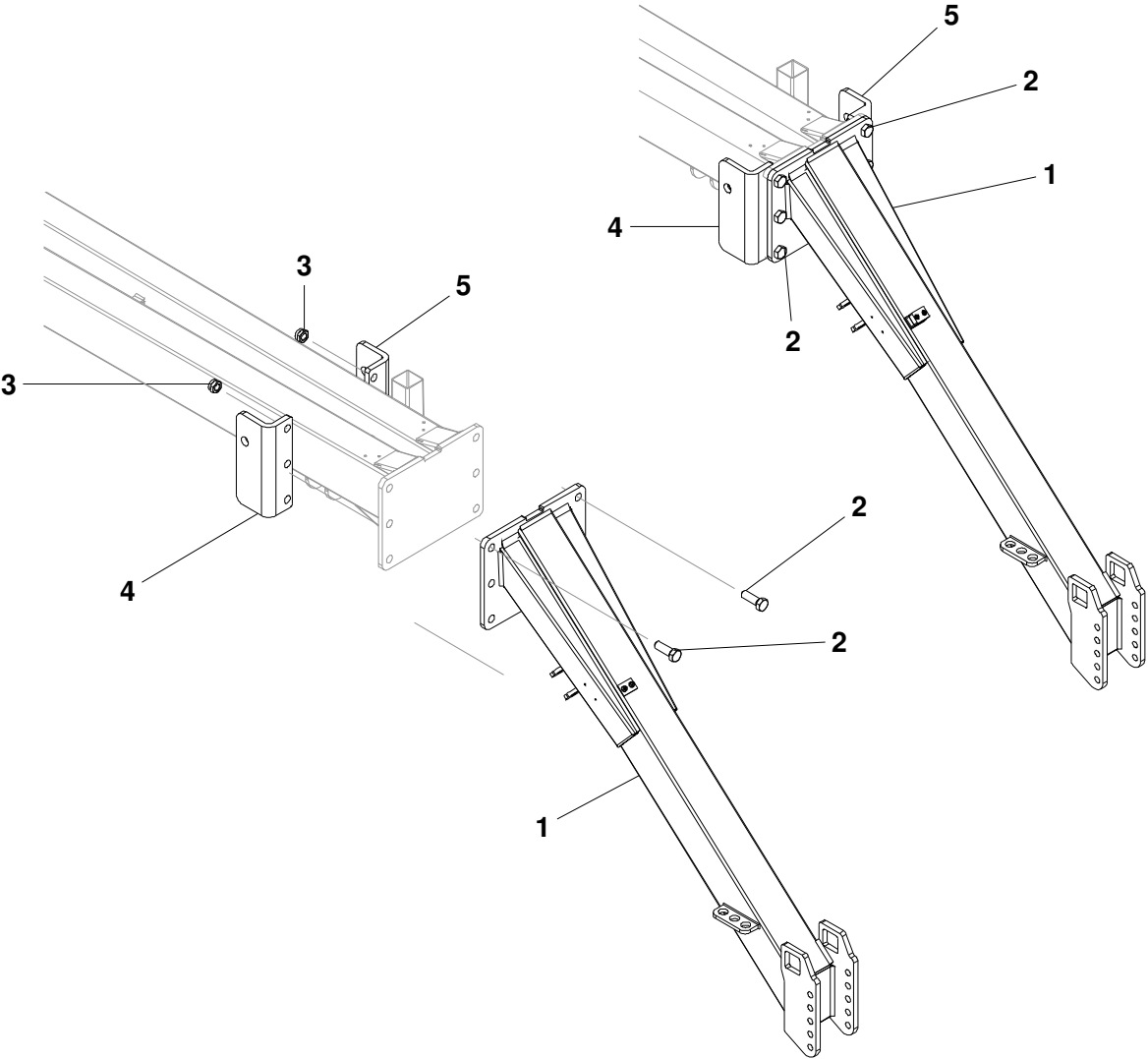
Assemblaggio 2C –Assembly 2C- Assemblage 2C

Easy-Rake SUPER STAR 16 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032926	Timone L.2130 mm ERS ST 16 Rudder L.2130 mm ERS ST 16 Gouvernail L.2130 mm ERS ST 16
2	3020216	Dado Autobl. 20 MA Nut 20 MA Ecrou 20MA a bloccage automatique
3	3011718	Vite TE M20x75 Screw TE M20x75 Vis TE M20x75
4	18033044	Spessore Ø35-21-20 Thickness Ø35-21-20 Entretoise Ø35-21-20
5	18033091	Supporto Tirante sinistro Support rod Left Supporte tirants gauche
6	18033092	Supporto Tirante destro Support rod right Supporte tirants droit
7	18032909	Passacorda Skip rope closure Passer la corde
8	3020329	Dado autobloccante M8 Locking Nut M8 Ecrou M8 a bloccage automatique
9	3010808	Vite TE M20x90 Screw TE M20x90 Vis TE M20x90
10	18034334	Spessore per piastra Spacer for plate Espacement par plaque

Assemblaggio 3-Assembly 3-Assemblage 3

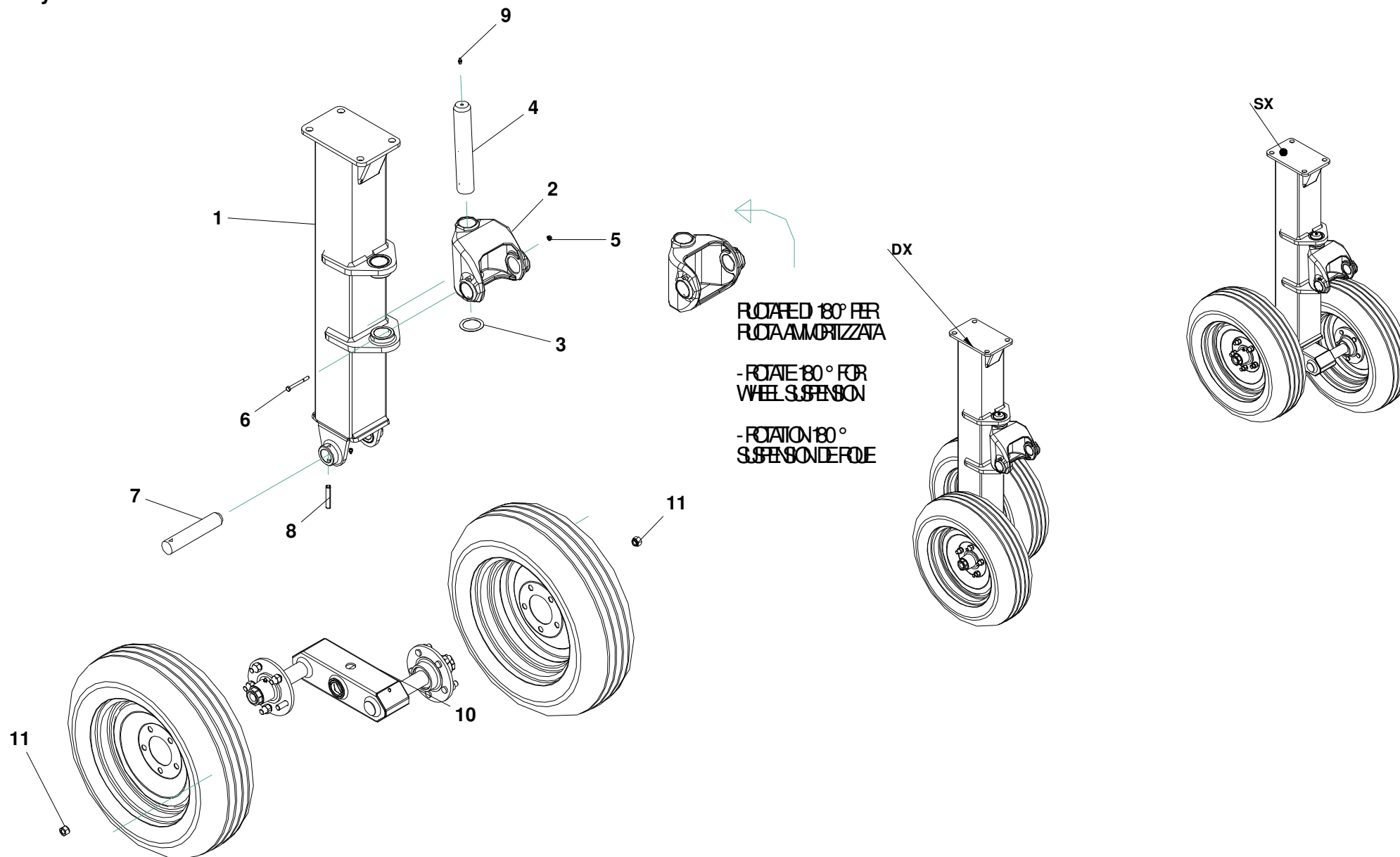
Easy-Rake SUPER STAR 16-18-20 NO AUTOSTEER-Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIR.



Posizione Position	Codice Code	Descrizione Description
1	18032064	Timone ERS 16-18-20 ERS-ST 16-18-20 Rudder ERS 16-18-20 ERS-ST 16-18-20 Gouvernail ERS16-18-20 ERS-ST16-18-20
2		Vite TE M20x70 Screw TE M20x70 Vis TE M20x70
3	3020216	Dado Autobl. 20 MA Locking Nut 20 MA Ecrou 20MA a blocage automatique
4	18033253	Supporto Tirante Ant.destro Support rod front dx Supporte tirants fronte droit
5	18033254	Supporto Tirante Ant.sinistro Support rod front sx Supporte tirants fronte gauche

Assemblaggio 3-Assembly 3-Assemblage 3

Easy-Rake SUPER STAR 16-18-20 NO AUTOSTEER



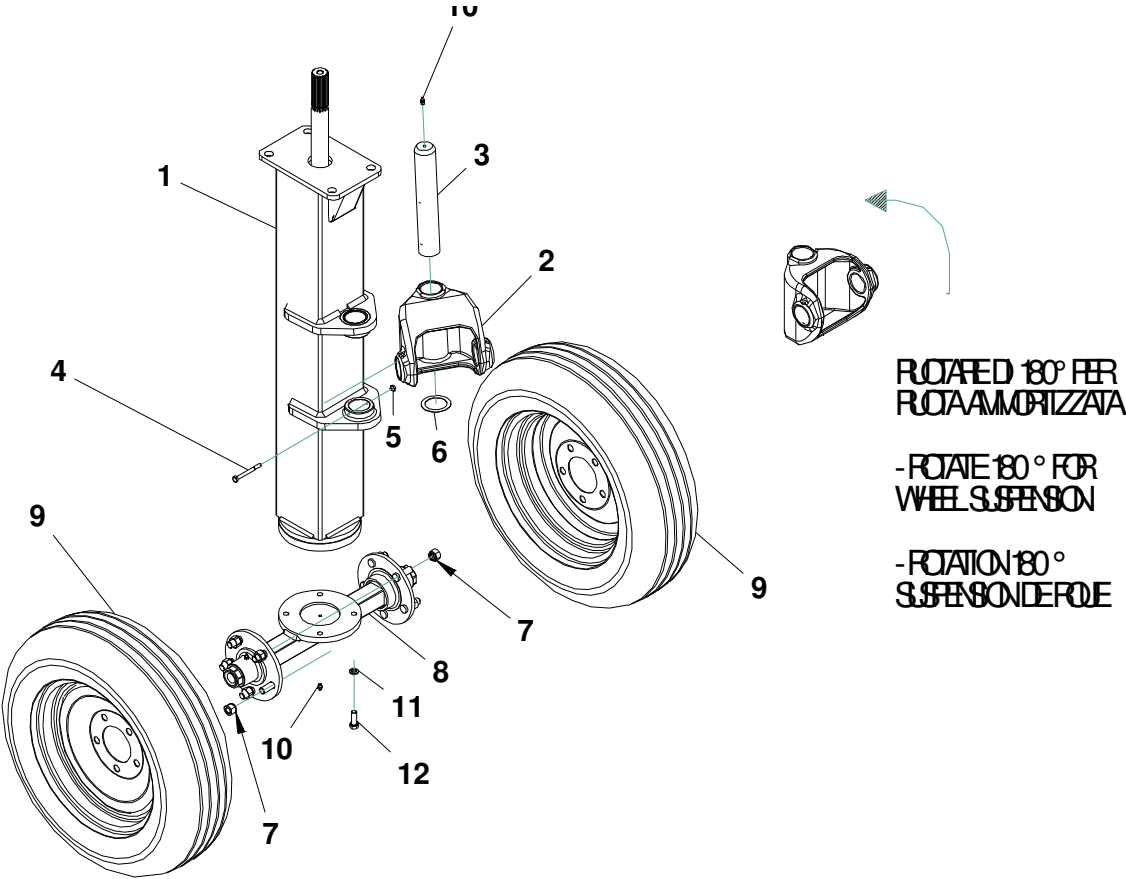
Assemblaggio 3-Assembly 3-Assemblage 3

Easy-Rake SUPER STAR 16-18-20 NO AUTOSTEER

Posizione Position	Codice Code	Descrizione Description
1	18032622	Gamba Leg Jumbe
2	18032056	Snodo Pivoting support Articulation du châssis
3	12280007	Ralla AS5070 Øi 50 Øe 70 Sp1 Spacer AS5070 Øi 50 Øe 70 Sp1 Croupadine AS5070 Øi 50 Øe 70 Sp1
4	18032621	Perno snodo Ø50 L.297 mm Pin Ø50 L.297 mm Pivot Ø50 L.297 mm
5	3020209	Dado autob. M8 Nut Locking self M8 Ecrou a blocq. Automatique M8
6	3011695	Vite TE M8x80 Screw TE M8x80 Vis TE M8x80
7	18032624	Perno snodo Ø42 L.222 mm Pin Ø42 L.222 mm Pivot Ø42 L.222 mm
8	3080148	Spina elastica 14x75 Elastic pin 14x75 Goupille 14x75
9	3090101	Ingrassatore M8x1 Greaser M8x1 Graisseur droit M8x1
8	18032624	Perno snodo Ø42 L.222 mm Pin Ø42 L.222 mm Pivot Ø42 L.222 mm
9	18032623	Tandem ERS Tandem ERS Tandem ERS
11		Dado ruota M16 Wheel nut M16 Ecrou Roue M16

Assemblaggio 3a-Assembly 3a-Assemblage 3a

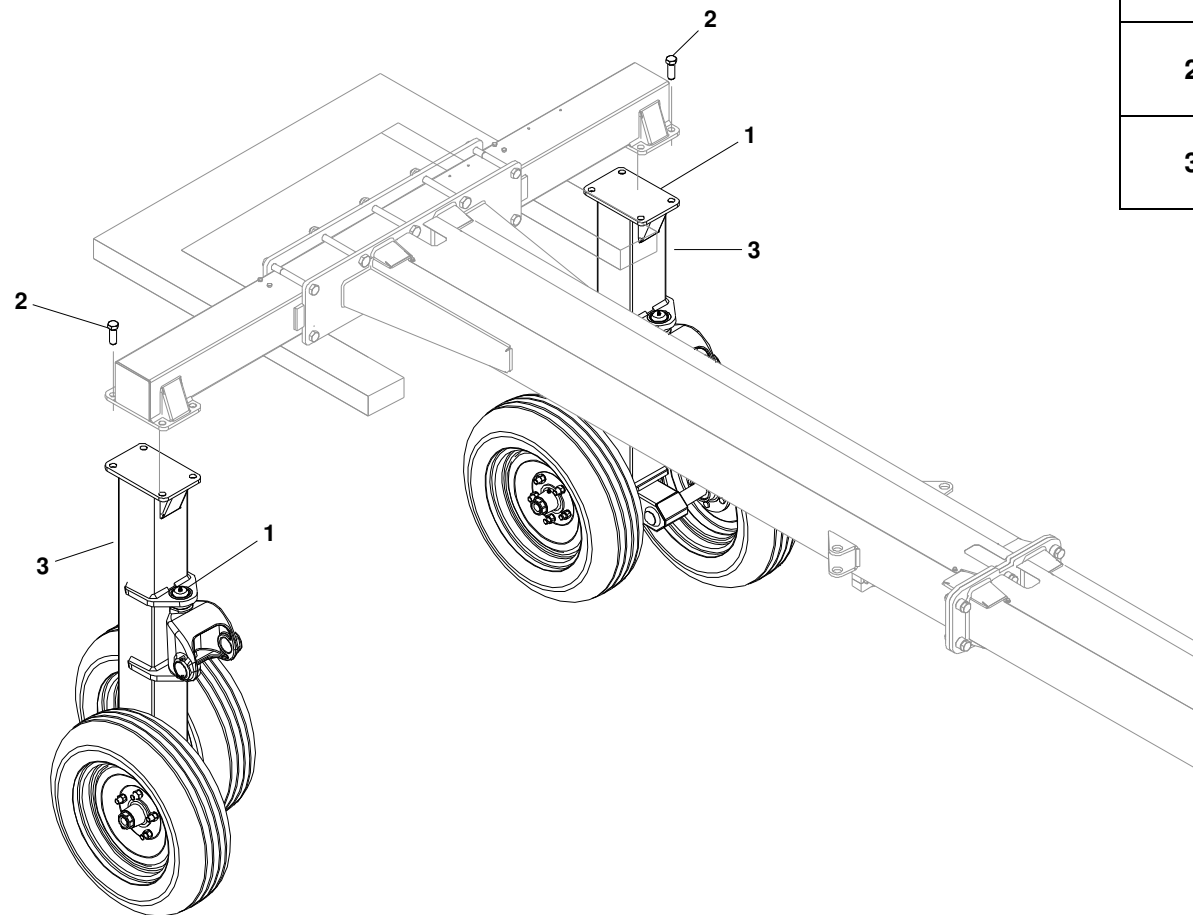
Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Posizione Position	Codice Code	Descrizione Description
1	18033262	Gamba Leg Jumbe
2	18032056	Snodo Pivoting support Articulation du châssis
3	18032621	Perno snodo Ø50 L.297 mm Pin Ø50 L.297 mm Pivot Ø50 L.297 mm
4	3011695	Vite TE M8x80 Screw TE M8x80 Vis TE M8x80
5	3020209	Dado autob. M8 Nut Locking self M8 Ecrou a blocq. Automatique M8
6	12280007	Ralla AS5070 Øi 50 Øe 70 Sp1 Spacer AS5070 Øi 50 Øe 70 Sp1 Croupadine AS5070 Øi 50 Øe 70 Sp1
7		Dado ruota M16 Wheel nut M16 Ecrou Roue M16
8	18032803	Tanderm ERS-ST 16-18-20 Tanderm ERS-ST 16-18-20 Tanderm ERS-ST 16-18-20
9	3011695	Ruota P205/70 R15 Wheel P205/70 R15 Roue P205/70 R15
10	3090101	Ingrassatore M8x1 Greaser M8x1 Graisseur droit M8x1
11	3030301	Rondella Spaccata M12 Ø21-Ø12,5 Washer cut M12 Ø21-Ø12,5 Rondelle M12 Ø21-Ø12,5
12	3011216	Vite TE M12x35 Screw TE M12x35 Vis TE M12x35

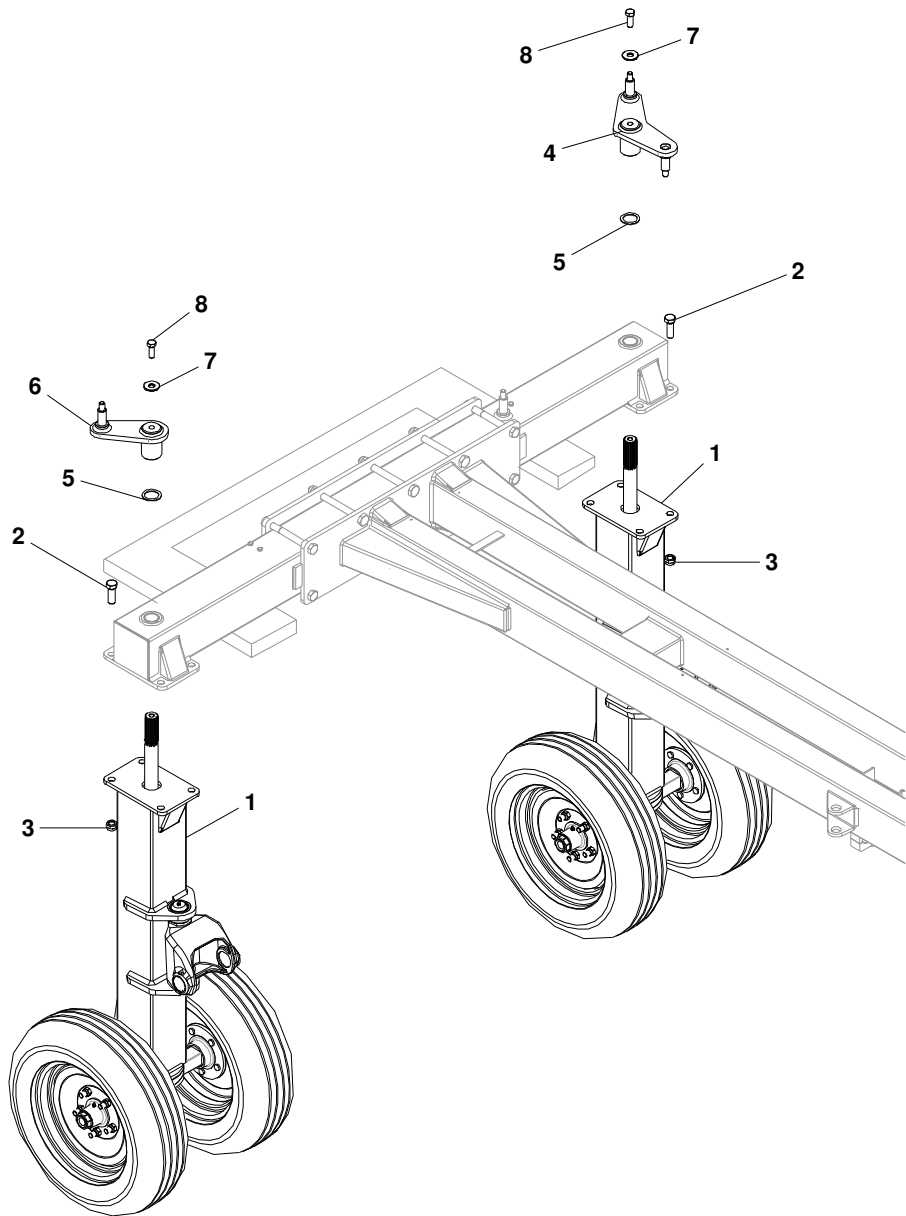
Assemblaggio 4-Assembly 4-Assemblage 4

Easy-Rake SUPER STAR 16-18-20



Posizione Position	Codice Code	Descrizione Description
1	18033262	Gamba Leg Jumbe
2	3011694	Vite TE M20x55 Screw TE M20x55 Vis TE M20x55
3	3020216	Dado Autobl. 20 MA Locking Nut 20 MA Ecrou 20 MA a blocage automatique

Assemblaggio 4a-Assembly 4a-Assemblage 4a
Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

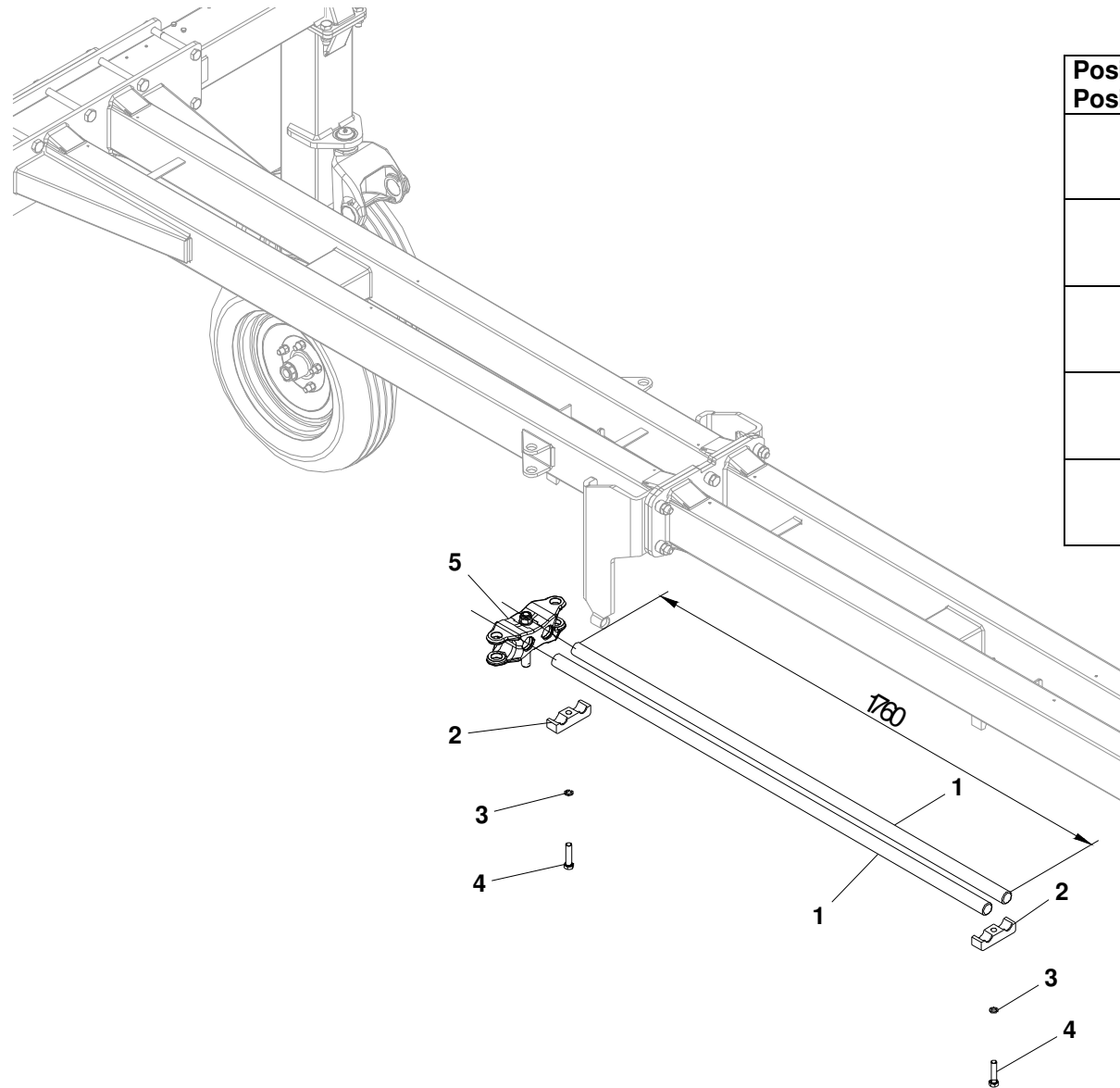


Posizione Position	Codice Code	Descrizione Description
1	18033262	Gamba Leg Jumbe
2	3011694	Vite TE M20x55 Screw TE M20x55 Vis TE M20x55
3	3020216	Dado Autobl. 20 MA Nut 20 MA Ecrou 20MA a blocage automatique
4	18032093	Braccio sinistro Left arm Bras gauche
5	18032917	Rondella Ø60x41x2,5 Washer Ø60x41x2,5 Rondelle Ø60x41x2,5
6	18032094	Braccio destro Right arm Bras droit
7	3030181	Rondella Exl M16 Ø48X17X4 Washer Exl M16 Ø48X17X4 Rondelle Exl M16 Ø48X17X4
8	3011645	Vite TE M16x45 Screw TE M16x45 Vis TE M16x45

ASSEMBLARE MA NON SERRARE LE VITI M16X45
ASSEMBLY BUT DON'T TIGHTEN THE SCREWS
ASSEMBLER MAIS NE PAS SERRER LE VIS M16X45

Assemblaggio 5-Assembly 5-Assemblage 5

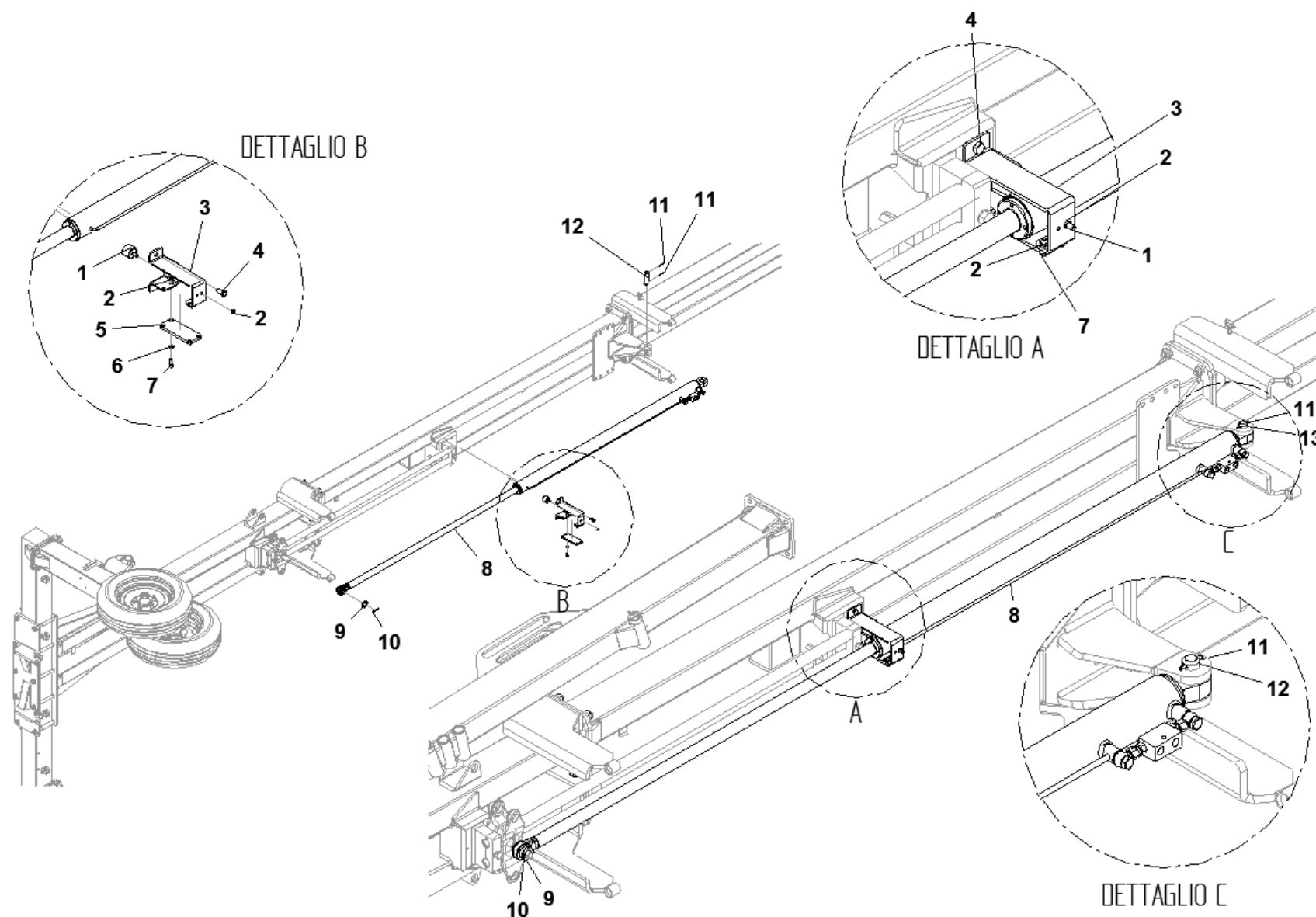
Easy-Rake SUPER STAR 16-18-20 - Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Posizione Position	Codice Code	Descrizione Description
1	12880418	Asse L.1760 mm Axis L.1760 mm Axes L.1760
2	18032028	Supporto asse Suppor axis Supporte de axes
3	3030322	Rosetta Grower Øe24 Øi16 Grower Washer Øe24 Øi16 Rondelle Grower Øe24 Øi16
4	3011270	Vite Te M16x70 Screw TE M16x70 Vis TE M16x70
5	18032834	Slitta bloccaggio Slide Glissiere

Assemblaggio 6-Assembly 6-Assemblage 6

Easy-Rake SUPER STAR 16-18-20 - Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Assemblaggio 6-Assembly 6-Assemblage 6

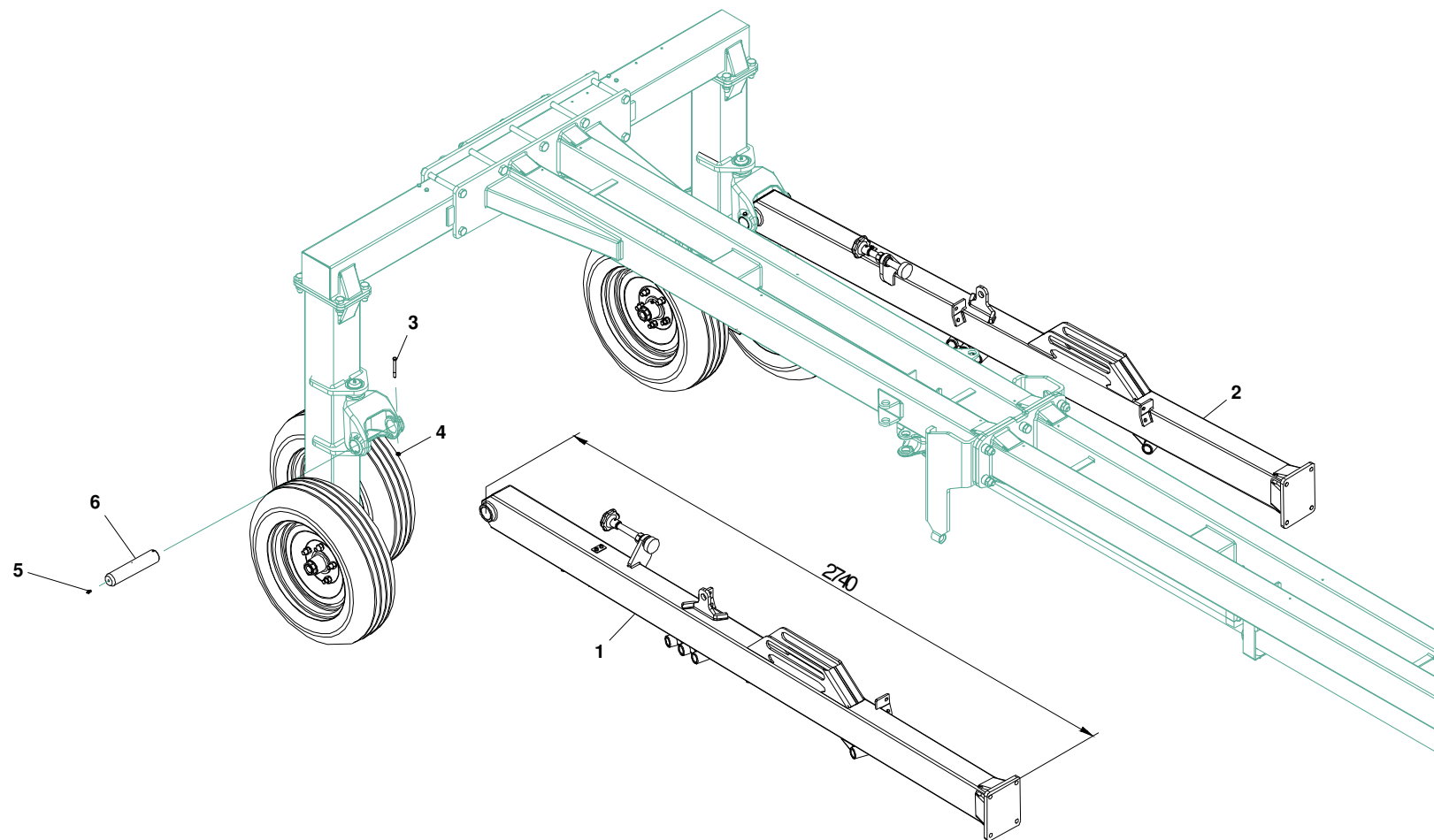
Easy-Rake SUPER STAR 16-18-20 - Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	12660316	Piedino antivibrante Buffer pad Pied antivibrant
2	3020209	Dado autob. M8 Nut Locking self M8 Ecrou a blocq. Automatique M8
3	18031768	Appoggio martinetto Support for hydraulic cylinder Base d'appui pour vérin
4	3011255	Vite TE M12x25 Screw TE M12x25 Vis TE M12x25
5	18032709	Appoggio martinetto 150X60 Linkage 150X60 Liaison 150X60
6	3030156	Rondella M8 Ø17x8x1,5 Washer M8 Ø17x8x1,5 Rondelle M8 Ø17x8x1,5
7	3011242	Vite TE M8x25 Screw TE M8x25 Vis TE M8x25
8	18032667	Cilindro idraulico Hydraulic Cylinder Verin hydraulique

Posizione Position	Codice Code	Descrizione Description
9	3030164	Rondella 50x28x4 Washer 50x28x4 Rondelle 50x28x4
10	3080105	Spina elastica 8x50 Elastic pin 8x50 Goupille 8x50
11	3080113	Spina elastica 6x50 Elastic pin 6x50 Goupille 6x50
12	18033046	Perno per cilindro Ø30 L.100 Pin for cylinder Ø30 L.100 Pivot for verin Ø30 L.100

Assemblaggio 7-Assembly 7-Assemblage 7

ERS 16-18-20 / ERS 16-18-20-22 ST

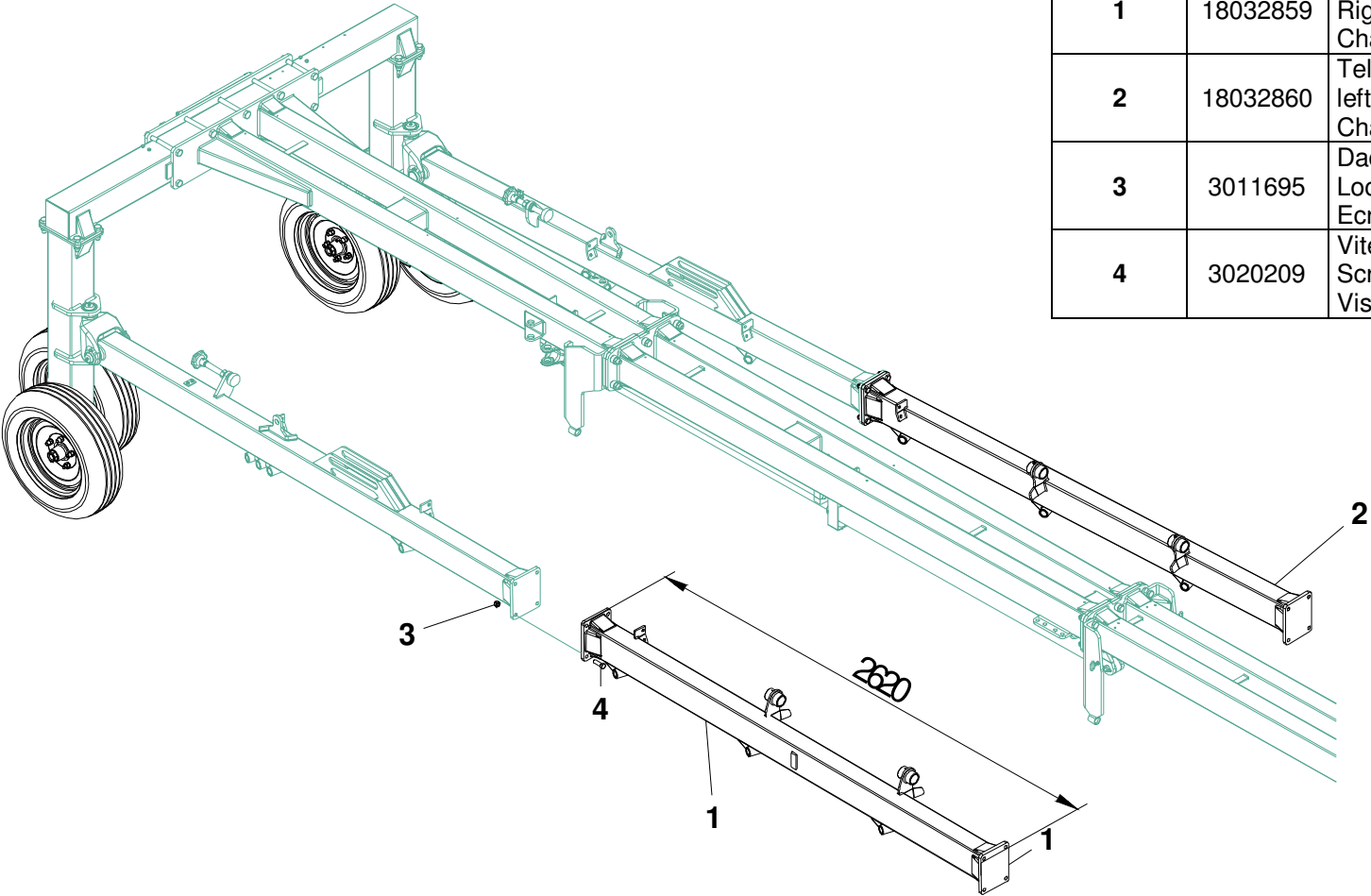


Assemblaggio 7-Assembly 7-Assemblage 7

ERS 16-18-20 / ERS 16-18-20-22 ST

Posizione Position	Codice Code	Descrizione Description
1	18033220	Telaio posteriore Destro L.2740 mm Right back frame L.2740 mm Chassis post. Droit L.2740 mm
2	18038004	Telaio posteriore Sinistro L.2740 mm Left back frame L.2740 mm Chassis post. gauche L.2740 mm
3	3011695	Vite TE M8x80 Screw TE M8x80 Vis TE M8x80
4	3020209	Dado autob. M8 Nut Locking self M8 Ecrou a blocq. Automatique M8
5	3090101	Ingrassatore M8x1 Greaser M8x1 Graisseur droit M8x1
6	18032556	Perno Snodo verticale Ø50 L.236 mm Pin Ø50 L.236 mm Pivot Ø50 L.236 mm

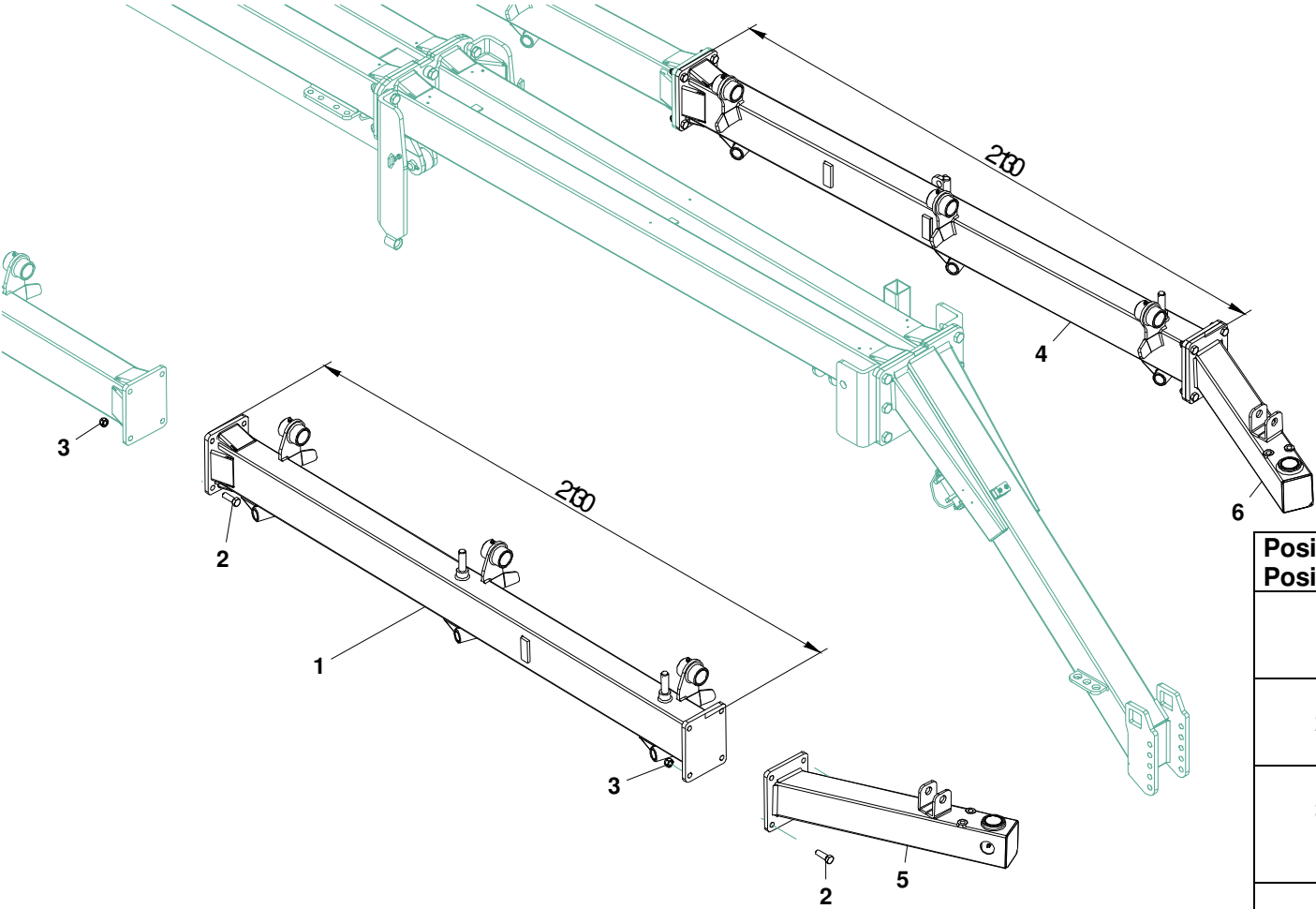
Assemblaggio 8A - Assembly 8A - Assemblage 8A
ERS 16-18-20 / ERS 16-18-20-22 ST



Posizione Position	Codice Code	Descrizione Description
1	18032859	Telaio centrlae Destro L.2620 mm Right central frame L.2620 mm Chassis centrale. Droit L.2620 mm
2	18032860	Telaio centrale Sinistro L.2620 mm left central frame L.2620 mm Chassis central. gauche L.2620 mm
3	3011695	Dado autob. M16 Locking Nut M16 Ecrou a blocq. Automatique M16
4	3020209	Vite TE M16x50 Screw TE M16x50 Vis TE M16x50

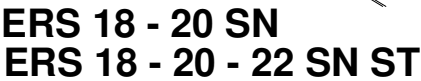
Assemblaggio 8B - Assembly 8B - Assemblage 8B

ERS 16 / ERS 16 ST



Posizione Position	Codice Code	Descrizione Description
1	18032861	Telaio anter. Destro L.2130 mm Frame dx L.2130 mm Chassis droit L.2130 mm
2	3010313	Vite TE M16x50 Screw TE M16x50 Vis TE M16x50
3	3020204	Dado autob. M16 Lockin Nut M16 Ecrou a bloc. Automatique. M16
4	18032862	Telaio ant. Sinist. L.2130 mm Frame sx L.2130 mm Chassis gaucheL.2130 mm
5	18032223	Telaio frontale ruota dx Frame wheel dx Chassis fronta rouel dx
6	18033224	Telaio frontale ruota sx Frame wheel sx Chassis fronta rouel sx

ERS 18-20 SN / ERS 18-20-22 SN ST



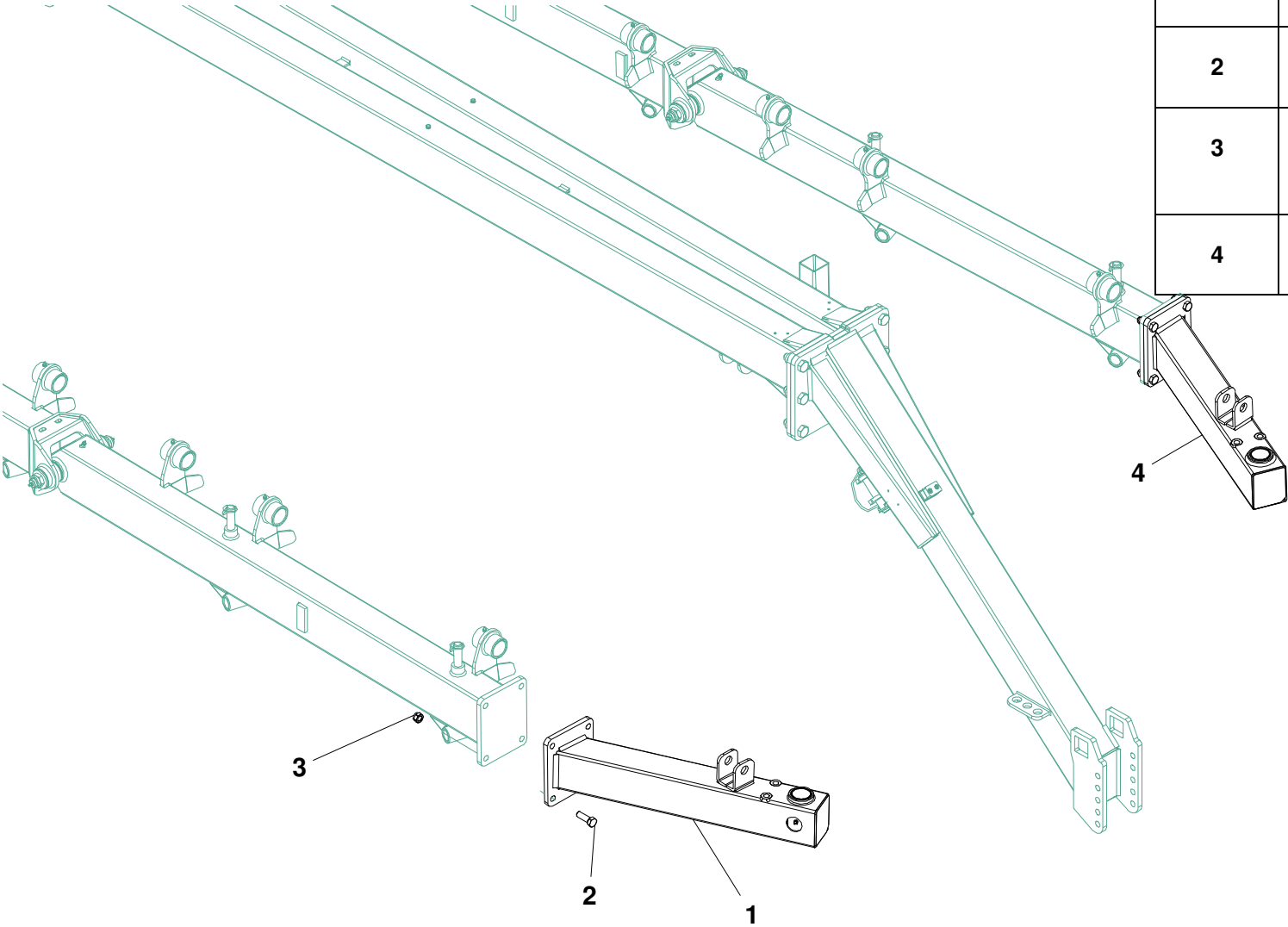
Assemblaggio 9-Assembly 9-Assemblage 9

ERS 18-20 SN / ERS 18-20-22 SN ST

Posizione Position	Codice Code	Descrizione Description
1	18032865	Telaio anteriore dx L.1330 mm R front Frame L.1330 mm Chassis avant droit L.1330 mm
2	18032866	Telaio mobile dx L. 1750 mm R Frame L.1750 mm Chassis droit L.1750mm
3	18031764	Albero Ø40 L.296 mm Pin Ø40 L.296 mm Pivot Ø40 L.296 mm
4	18031766	Rondella 55x25x5 Washer 55x25x5 Rondelle 55x25x5
5	18032917	Rondella nailon Ø60x41x2,5 Washer nailon Ø 60x41x2,5 Rondelle nailon Ø 60x41x2,5
6	3020223	Dado autob. M24 Lockin nut M24 Ecrou a blocq. Automatique
7	3090101	Ingrassatore M8x1 Greaser M8x1 Graisseur droit M8x1
8	3090101	Ingrassatore M8x1 Greaser M8x1 Graisseur droit M8x1
9	18032867	Telaio anteriore sx L.1330 mm L front Frame L.1330 mm Chassis gauche L.1330 mm
10	18032868	Telaio mobile sx L. 1750 mm L Frame L.1750 mm Chassis gauche L.1750mm

Posizione Position	Codice Code	Descrizione Description
11	3010313	Vite TE M16x50 Screw TE M16x50 Vis TE M16x50
12	3020204	Dado autob. M16 Lockin Nut M16 Ecrou a bloc. Automatique. M16

Assemblaggio 10A-Assembly 10A-Assemblage 10 A
ERS 18 SN / ERS 18 SN ST

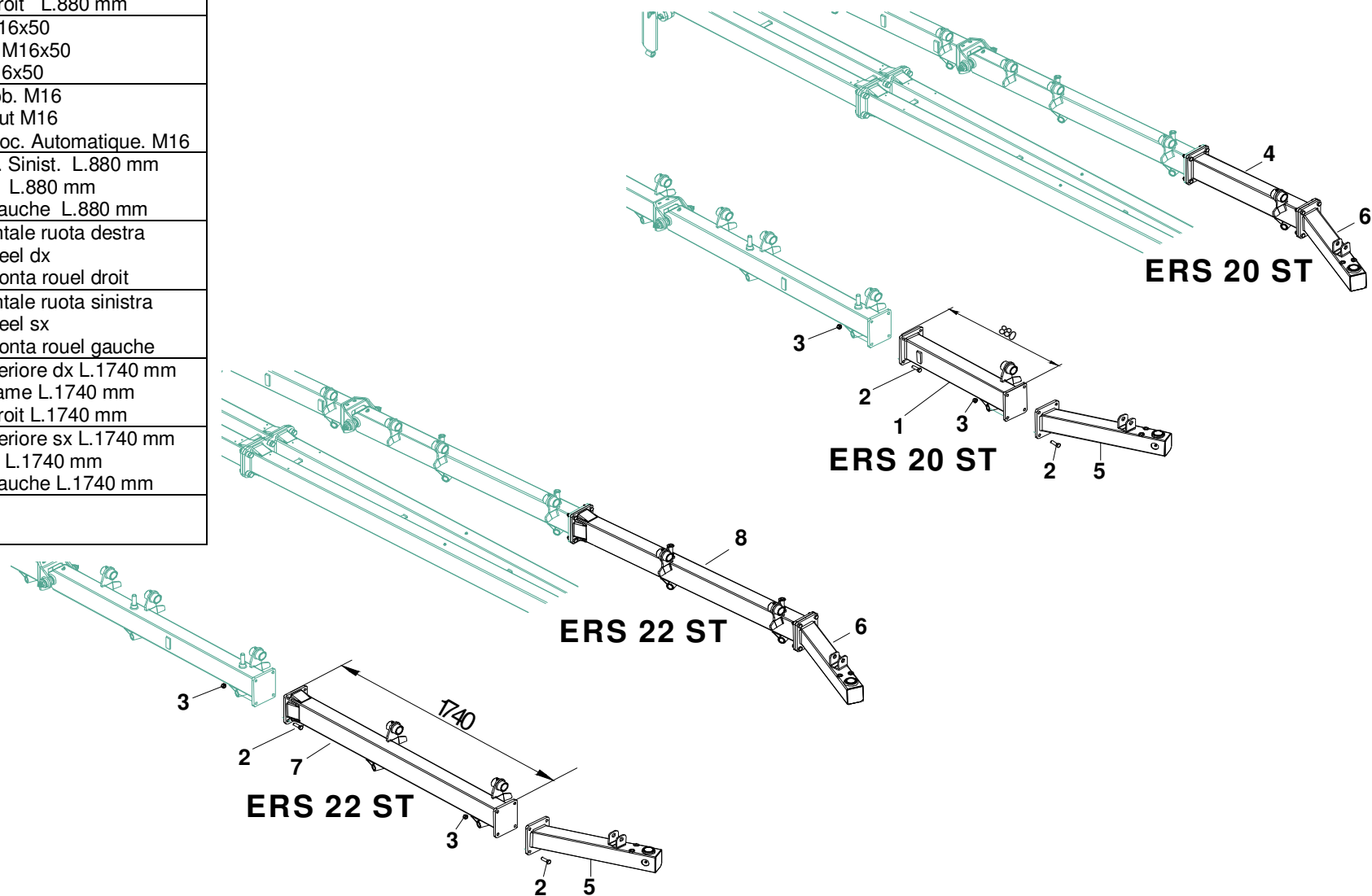


Posizione Position	Codice Code	Descrizione Description
1	18032223	Telaio frontale ruota dx Frame wheel dx Chassis fronta rouel dx
2	3010313	Vite TE M16x50 Screw TE M16x50 Vis TE M16x50
3	3020204	Dado autob. M16 Lockin Nut M16 Ecrou a bloc. Automatique. M16
4	18032223	Telaio frontale ruota dx Frame wheel dx Chassis fronta rouel dx

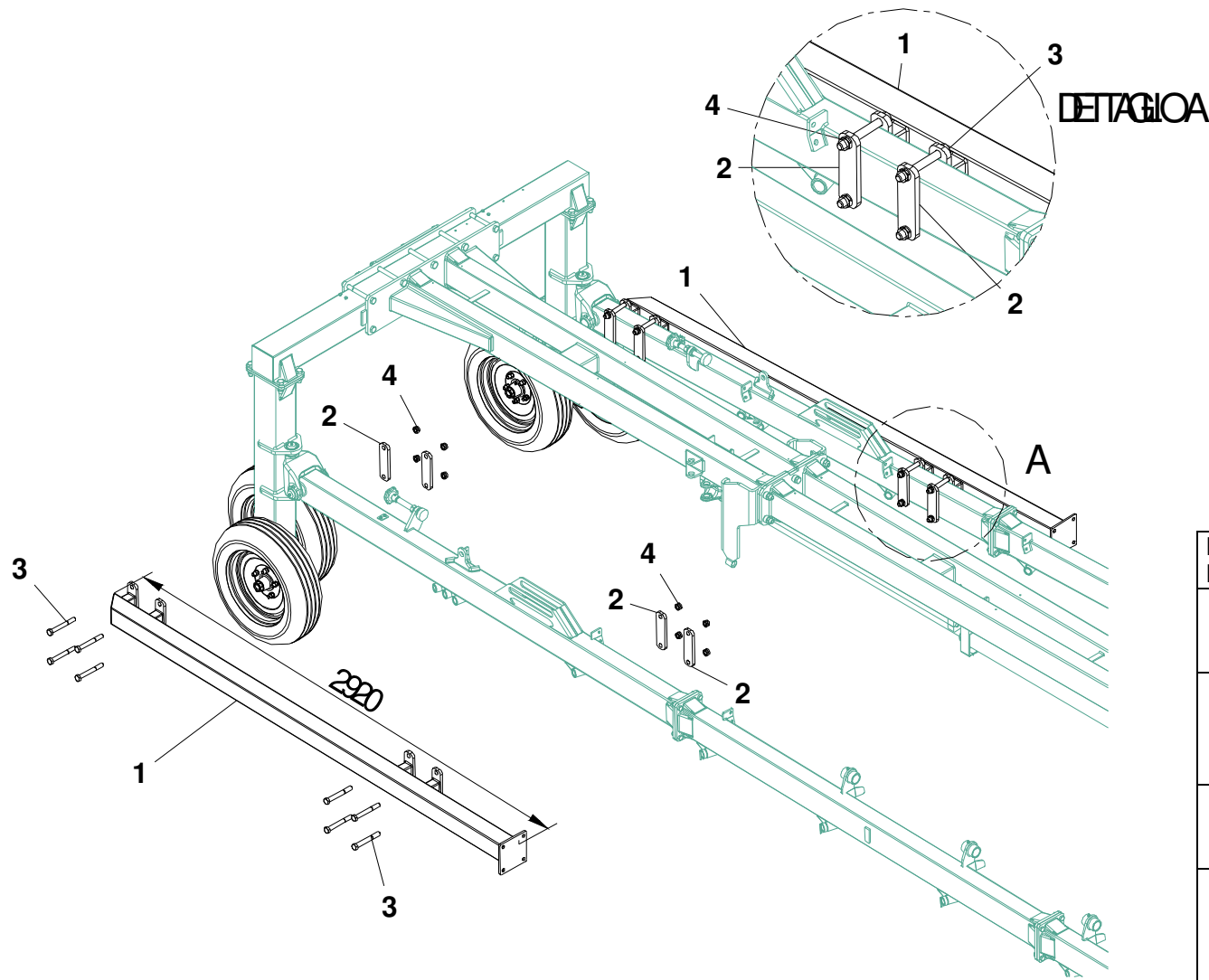
Assemblaggio 10B-Assembly 10B-Assemblage 10B

Easy-Rake SUPER STAR 20-22 - Easy-Rake SUPER STAR 20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

N. Item	Codice Code	Descrizione Description
1	18032871	Telaio ant. Destro L.880 mm Frame dx L.880 mm Chassis droit L.880 mm
2	3010313	Vite TE M16x50 Screw TE M16x50 Vis TE M16x50
3	3020204	Dado autob. M16 Locking Nut M16 Ecrou a bloc. Automatique. M16
4	18032872	Telaio ant. Sinist. L.880 mm Frame sx L.880 mm Chassis gauche L.880 mm
5	18032223	Telaio frontale ruota destra Frame wheel dx Chassis fronta rouel droit
6	18033224	Telaio frontale ruota sinistra Frame wheel sx Chassis fronta rouel gauche
7	18035506	Telaio anteriore dx L.1740 mm R front Frame L.1740 mm Chassis droit L.1740 mm
8	18035505	Telaio anteriore sx L.1740 mm Frame left L.1740 mm Chassis gauche L.1740 mm

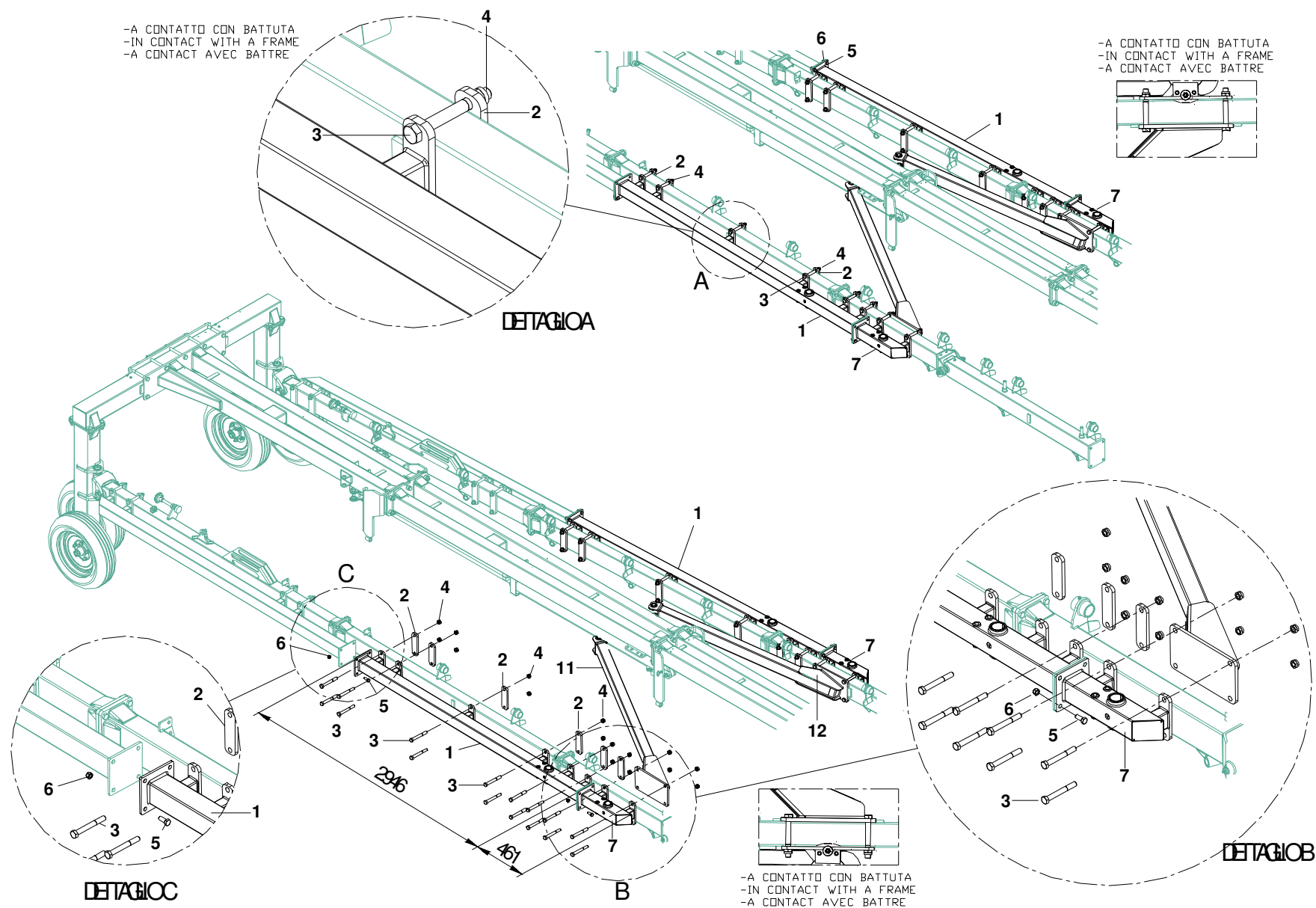


Assemblaggio 11-Assembly 11-Assemblage 11 **ERS 18-20 SN / ERS 18-20-22 SN ST – RINFORZI TELAI – FRAME REINFORCEMENT**



Posizione Position	Codice Code	Descrizione Description
1	18033086	Rinforzo Telaio Reinforcemen frame Reinforce chassi
2	18032685	Piastra fissaggio gomito 210x60 Plate elbow 210x60 Plaque de fixation du coude 210x60
3	3010758	Vite TE M20x160 Screw TE M20x160 Vis TE M20x160
4	3020216	Dado Autobl. 20 MA Locking Nut 20 MA Ecrou 20MA a blocage automatique

Assemblaggio 12A-Assembly 12A-Assemblage 12A ERS 18-20 SN / ERS 18-20-22 SN ST – RINFORZI TELAI – FRAME REINFORCEMENT



Assemblaggio 12A-Assembly 12A-Assemblage 12A

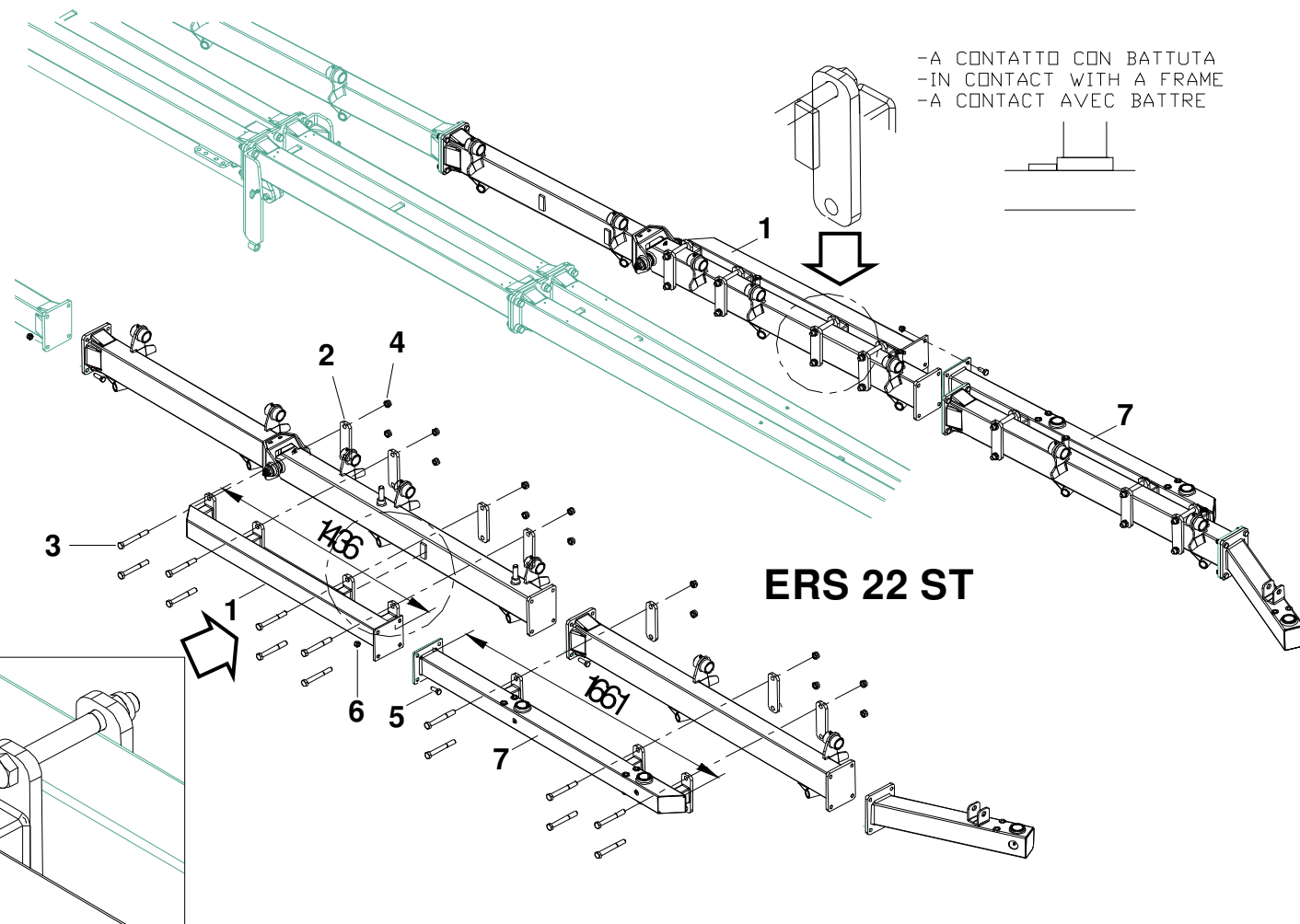
ERS 18-20 SN / ERS 18-20-22 SN ST – RINFORZI TELAI – FRAME REINFORCEMENT

Posizione Position	Codice Code	Descrizione Description
1	18035472	Rinforzo Reinforcement Poutre de renforcement rouel dx
2	18032658	Piastra fissaggio gomito Plate elbow Plaque de fixation du coude
3	3010758	Vite TE M20x160 Screw TE M20x160 Vis TE M20x160
4	3020216	Dado Autobl. 20 MA Locking Nut 20 MA Ecrou 20MA a bloccage automatique
5	3011279	Vite TE M16x40 Screw TE M16x40 Vis TE M16x40
6	3020204	Dado autob. M16 Lockin Nut M16 Ecrou a bloc. Automatique. M16
7	18035474	Rinforzo Reinforcement Poutre de renforcement rouel dx
11	18033644	Gomito destro Right frame elbow Coude droit
12	18032643	Gomito sinistro Left frame elbow Coude gauche

Assemblaggio 12B-Assembly 12B-Assemblage 12B

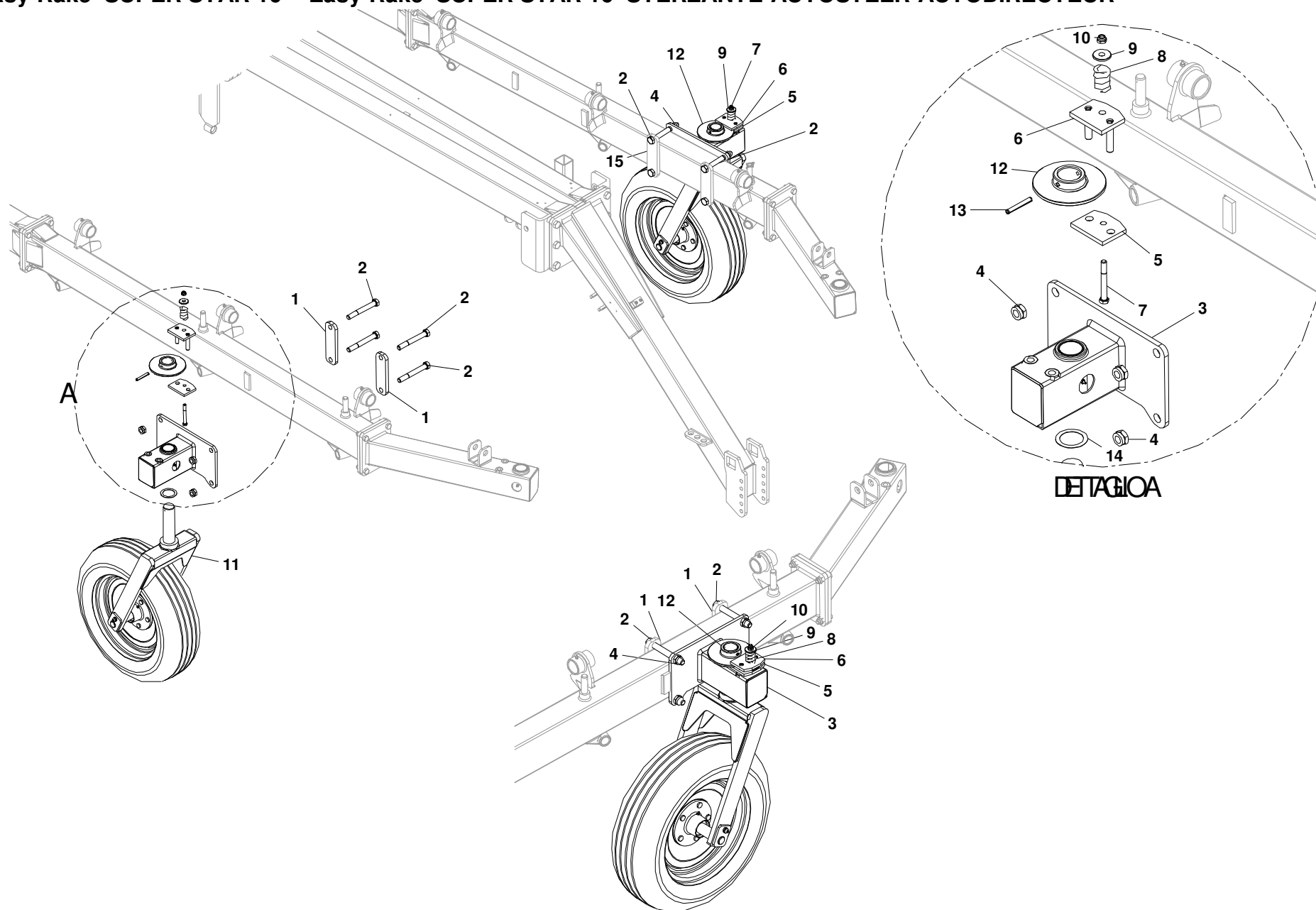
Easy-Rake SUPER STAR 22 Easy-Rake SUPER STAR 22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

N. Item	Codice Code	Descrizione Description
1	18035483	Rinforzo Reinforcement Poutre de renforcement rouel dx
2	18032658	Piastra fissaggio gomito Plate elbow Plaque de fixation du coude
3	3010758	Vite TE M20x160 Screw TE M20x160 Vis TE M20x160
4	3020216	Dado Autobl. 20 MA Locking Nut 20 MA Ecrou 20MA a bloccage automatico
5	3011279	Vite TE M16x40 Screw TE M16x40 Vis TE M16x40
6	3020204	Dado autob. M16 Lockin Nut M16 Ecrou a bloc. Automatique. M16
7	18035502	Rinforzo Reinforcement Poutre de renforcement rouel dx



Assemblaggio 13-Assembly 13-Assemblage 13

Easy-Rake SUPER STAR 16 - Easy-Rake SUPER STAR 16 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Assemblaggio 13-Assembly 13-Assemblage 13

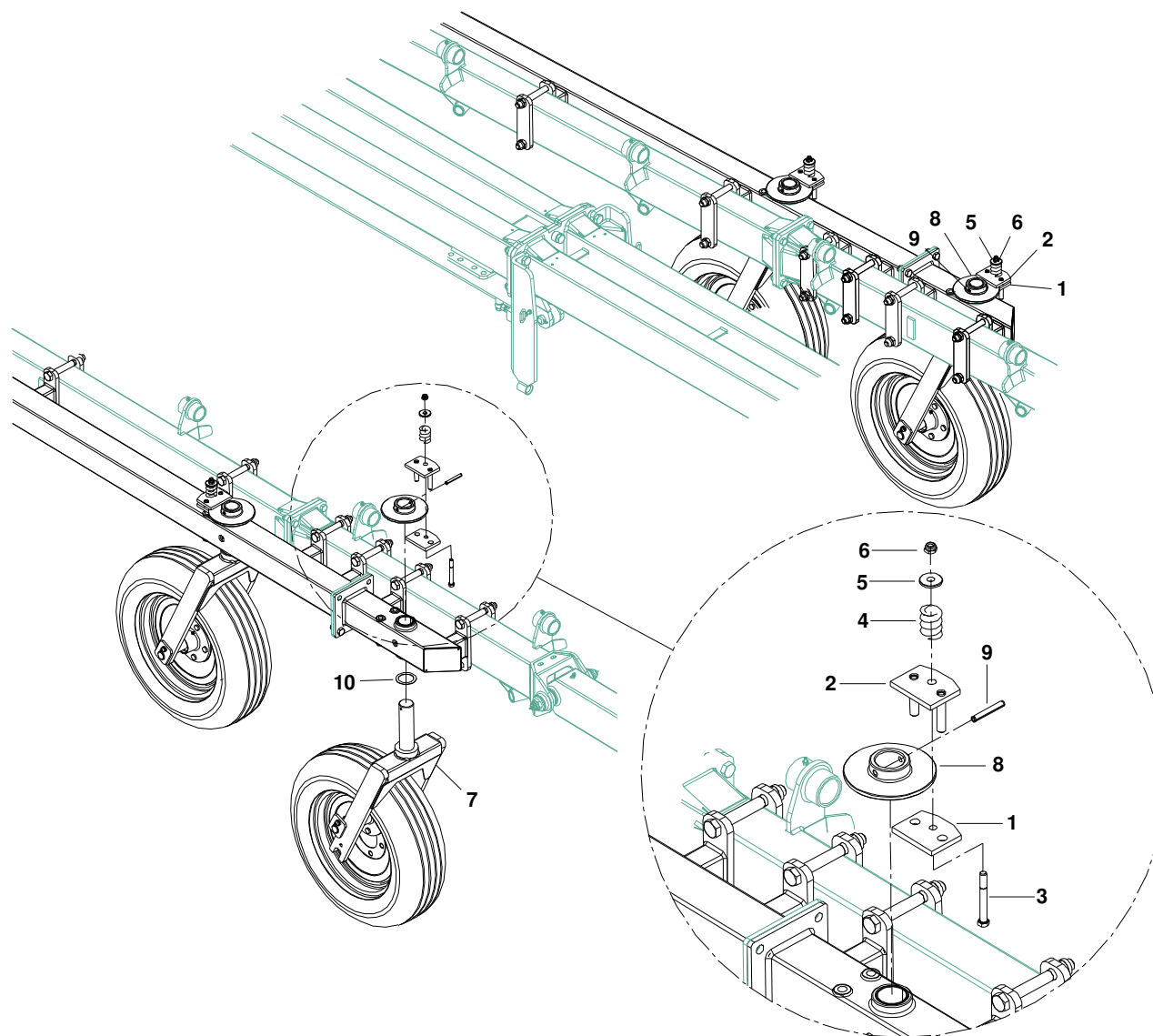
Easy-Rake SUPER STAR 16 - Easy-Rake SUPER STAR 16 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032658	Piastra fissaggio gomito Plate elbow Plaque de fixation du coude
2	3010758	Vite TE M20x160 Screw TE M20x160 Vis TE M20x160
3	18033222	Portaruota pivotante Support Wheel Supporte Roué
4	3020216	Dado Autobl. 20 MA Locking Nut 20 MA Ecrou 20MA a bloccaggio automatico
5	18031128	Pasticca inferiore Lower brake pad Plaquette inferieure de frein
6	18031126	Pasticca superiore Upper brake pad Plaquette supérieure de frein
7	3011214	Vite TE M12x100 Screw TE M12x100 Vis TE M12x100
8	11010602	Molla a compressione Spring Printemps
9	18033240	Rondella per molla Ø40x11x8 Washer for spring Ø40x11x8 Rondelle printemps Ø40x11x8
10	3020202	Dado autob. M12 Lockin Nut M12 Ecrou a bloc. Automatique. M12

Posizione Position	Codice Code	Descrizione Description
11	18032665	Forcella Ruota Fork wheel Pivot Roue
12	18032051	Disco freno Braking disk Disque du frein pour roue
13	3080117	Spina elastic 10x70 Elastic pin 10x70 Goupille elastique 10x70
14	12280007	Ralla AS5070 Øi 50 Øe 70 Sp1 Spacer AS5070 Øi 50 Øe 70 Sp1 Croupadine AS5070 Øi 50 Øe 70 Sp1

Assemblaggio 14A-Assembly 14A-Assemblage 14A

ke SUPER STAR 18-20-22 Easy-Rake SUPER STAR 18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



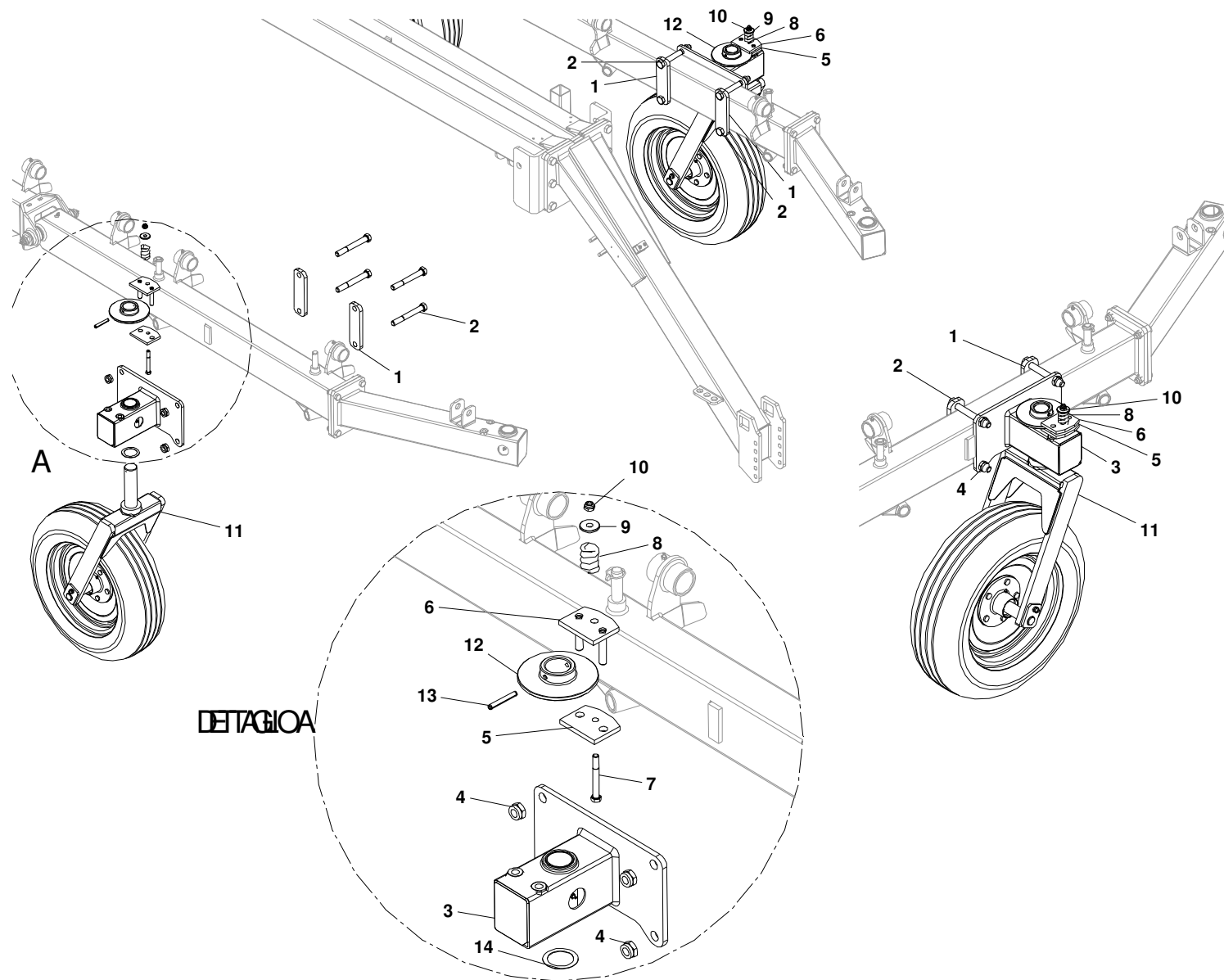
Assemblaggio 14A-Assembly 14A-Assemblage 14A

Easy-Rake SUPER STAR 18-20 Easy-Rake SUPER STAR 18-20 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18031128	Pasticca inferiore Lower brake pad Plaquette inferieure de frein
2	18031126	Pasticca superiore Upper brake pad Plaquette supérieure de frein
3	3011214	Vite TE M12x100 Screw TE M12x100 Vis TE M12x100
4	11010602	Molla a compressione Spring Printemps
5	18033240	Rondella per molla Ø40x11x8 Washer for spring Ø40x11x8 Rondelle printemps Ø40x11x8
6	3020202	Dado autob. M12 Lockin Nut M12 Ecrou a bloc. Automatique. M12
7	18032665	Forcella Ruota Fork wheel Pivot Roue
8	18032051	Disco freno Braking disk Disque du frein pour roue
9	3080117	Spina elastic 10x70 Elastic pin 10x70 Goupille elastique 10x70
10	12280007	Ralla AS5070 Øi 50 Øe 70 Sp1 Spacer AS5070 Øi 50 Øe 70 Sp1 Croupadine AS5070 Øi 50 Øe 70 Sp1

Assemblaggio 14B-Assembly 14B-Assemblage 14B

Easy-Rake SUPER STAR 18 - Easy-Rake SUPER STAR 18 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Assemblaggio 14B-Assembly 14B-Assemblage 14B

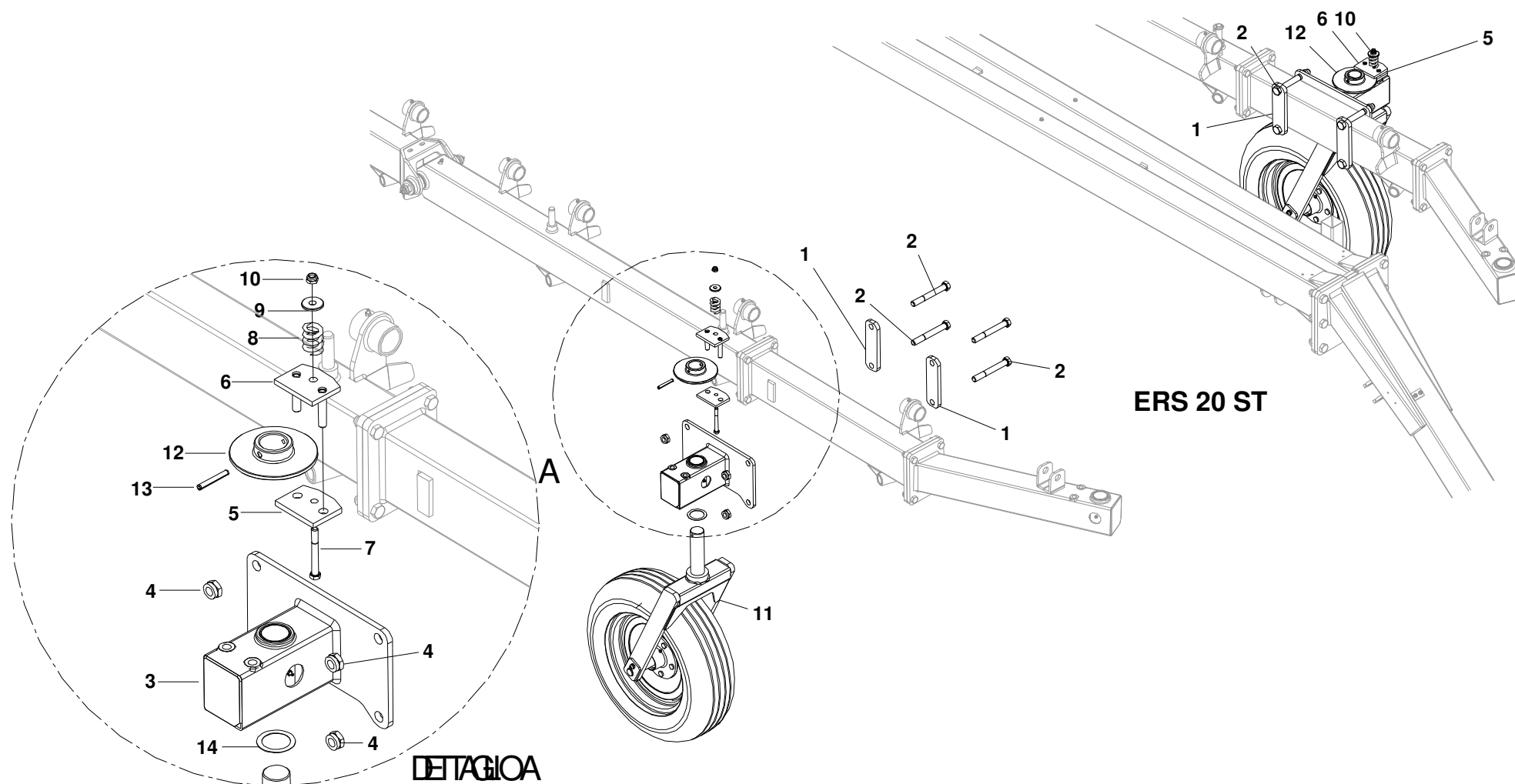
Easy-Rake SUPER STAR 18 - Easy-Rake SUPER STAR 18 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032658	Piastra fissaggio gomito Plate elbow Plaque de fixation du coude
2	3010758	Vite TE M20x160 Screw TE M20x160 Vis TE M20x160
3	18033222	Portaruota pivotante Support Wheel Supporte Roué
4	3020216	Dado Autobl. 20 MA Nut 20 MA Ecrou 20MA a bloccaggio automatico
5	18031128	Pasticca inferiore Lower brake pad Plaque de frein inférieure
6	18031126	Pasticca superiore Upper brake pad Plaque de frein supérieure
7	3011214	Vite TE M12x100 Screw TE M12x100 Vis TE M12x100
8	11010602	Molla a compressione Spring Printemps
9	18033240	Rondella per molla Ø40x11x8 Washer for spring Ø40x11x8 Rondelle printemps Ø40x11x8
10	3020202	Dado autob. M12 Lockin Nut M12 Ecrou a bloc. Automatique. M12

Posizione Position	Codice Code	Descrizione Description
11	18032665	Forcella Ruota Fork wheel Pivot Roue
12	18032051	Disco freno Braking disk Disque du frein pour roue
13	3080117	Spina elastic 10x70 Elastic pin 10x70 Goupille elastique 10x70
14	12280007	Ralla AS5070 Øi 50 Øe 70 Sp1 Spacer AS5070 Øi 50 Øe 70 Sp1 Croupadine AS5070 Øi 50 Øe 70 Sp1

Assemblaggio 14C - Assembly 14C - Assemblage 14C

Easy-Rake SUPER STAR 20 Easy-Rake SUPER STAR 20 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Assemblaggio 14C - Assembly 14C - Assemblage 14C

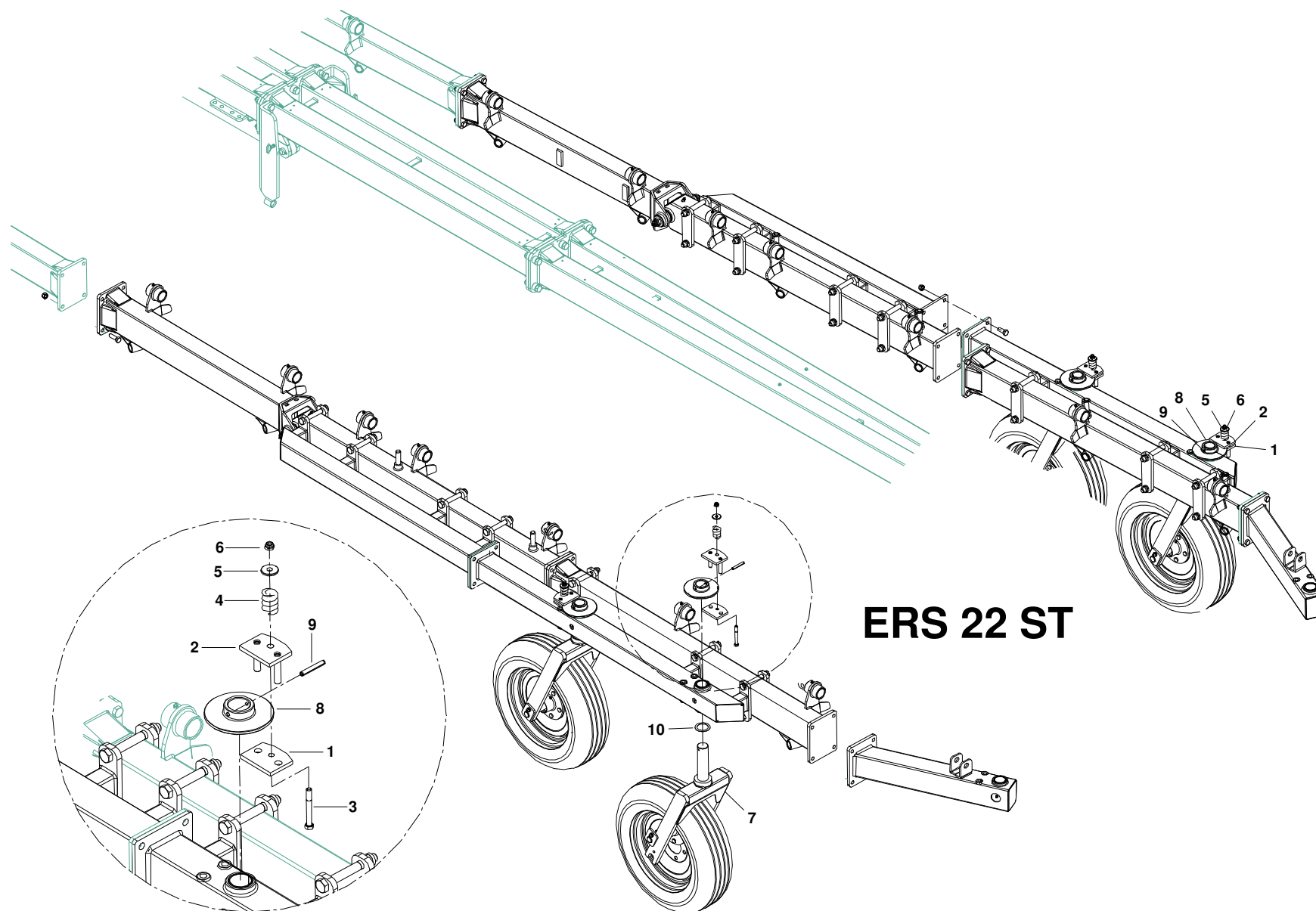
Easy-Rake SUPER STAR 20 Easy-Rake SUPER STAR 20 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032658	Piastra fissaggio gomito Plate elbow Plaque de fixation du coude
2	3010758	Vite TE M20x160 Screw TE M20x160 Vis TE M20x160
3	18033222	Portaruota pivottante Support Wheel Supporte Roué
4	3020216	Dado Autobl. 20 MA Nut 20 MA Ecrou 20MA a bloccaggio automatico
5	18031128	Pasticca inferiore Lower brake pad Plaquette inferieure de frein
6	18031126	Pasticca superiore Upper brake pad Plaquette supérieure de frein
7	3011214	Vite TE M12x100 Screw TE M12x100 Vis TE M12x100
8	11010602	Molla a compressione Spring Printemps
9	18033240	Rondella per molla Ø40x11x8 Washer for spring Ø40x11x8 Rondelle printemps Ø40x11x8
10	3020202	Dado autob. M12 Lockin Nut M12 Ecrou a bloc. Automatique. M12

Posizione Position	Codice Code	Descrizione Description
11	18032665	Forcella Ruota Fork wheel Pivot Roue
12	18032051	Disco freno Braking disk Disque du frein pour roue
13	3080117	Spina elastic 10x70 Elastic pin 10x70 Goupille elastique 10x70
14	12280007	Ralla AS5070 Øi 50 Øe 70 Sp1 Spacer AS5070 Øi 50 Øe 70 Sp1 Croupadine AS5070 Øi 50 Øe 70 Sp1

Assemblaggio 14D - Assembly 14D - Assemblage 14D

Easy-Rake SUPER STAR 22 Easy-Rake SUPER STAR 22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



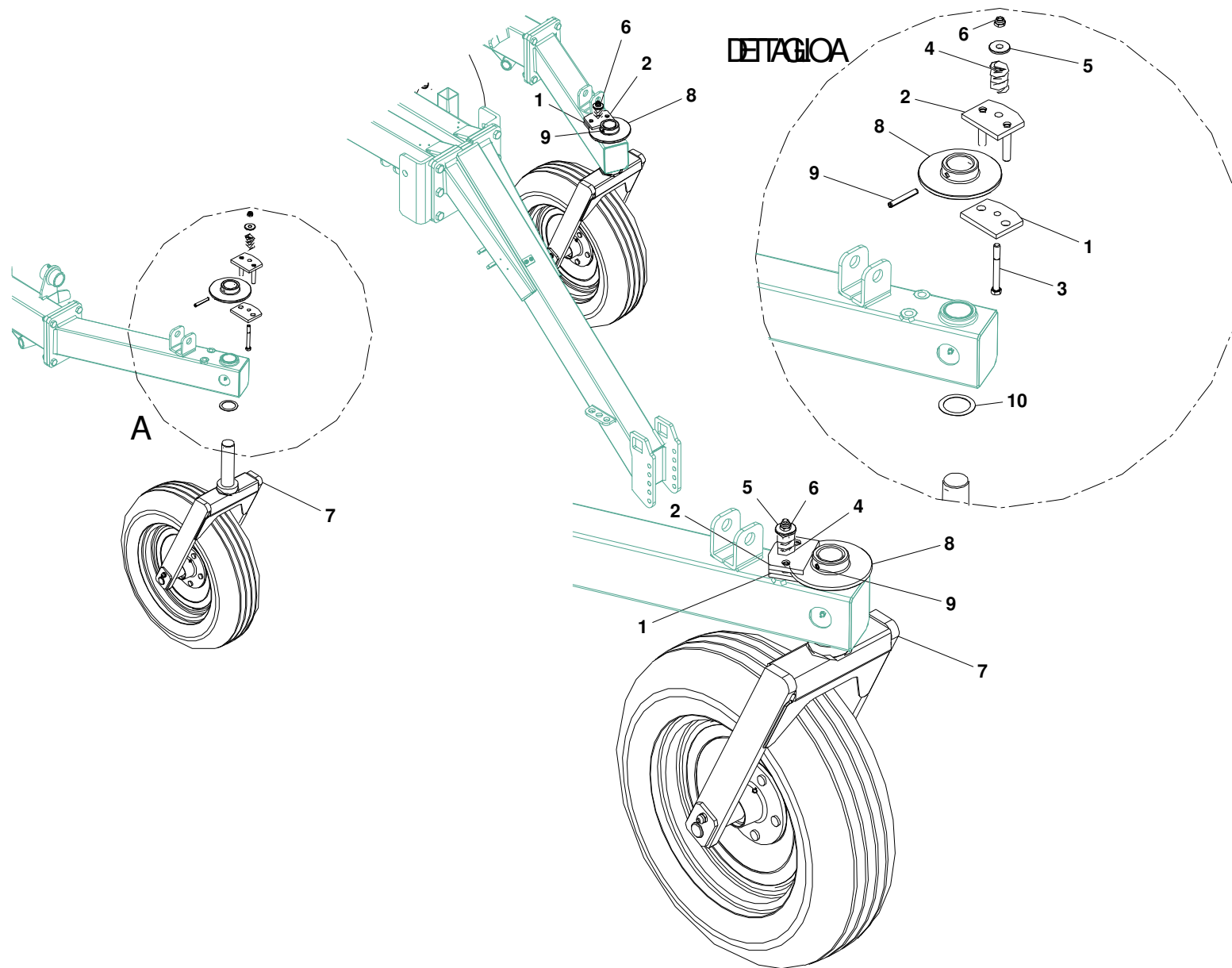
Assemblaggio 14D - Assembly 14D - Assemblage 14D

Easy-Rake SUPER STAR 22 Easy-Rake SUPER STAR 22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18031128	Pasticca inferiore Lower brake pad Plaquette inferieure de frein
2	18031126	Pasticca superiore Upper brake pad Plaquette supérieure de frein
3	3011214	Vite TE M12x100 Screw TE M12x100 Vis TE M12x100
4	11010602	Molla a compressione Spring Printemps
5	18033240	Rondella per molla Ø40x11x8 Washer for spring Ø40x11x8 Rondelle printemps Ø40x11x8
6	3020202	Dado autob. M12 Lockin Nut M12 Ecrou a bloc. Automatique. M12
7	18032665	Forcella Ruota Fork wheel Pivot Roue
8	18032051	Disco freno Braking disk Disque du frein pour roue
9	3080117	Spina elastic 10x70 Elastic pin 10x70 Goupille elastique 10x70
10	12280007	Ralla AS5070 Øi 50 Øe 70 Sp1 Spacer AS5070 Øi 50 Øe 70 Sp1 Croupadine AS5070 Øi 50 Øe 70 Sp1

Assemblaggio 15-Assembly 15-Assemblage 15

Easy-Rake SUPER STAR 18-20-22 Easy-Rake SUPER STAR 18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



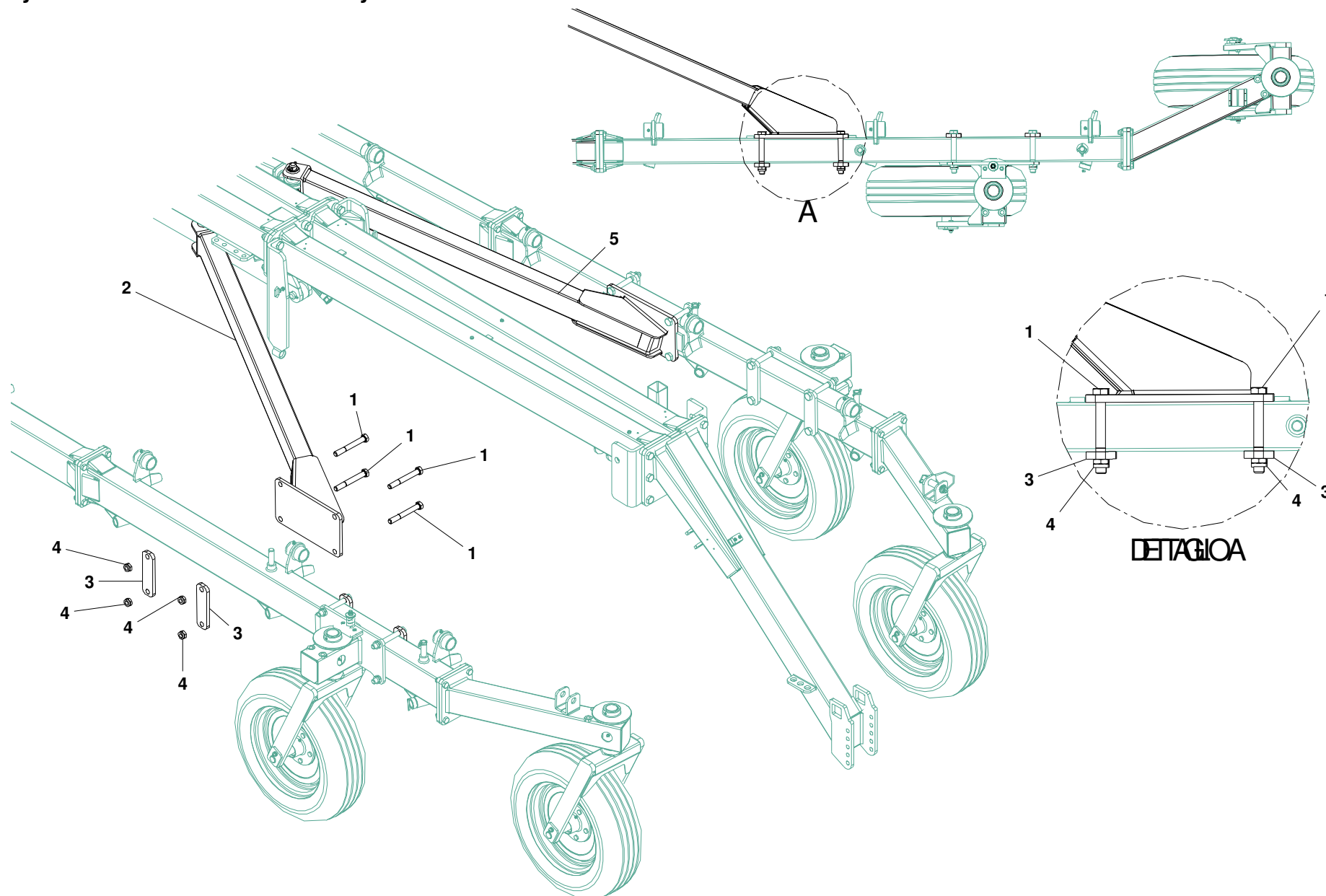
Assemblaggio 15-Assembly 15-Assemblage 15

Easy-Rake SUPER STAR 18-20-22 Easy-Rake SUPER STAR 18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18031128	Pasticca inferiore Lower brake pad Plaquette inferieure de frein
2	18031126	Pasticca superiore Upper brake pad Plaquette supérieure de frein
3	3011214	Vite TE M12x100 Screw TE M12x100 Vis TE M12x100
4	11010602	Molla a compressione Spring Printemps
5	18033240	Rondella per molla Ø40x11x8 Washer for spring Ø40x11x8 Rondelle printemps Ø40x11x8
6	3020202	Dado autob. M12 Lockin Nut M12 Ecrou a bloc. Automatique. M12
7	18032665	Forcella Ruota Fork wheel Pivot Roue
8	18032051	Disco freno Braking disk Disque du frein pour roue
9	3080117	Spina elastic 10x70 Elastic pin 10x70 Goupille elastique 10x70
10	12280007	Ralla AS5070 Øi 50 Øe 70 Sp1 Spacer AS5070 Øi 50 Øe 70 Sp1 Croupadine AS5070 Øi 50 Øe 70 Sp1

Assemblaggio 16-Assembly 16-Assemblage 16

Easy-Rake SUPER STAR 16 - Easy-Rake SUPER STAR 16 STERZANTE-AUTOSTEER-AUTODIRECTEUR



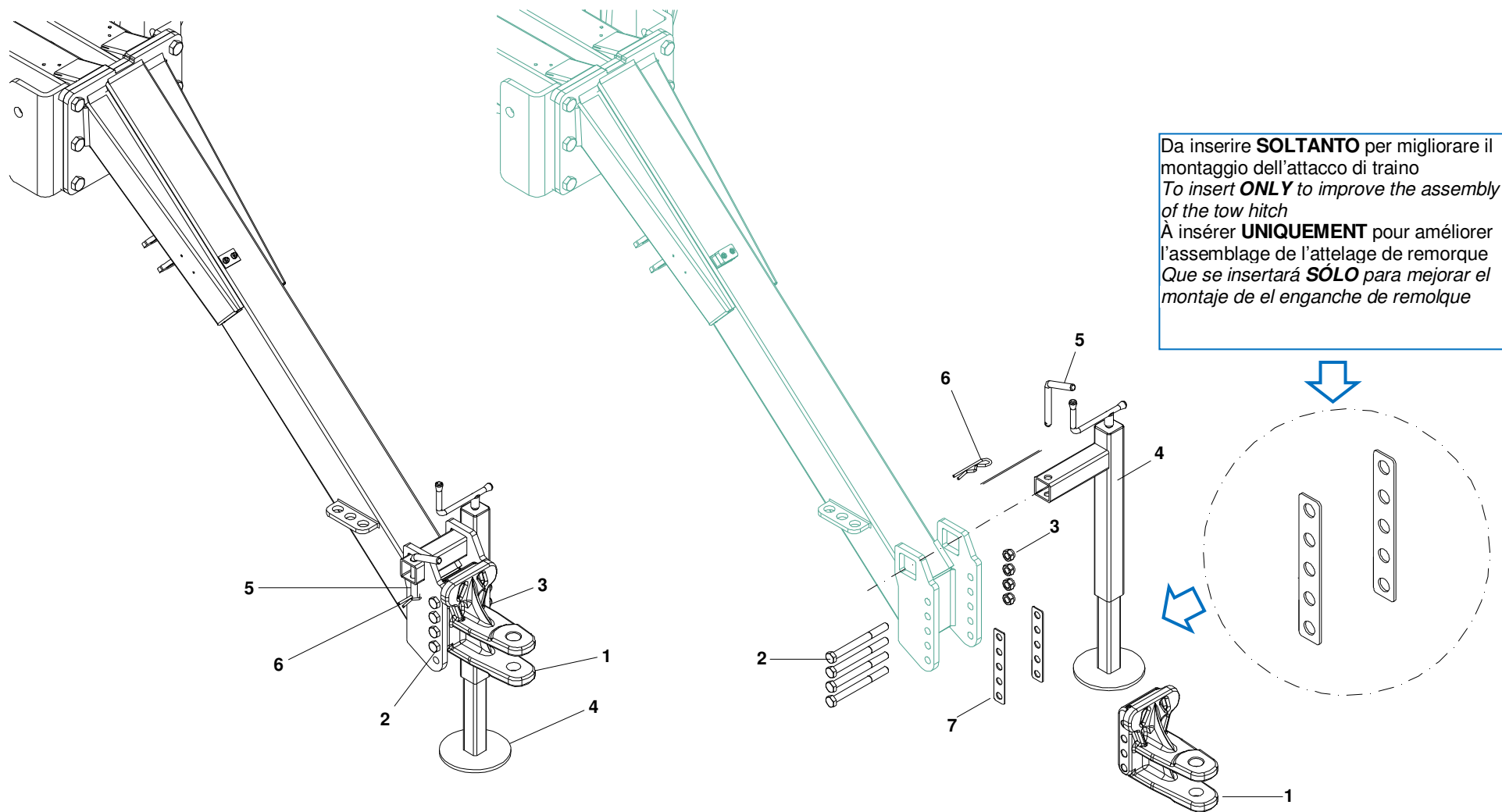
Assemblaggio 16-Assembly 16-Assemblage 16

Easy-Rake SUPER STAR 16 - Easy-Rake SUPER STAR 16 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	3010758	Vite TE M20x160 Screw TE M20x160 Vis TE M20x160
2	18033644	Gomito destro Right frame elbow Coude droit
3	18032658	Piastra fissaggio gomito Plate elbow Plaque de fixation du coude
4	3020216	Dado Autobl. 20 MA Nut 20 MA Ecrou 20MA a bloccage automatique
5	18032643	Gomito sinistro Left frame elbow Coude gauche

Assemblaggio 17-Assembly 17-Assemblage 17

Easy-Rake SUPER STAR 16-18-20



Assemblaggio 17-Assembly 17-Assemblage 17

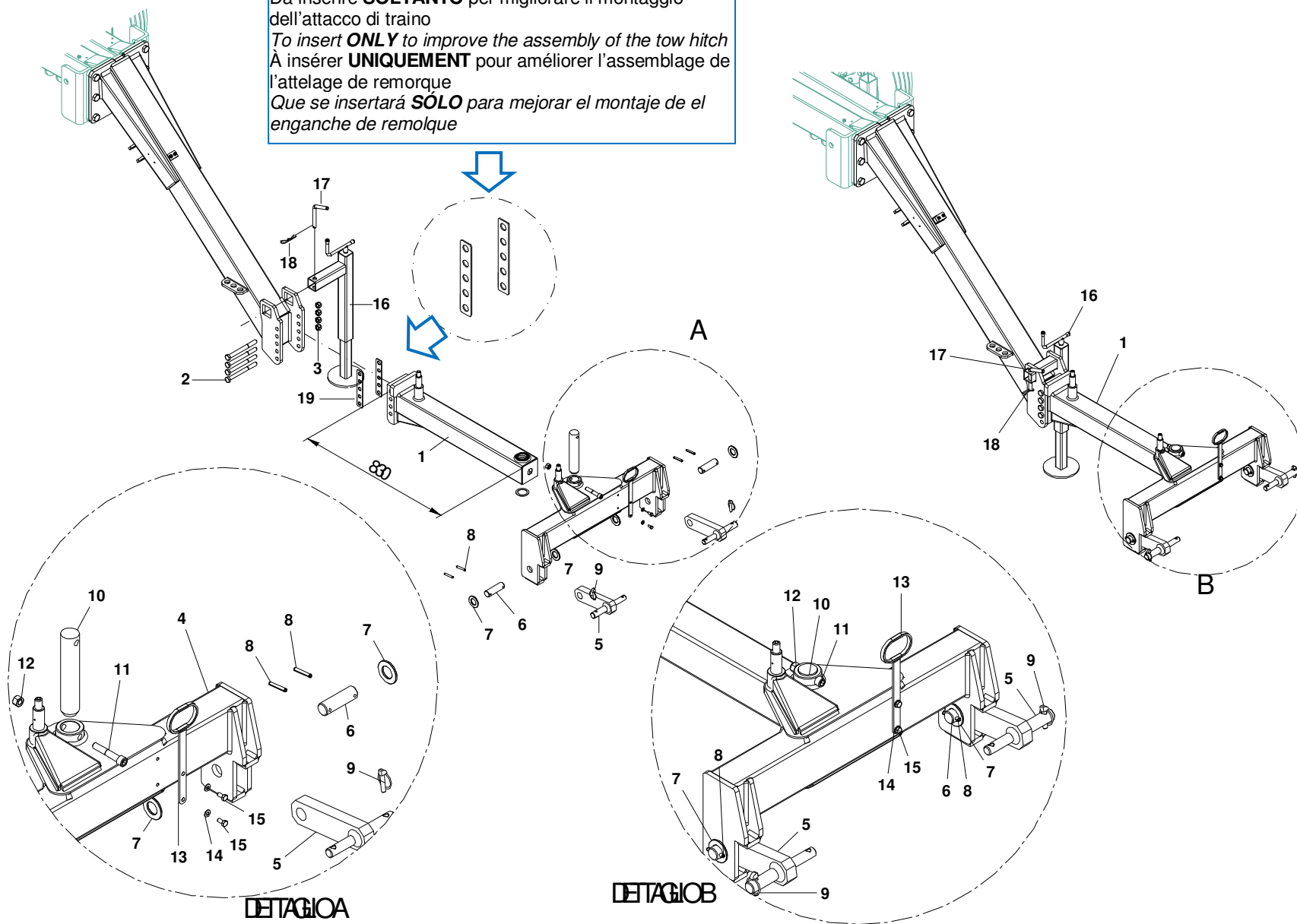
Easy-Rake SUPER STAR 16-18-20

Posizione Position	Codice Code	Descrizione Description
1	18032040	Attacco di traino ERS 16-18-20 Pull bar linkage ERS 16-18-20 Attache pour remorque ERS 16-18-20
2	3010308	Vite TE M16x170 Screw TE M16x170 Vis TE M16x170
3	3020204	Dado autob. M16 Lockin Nut M16 Ecrou a bloc. Automatique. M16
4	18036279	Piede Jack Pieds d'appui
5	18033195	Spina per gabbie Ø15 Pin Ø15 Fiche Ø15
6	3040202	Coppiglia a molla Ø5 Elastic pin Ø5 Goupille Ø5
7	18035666	SPESSORE PER ATTACCO DI TRAINO SPACER FOR PULL BAR LINKAGE ESPACEMENT ATTACHE REMORQUE

Assemblaggio 18-Assembly 18-Assemblage 18

Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Da inserire **SOLTANTO** per migliorare il montaggio dell'attacco di traino
To insert **ONLY** to improve the assembly of the tow hitch
À insérer **UNIQUEMENT** pour améliorer l'assemblage de l'attelage de remorque
Que se insertará **SÓLO** para mejorar el montaje de el enganche de remolque



Assemblaggio 18-Assembly 18-Assemblage 18

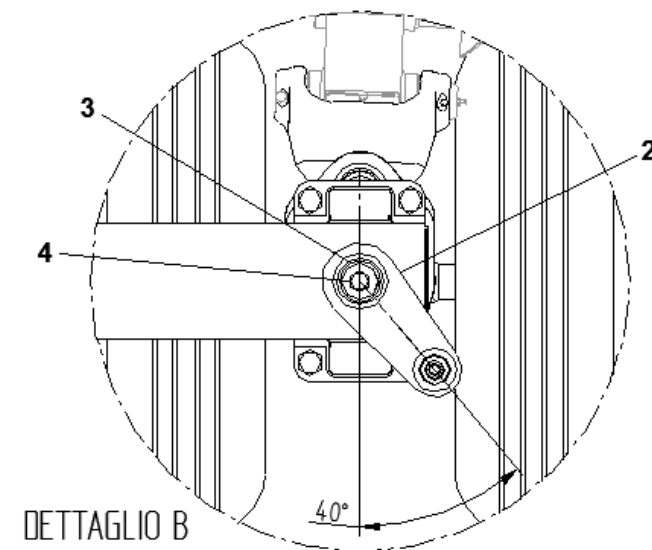
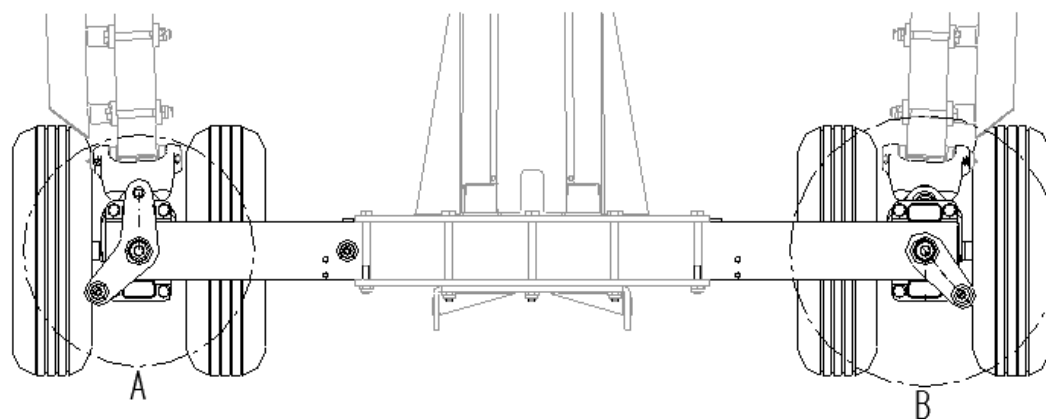
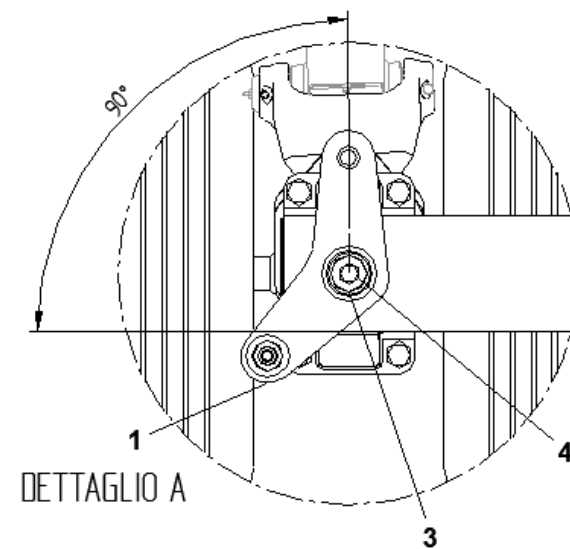
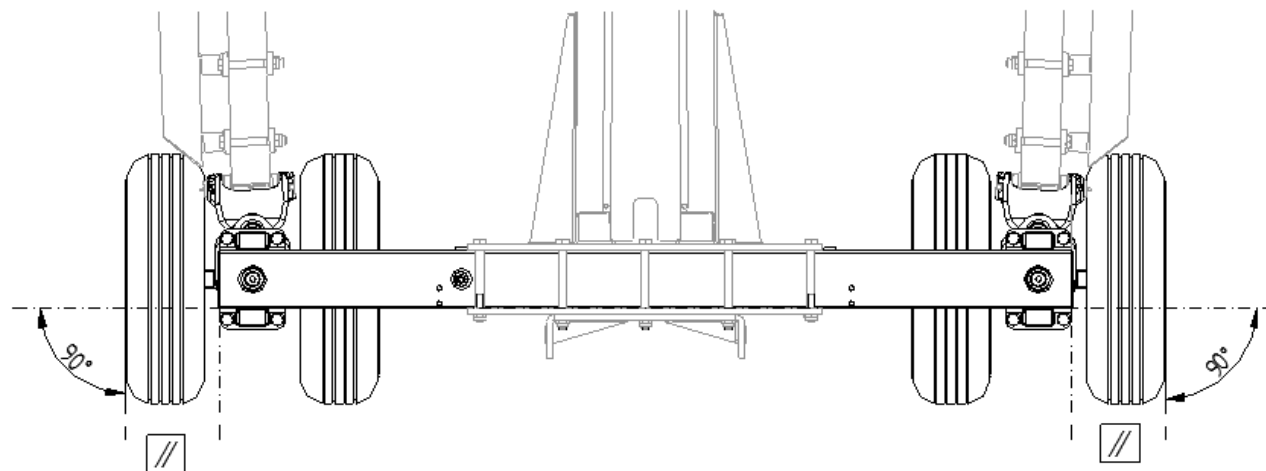
Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18031782	Attacco di traino Pull bar linkage Attache pour remorque
2	3010308	Vite TE M16x170 Screw TE M16x170 Vis TE M16x170
3	3020204	Dado autob. M16 Lockin Nut M16 Ecrou a bloc. Automatique. M16
4	18032390	Braccio oscillante Bras Bras oscillante
5	18032385	Attacco maggiorato per braccio Hitch Raccord per bras
6	18032386	Perno attacco Ø30 L.100 mm Pin Ø30 L.100 mm Pivot Ø30 L.100 mm
7	3030165	Rondella M30 Ø56x16x3,5 Washer M30 Ø56x16x3,5 Rondelle M30 Ø56x16x3,5
8	3080105	Spina elastic 8x50 Elastic pin 8x50 Goupille 8x50
9	3080202	Spina a scatto Ø10 Strainer Ø10 Goupille elastique Ø10
10	18032624	Perno snodo Ø42 L.222 mm Pin Ø42 L.222 mm Pivot Ø42 L.222 mm

Posizione Position	Codice Code	Descrizione Description
11	3010918	Vite TCEI M14x80 Screw TCEI M14x80 Vis TCEI M14x80
12	3020309	Dado M14 Nut M14 Ecrou M14
13	18032100	Portatubi Hydraulic hose support Porte-tubes
14	3030156	Rondella M8 Washer M8 Rondelle M8
15	3011221	Vite TE M8x16 Screw TE M8x16 Vis TE M8x16
16	18032039	Piede Jack Pieds d'appui
17	18033195	Spina per gabbie Ø15 Pin Ø15 Fiche Ø15
18	3040202	Coppiglia a molla Ø5 Elastic pin Ø5 Goupille Ø5
19	18035666	SPESSORE PER ATTACCO DI TRAINO SPACER FOR PULL BAR LINKAGE ESPACEMENT ATTACHE REMORQUE

Assemblaggio 19-Assembly 19-Assemblage 19

Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Assemblaggio 19-Assembly 19-Assemblage 19

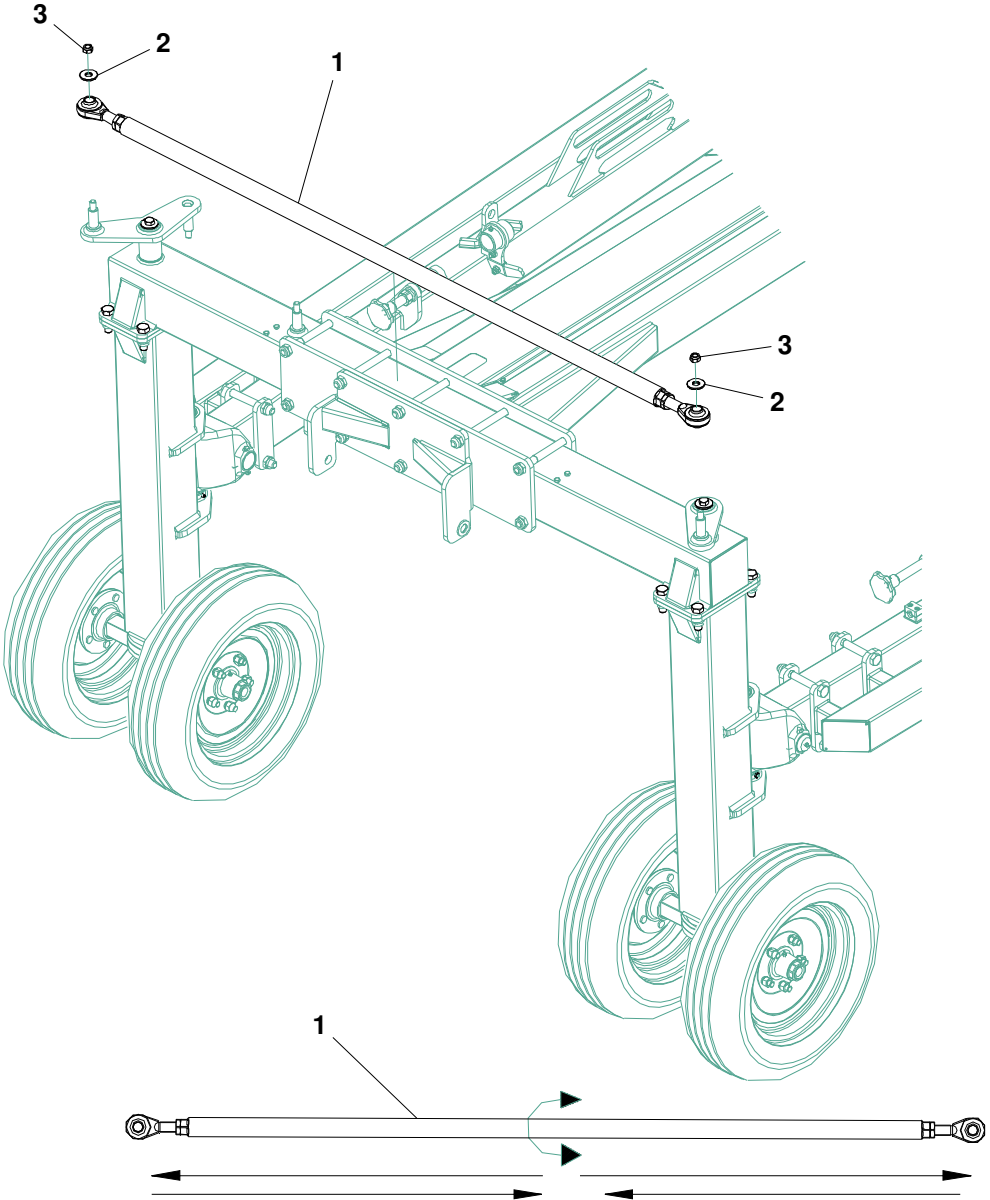
Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032093	Braccio sinistro Left arm Bras gauche
2	18032094	Braccio destro Right arm Bras droit
3	3030181	Rondella Exl.M16 Ø48X17X4 Washer Exl M16 Ø48X17X4 Rondelle Exl M16 Ø48X17X4
4	3011645	Vite TE M16x45 Screw TE M16x45 Vis TE M16x45

Assemblaggio 20-Assembly 20-Assemblage 20

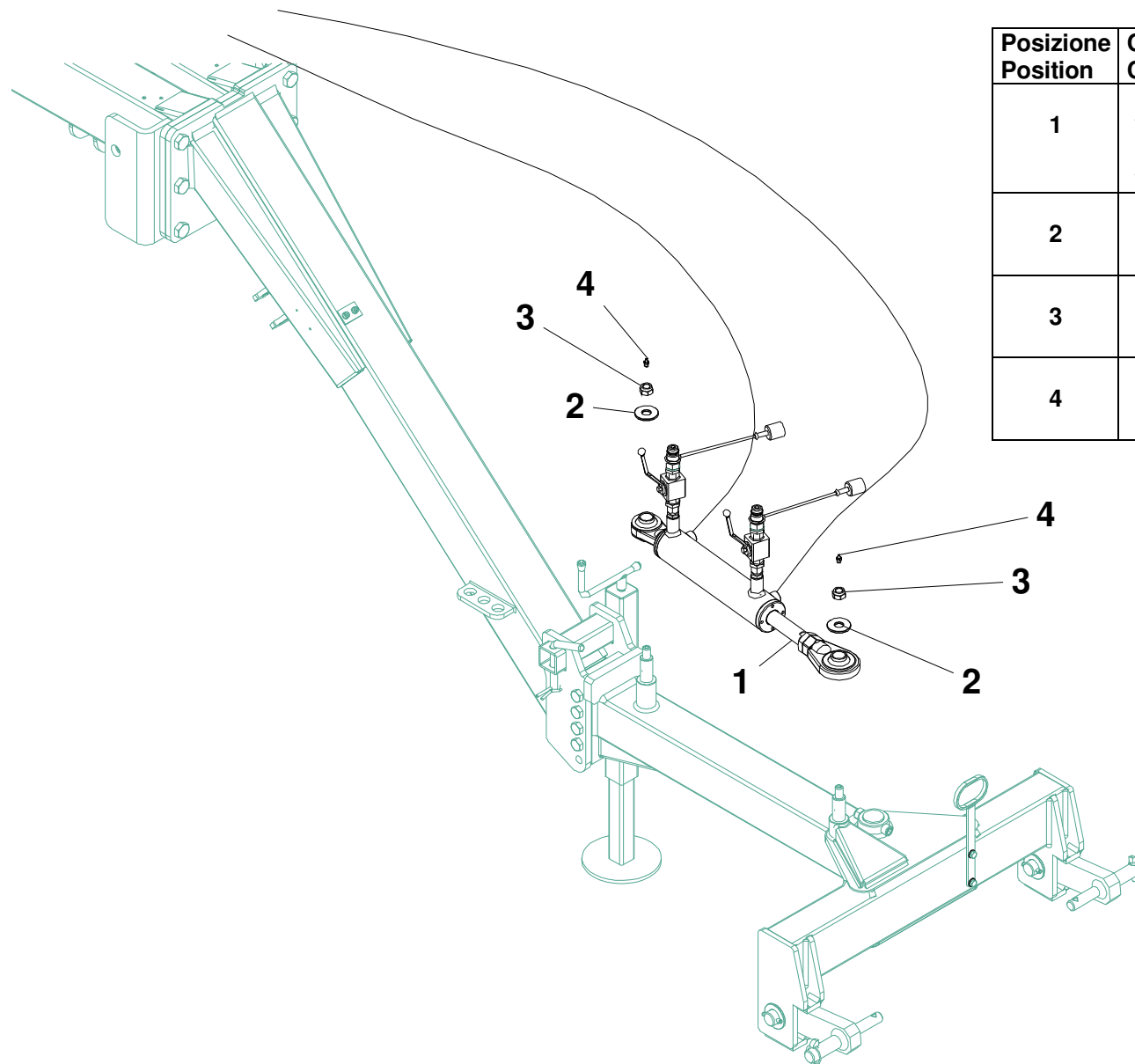
Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18031781	Biella Rod Bielle
2	3030181	Rondella Exl.M16 Ø48X17X4 Washer Exl M16 Ø48X17X4 Rondelle Exl M16 Ø48X17X4
3	3020204	Dado autob. M16 Lockin Nut M16 Ecrou a bloc. Automatique. M16



Assemblaggio 21-Assembly 21-Assemblage 21

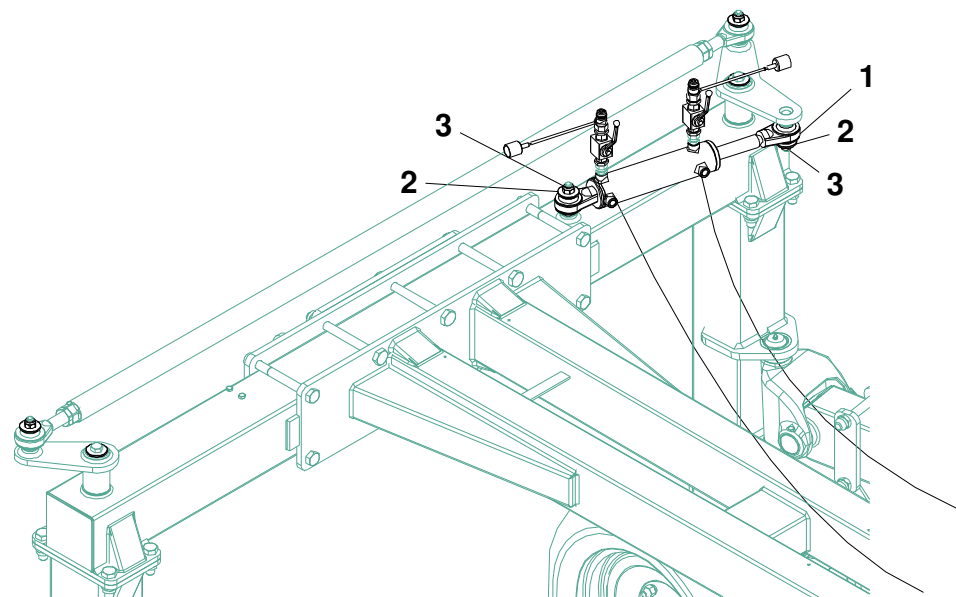
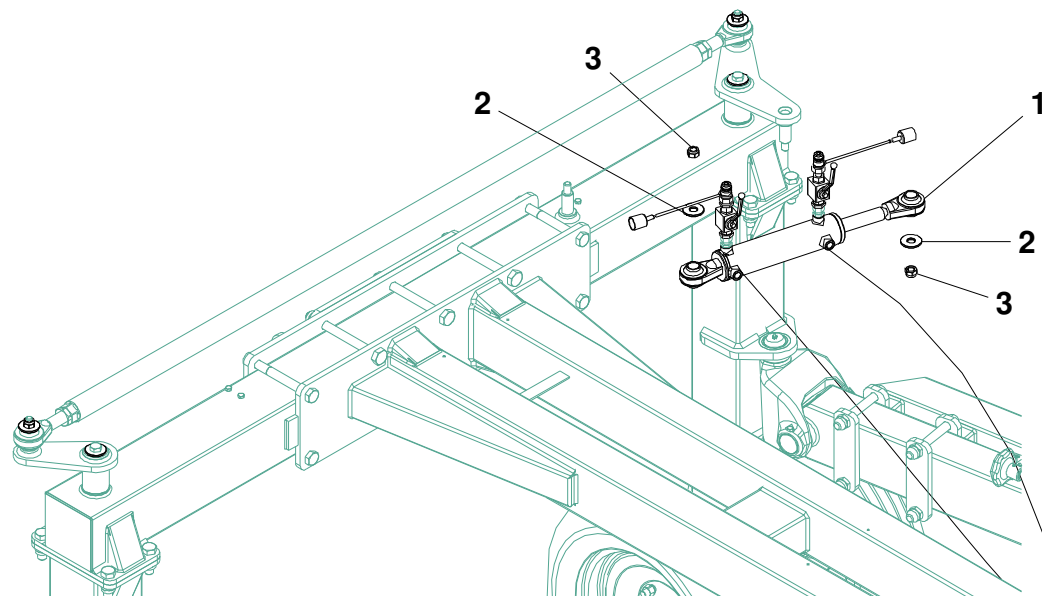
Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Posizione Position	Codice Code	Descrizione Description
1	12770124 OR 18031783	Cilindro idraulico Hydraulic cylinder Verin idraulique
2	3030181	Rondella Exl.M16 Ø48X17X4 Washer Exl M16 Ø48X17X4 Rondelle Exl M16 Ø48X17X4
3	3020204	Dado autob. M16 Lockin Nut M16 Ecrou a bloc. Automatique. M16
4	3090101	Ingrassatore M8x1 Greaser M8x1 Graisser M8x1

Assemblaggio 22-Assembly 22-Assemblage 22

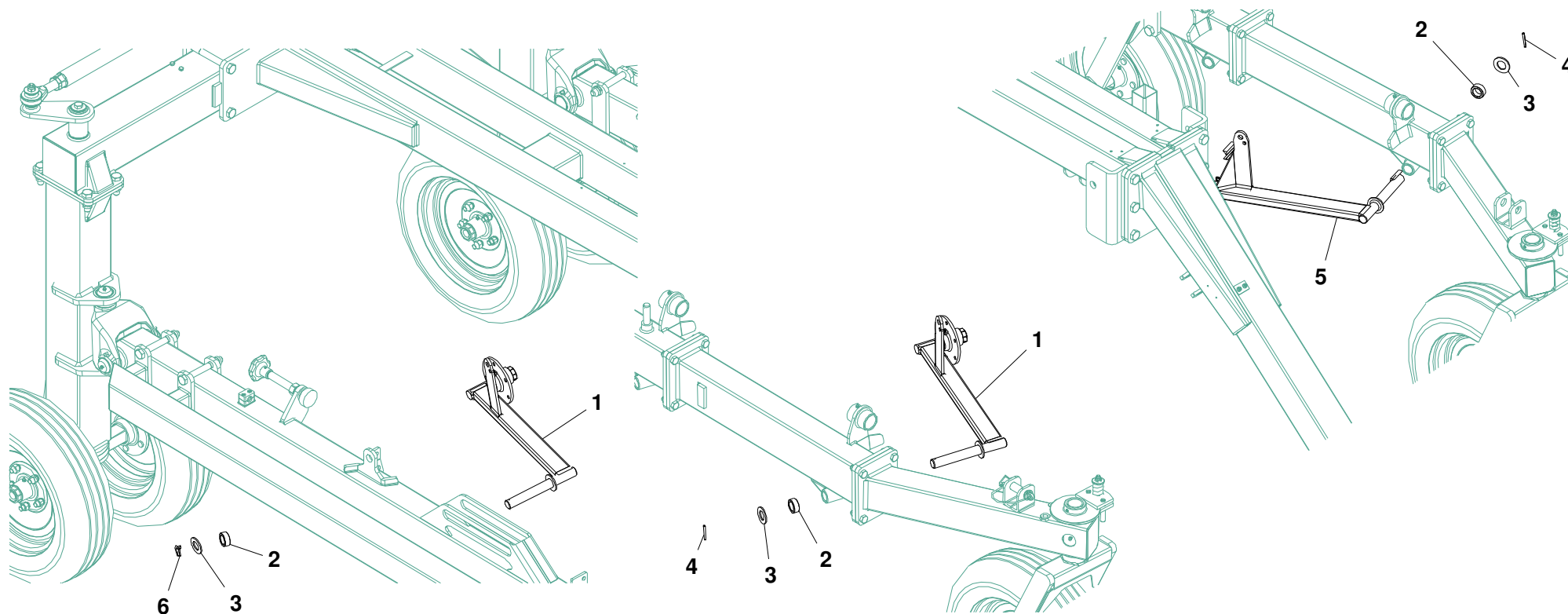
Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Posizione Position	Codice Code	Descrizione Description
1	12770139 OR 18031780	Cilindro idraulico Hydraulic cylinder Verin hydraulique
2	3030181	Rondella Exl.M16 Ø48X17X4 Washer Exl M16 Ø48X17X4 Rondelle Exl M16 Ø48X17X4
3	3020204	Dado autob. M16 Lockin Nut M16 Ecrou a bloc. Automatique. M16

Assemblaggio 23-Assembly 23-Assemblage 23

Easy-Rake SUPER STAR 16-18-20-22 - Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

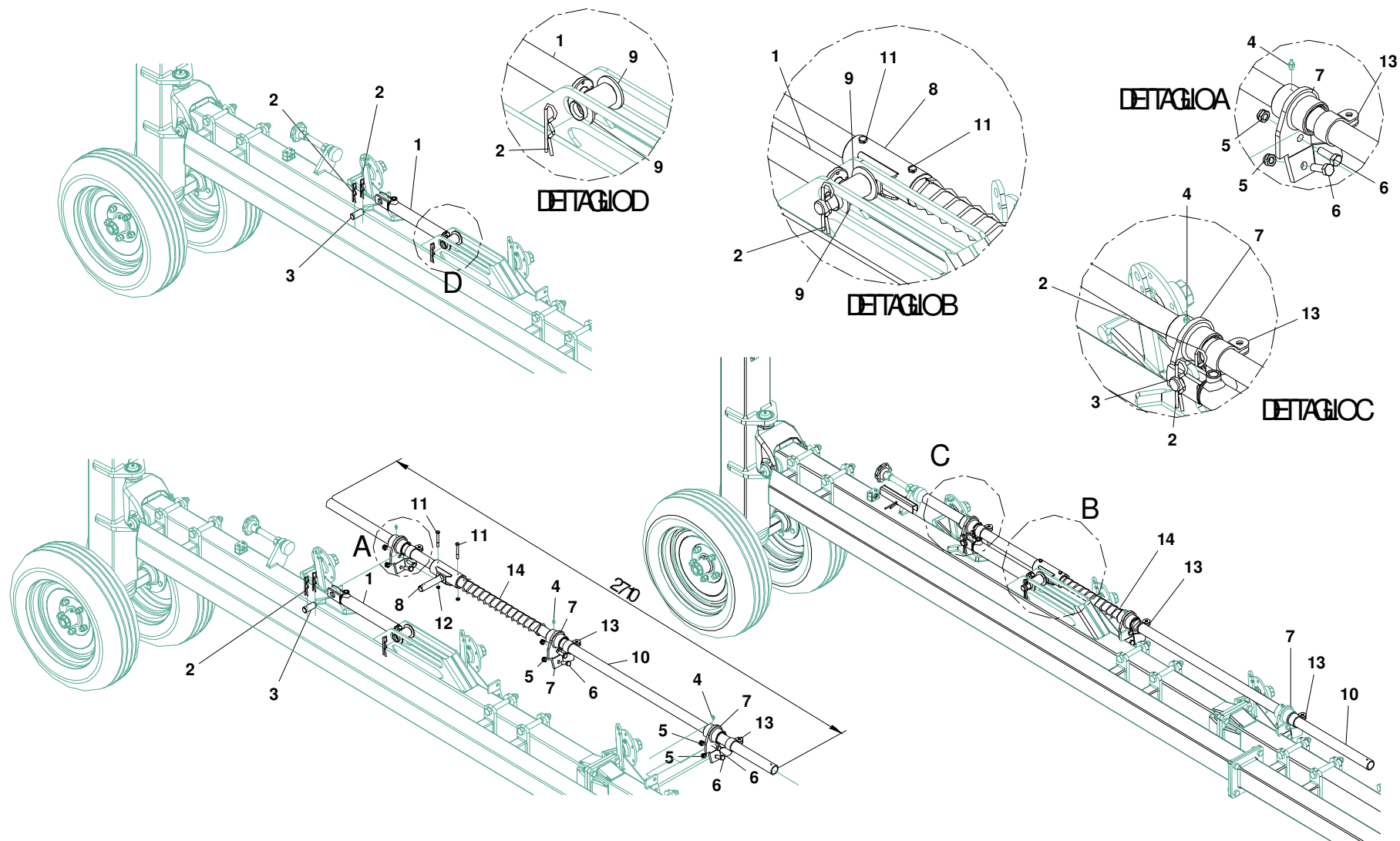


Posizione Position	Codice Code	Descrizione Description
1	18033059	Braccetto destro ERS Right arm ERS Bras droit ERS
2	18033045	Distanziale braccetto Ø45 Øi 30,5 L.20 mm Spacer Ø45 Øi 30,5 L.20 mm Epaisseur Ø45 Øi 30,5 L.20 mm
3	3030165	Rondella M30 Ø56x16x3,5 Washer M30 Ø56x16x3,5 Rondelle M30 Ø56x16x3,5

Posizione Position	Codice Code	Descrizione Description
4	3080113	Spina elastica 6x50 Elastic pin 6x50 Goupille 6x50
5	18033060	Braccetto sinistro ERS Left arm ERS Bras gauche ERS
6	3080201	Spina a scatto Ø 5 Pin Ø5 Goupille Ø5

Assemblaggio 24-Assembly 24-Assemblage 24

Easy-Rake SUPER STAR 16-18-20-22 - Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Assemblaggio 24-Assembly 24-Assemblage 24

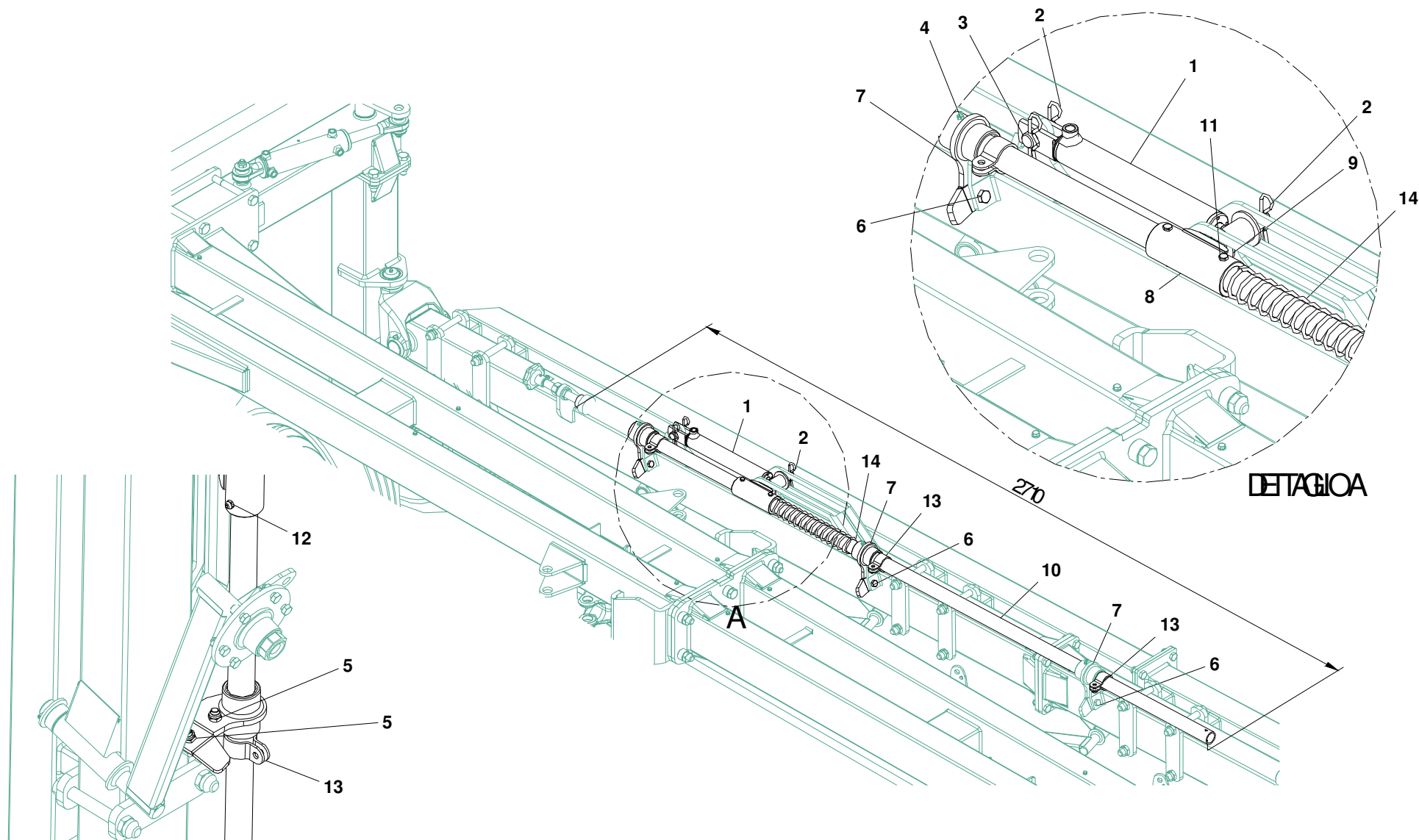
Easy-Rake SUPER STAR 16-18-20-22 - Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18036246	Cilindro idraulico Hydraulic Cylinder Verin hydraulique
2	3040202	Coppiglia a molla Ø5 Elastic pin Ø5 Goupille Ø5
3	18033082	Perno Ø25 L.60 mm Pin Ø25 L.60 mm Pivot Ø25 L.60 mm
4	3090101	Ingrassatore M8x1 Greaser M8x1 Graisseur droit M8x1
5	3020202	Dado autob. M12 Lockin Nut M12 Ecrou a bloc. Automatique. M12
6	3011216	Vite TE M12x35 Screw TE M12x35 Vis TE M12x35
7	18032385	Passaggio barra dx Ø46 Bracket right dx Ø46 Passage barre droite Ø46
8	18032843	Supporto barra Ø46 Support arm Ø46 Support de la barre Ø46
9	18032137	Boccola movimento stelle 60-25-15 Bush 60-25-15 Douille de mouvement soleils 60-25-15

Posizione Position	Codice Code	Descrizione Description
10	18032839	Barra Ø42 L.2710 mm Bar Ø42 L.2710 mm Barre Ø42 L.2710 mm
11	3011612	Vite TE M8x70 Screw TE M8x70 Vis TE M8x70
12	3020209	Dado autob. M8 Nut Locking self M8 Ecrou a blocq. Automatique M8
13	18032842	Morsetto per catena Chain clamp Collier pour chaîne
14	11010907	Molla Spring Ressort

Assemblaggio 25-Assembly 25-Assemblage 25

Easy-Rake SUPER STAR 16-18-20-22 - Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Assemblaggio 25-Assembly 25-Assemblage 25

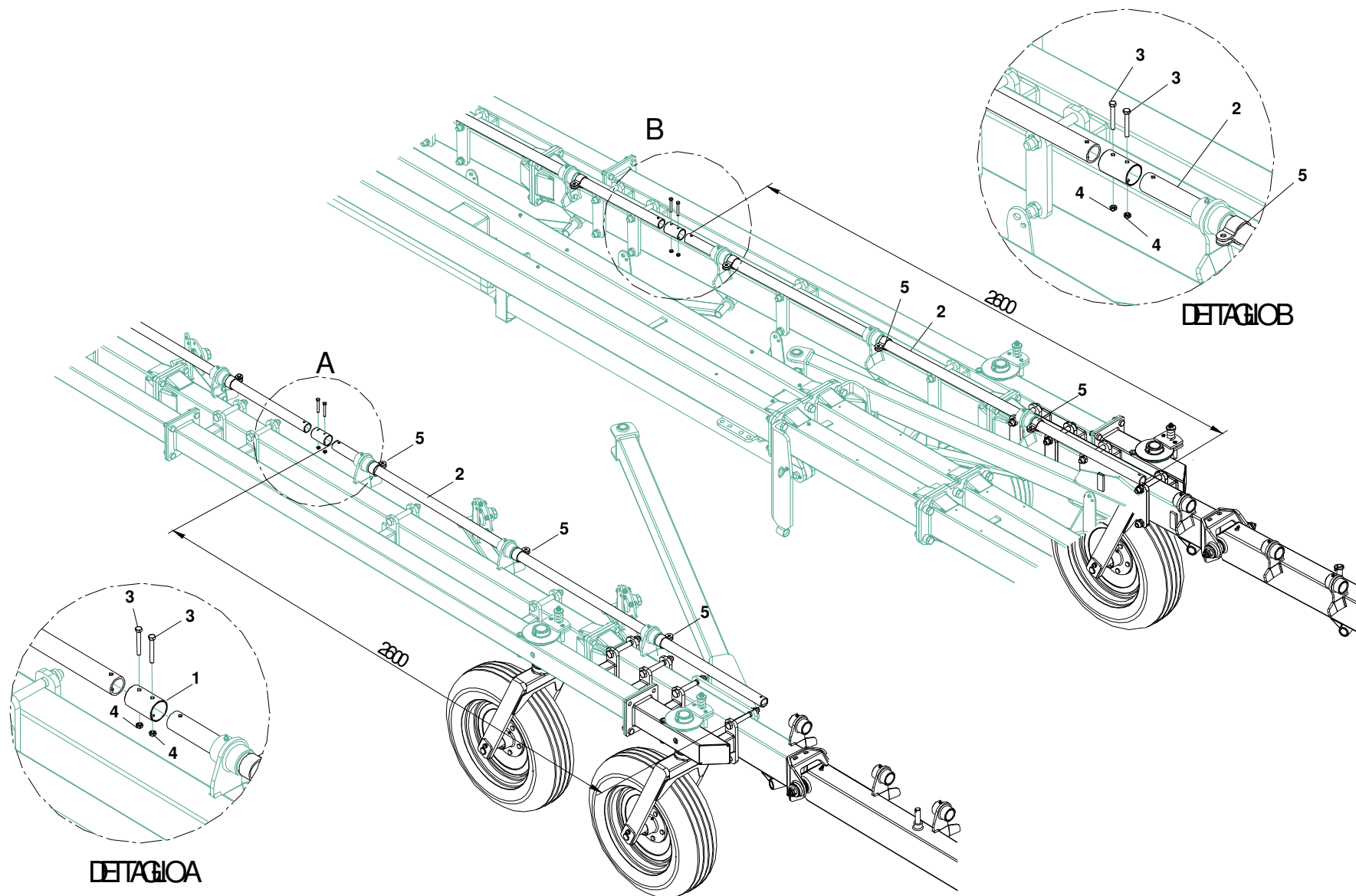
Easy-Rake SUPER STAR 16-18-20-22 - Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	12770149	Cilindro idraulico Hydraulic Cylinder Verin hydraulique
2	3040202	Coppiglia a molla Ø5 Elastic pin Ø5 Goupille Ø5
3	18033082	Perno Ø25 L.60 mm Pin Ø25 L.60 mm Pivot Ø25 L.60 mm
4	3090101	Ingrassatore M8x1 Greaser M8x1 Graisseur droit M8x1
5	3020202	Dado autob. M12 Lockin Nut M12 Ecrou a bloc. Automatique. M12
6	3011216	Vite TE M12x35 Screw TE M12x35 Vis TE M12x35
7	18032385	Passaggio barra dx Ø46 Bracket right dx Ø46 Passage barre droite Ø46
8	18032843	Supporto barra Ø46 Support arm Ø46 Support de la barre Ø46
9	18032137	Boccola movimento stele 60-25-15 Bush 60-25-15 Douille de mouvement soleils 60-25-15

Posizione Position	Codice Code	Descrizione Description
10	18032839	Barra Ø42 L.2710 mm Bar Ø42 L.2710 mm Barre Ø42 L.2710 mm
11	3011612	Vite TE M8x70 Screw TE M8x70 Vis TE M8x70
12	3020209	Dado autob. M8 Nut Locking self M8 Ecrou a blocq. Automatique M8
13	18032842	Morsetto per catena Chain clamp Collier pour chaine
14	11010907	Molla Spring Resort

Assemblaggio 26-Assembly 26-Assemblage 26

Easy-Rake SUPER STAR 16-18-20 - 22 - Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



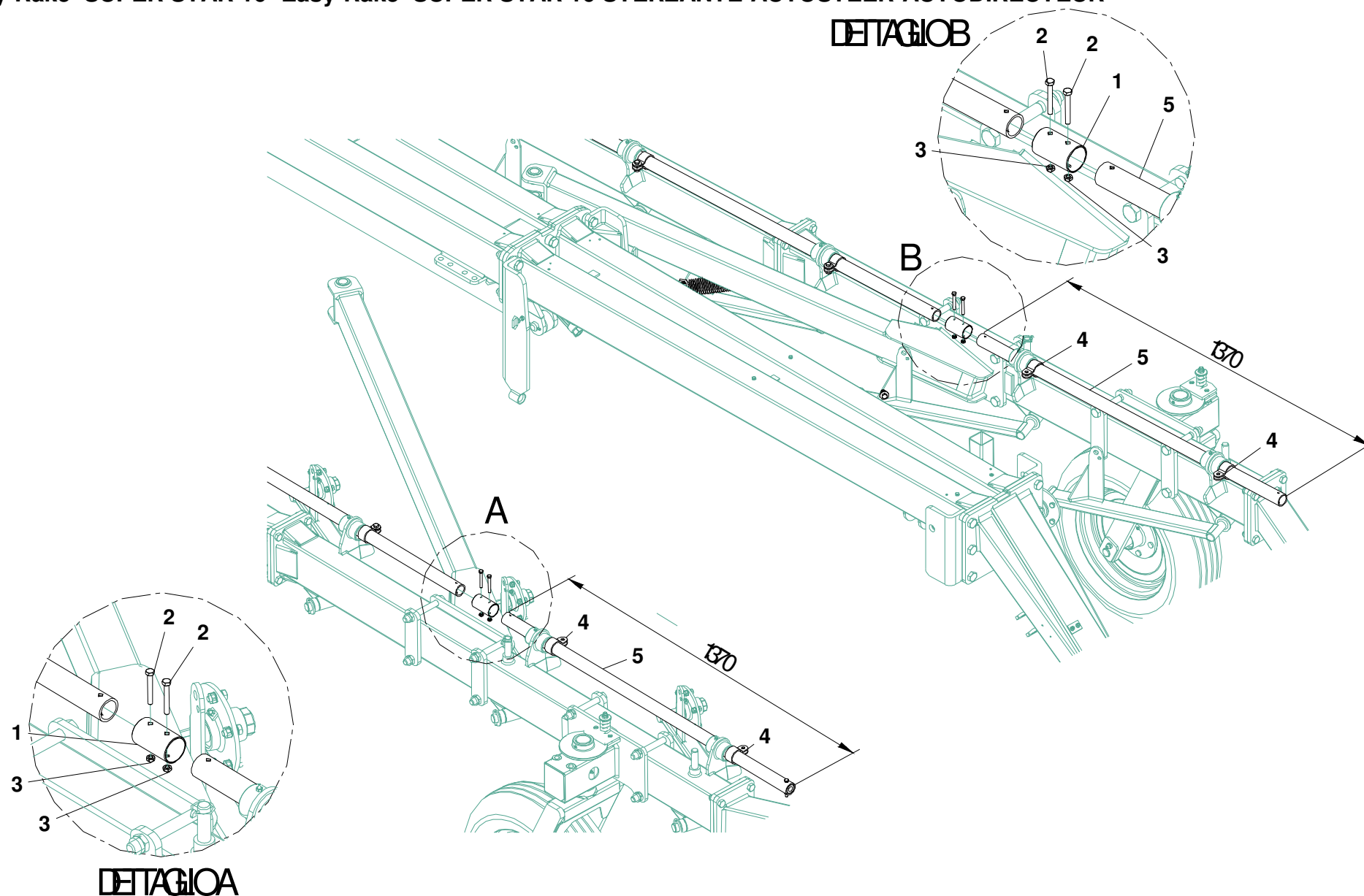
Assemblaggio 26-Assembly 26-Assemblage 26

Easy-Rake SUPER STAR 16-18-20-22 - Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032840	Boccola di giunzione Øe48-Øi43-L.83 mm Bush Øe48-Øi43-L.83 mm Bague de jonction Øe48-Øi43-L.83 mm
2	18032863	Barra anteriore Ø42 L.2600 mm Bar Ø42 L.2600 mm Barre Ø42 L.2600 mm
3	3011616	Vite TE M8x60 Screw TE M8x60 Vis TE M8x60
4	3020209	Dado autob. M8 Nut Locking self M8 Ecrou a blocq. Automatique M8
5	18032842	Morsetto per catena Chain clamp Collier pour chaîne

Assemblaggio 27A-Assembly 27A-Assemblage 27A

Easy-Rake SUPER STAR 16- Easy-Rake SUPER STAR 16 STERZANTE-AUTOSTEER-AUTODIRECTEUR



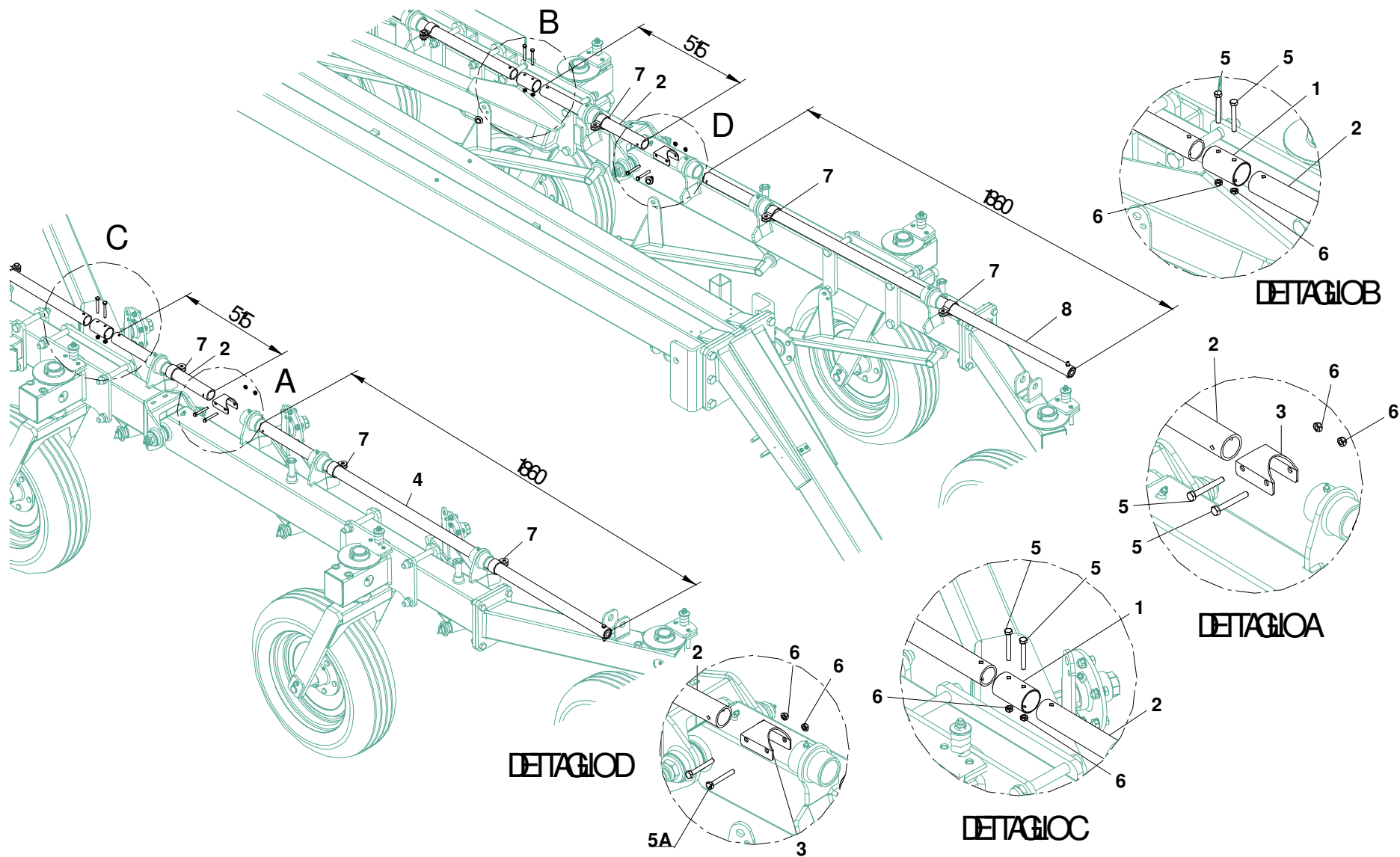
Assemblaggio 27A-Assembly 27A-Assemblage 27A

Easy-Rake SUPER STAR 16- Easy-Rake SUPER STAR 16 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032840	Boccola di giunzione Øe48-Øi43-L.83 mm Bush Øe48-Øi43-L.83 mm Bague de jonction Øe48-Øi43-L.83 mm
2	3011616	Vite TE M8x60 Screw TE M8x60 Vis TE M8x60
3	3020209	Dado autob. M8 Nut Locking self M8 Ecrou a blocq. Automatique M8
4	18032842	Morsetto per catena Chain clamp Collier pour chaine
5	18032864	Barra anteriore Ø42 L.1370 mm Bar Ø42 L.1370 mm Barre Ø42 L.1370 mm

Assemblaggio 27B-Assembly 27B-Assemblage 27B

Easy-Rake SUPER STAR 18- Easy-Rake SUPER STAR 18 STERZANTE-AUTOSTEER-AUTODIRECTEUR



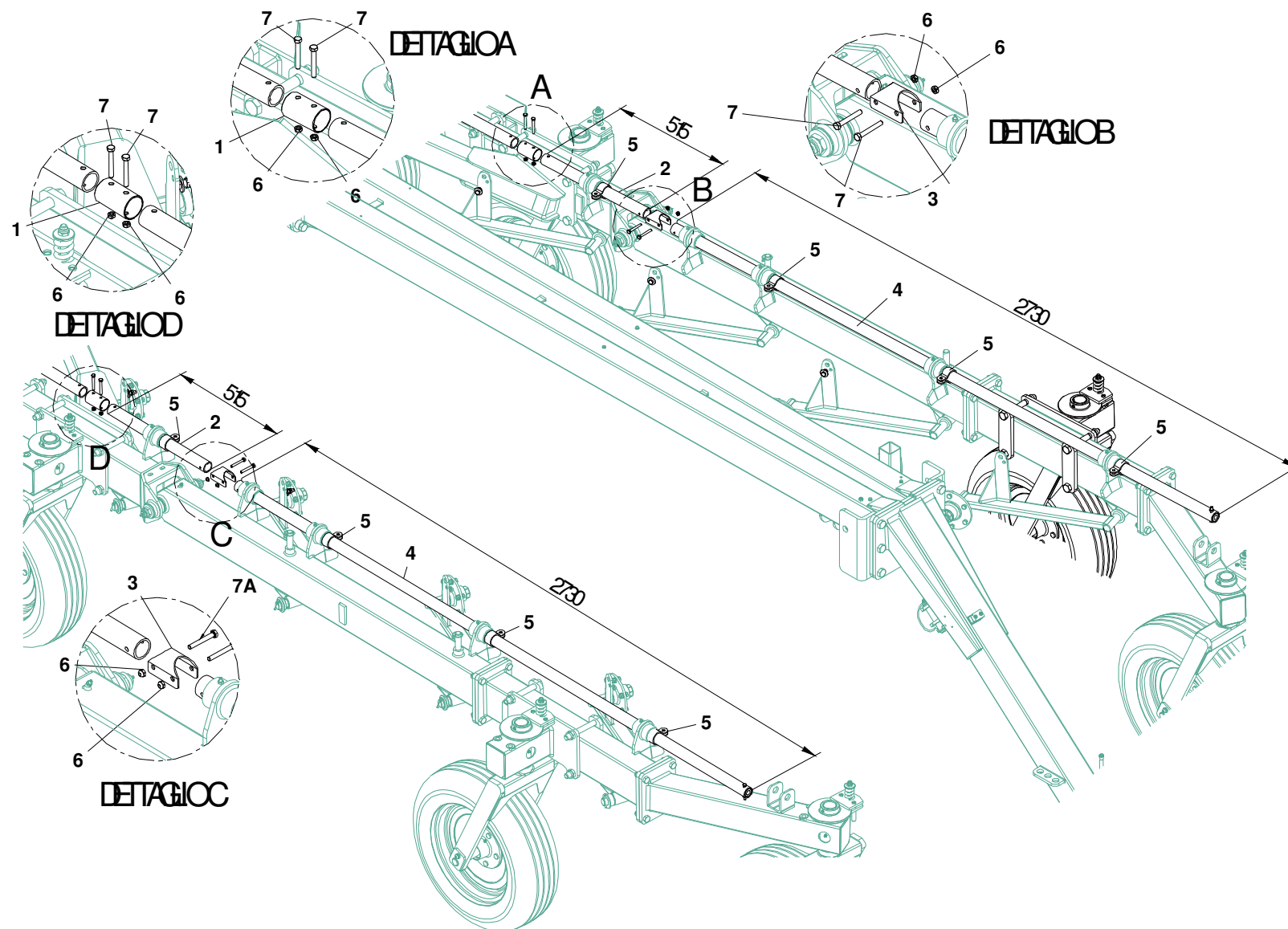
Assemblaggio 27B-Assembly 27B-Assemblage 27B

Easy-Rake SUPER STAR 18- Easy-Rake SUPER STAR 18 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032840	Boccola di giunzione Øe48-Øi43-L.83 mm Bush Øe48-Øi43-L.83 mm Bague de jonction Øe48-Øi43-L.83 mm
2	18032869	Barra anteriore Ø42 L.515 mm Bar Ø42 L.515 mm Barre Ø42 L.515 mm
3	18032873	Staffa giunzione Clamp Etrier de jonction
4	18033264	Montaggio barra ERS-18 Bar ERS-18 Barre ERS-18
7	3011616	Morsetto per catena Chain clamp Collier pour chaine
6	3020209	Dado autob. M8 Nut Locking self M8 Ecrou a blocq. Automatique M8
5	3011616	Vite TE M8x60 Screw TE M8x60 Vis TE M8x60
5 A		Vite TE M8x70 Screw TE M8x70 Vis TE M8x70
8	18032870	Barra anteriore Ø42 L.1860 mm Bar Ø42 L.1860 mm Barre Ø42 L.1860 mm

Assemblaggio 27C-Assembly 27C-Assemblage 27C

Easy-Rake SUPER STAR 20- Easy-Rake SUPER STAR 20 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Assemblaggio 27C-Assembly 27C-Assemblage 27C

Easy-Rake SUPER STAR 20- Easy-Rake SUPER STAR 20 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032840	Boccola di giunzione Øe48-Øi43-L.83 mm Bush Øe48-Øi43-L.83 mm Bague de jonction Øe48-Øi43-L.83 mm
2	18032869	Barra anteriore Ø42 L.515 mm Bar Ø42 L.515 mm Barre Ø42 L.515 mm
3	18032873	Staffa giunzione Clamp Etrier de jonction
4	18033257	Montaggio barra ERS-20 L.2730 mm Bar ERS-20 L.2730 mm Barre ERS-20 L.2730 mm
5	3011616	Morsetto per catena Chain clamp Collier pour chaine
6	3020209	Dado autob. M8 Nut Locking self M8 Ecrou a blocq. Automatique M8
7	3011616	Vite TE M8x60 Screw TE M8x60 Vis TE M8x60
7 A	3011612	Vite TE M8x70 Screw TE M8x70 Vis TE M8x70

Assemblaggio 27D - Assembly 27D - Assemblage 27D

Easy-Rake SUPER STAR 22- Easy-Rake SUPER STAR 22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

N. Item	Codice Code	Descrizione Description
1	18032840	Boccola di giunzione Øe48-Øi43-L.83 mm Bush Øe48-Øi43-L.83 mm Bague de jonction Øe48-Øi43-L.83 mm
2	18035508	Barra ERS-22 L.831 mm Bar ERS-22 L.831 mm Barre ERS-22 L.831 mm
3	3011616	Morsetto per catena Chain clamp Collier pour chaine
4	3020209	Dado autob. M8 Nut Locking self M8 Ecrou a blocq. Automatique M8
5	3011616	Vite TE M8x60 Screw TE M8x60 Vis TE M8x60

ERS 22 ST

Assemblaggio 28-Assembly 28-Assemblage 28

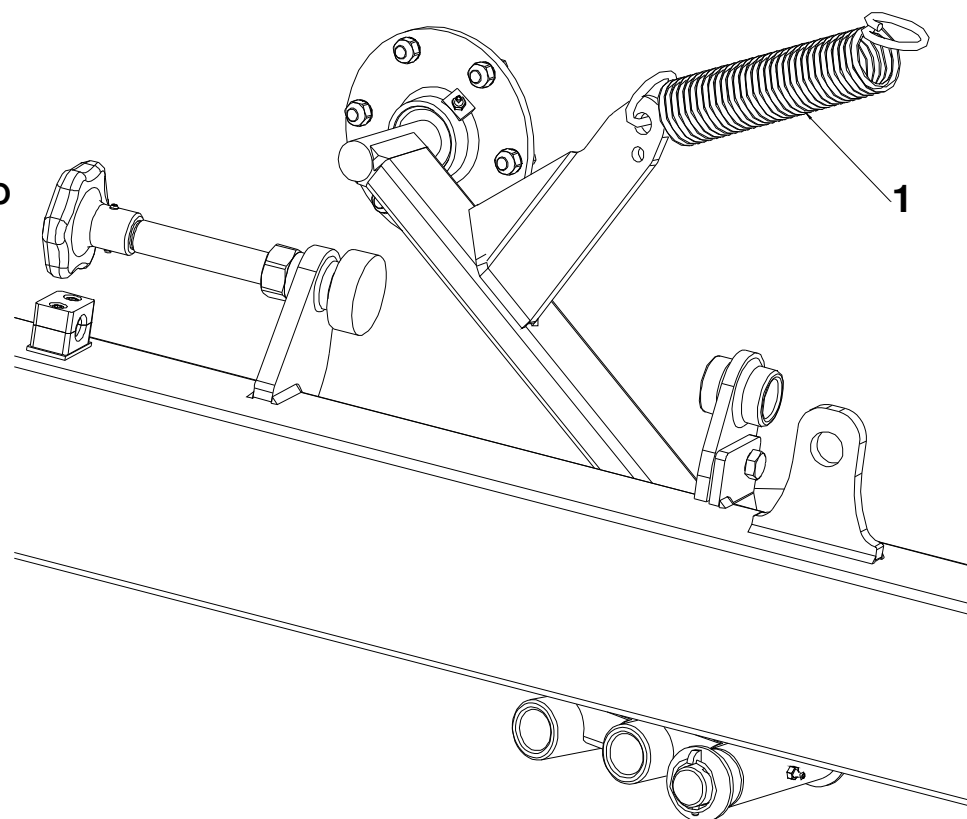
Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	11010508	Molla Spring Printemps

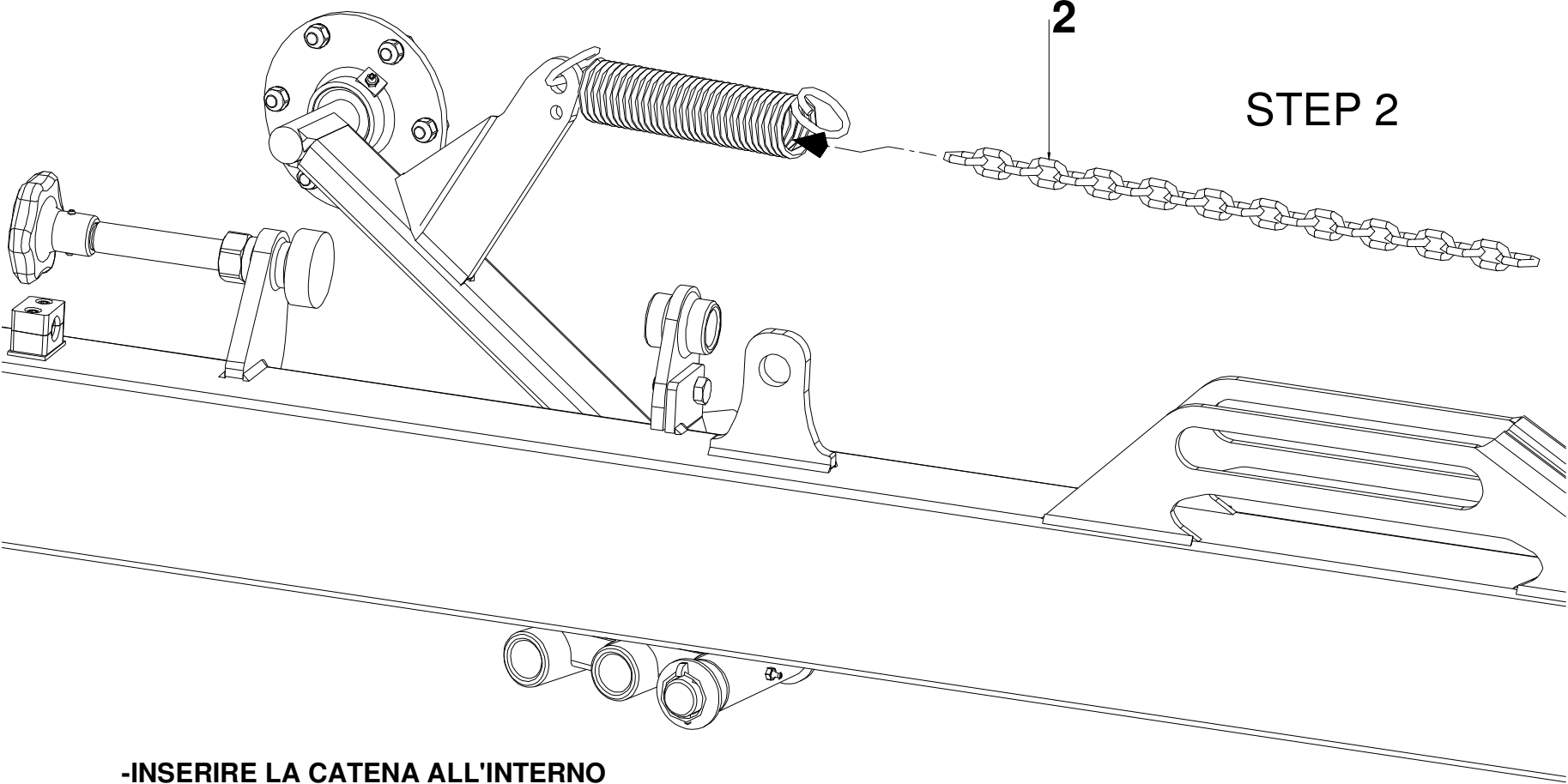
**-INSERIRE LA MOLLA NEL FORO
INDICATO NEL BRACCETTO**

**-PUT THE SPRING IN THE HOLE
INDICATED THE BEAM**

**-ACCROCHER LE RESSORT
DANS LE TROU DU BRAS**



Assemblaggio 28A-Assembly 28A-Assemblage 28A
Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



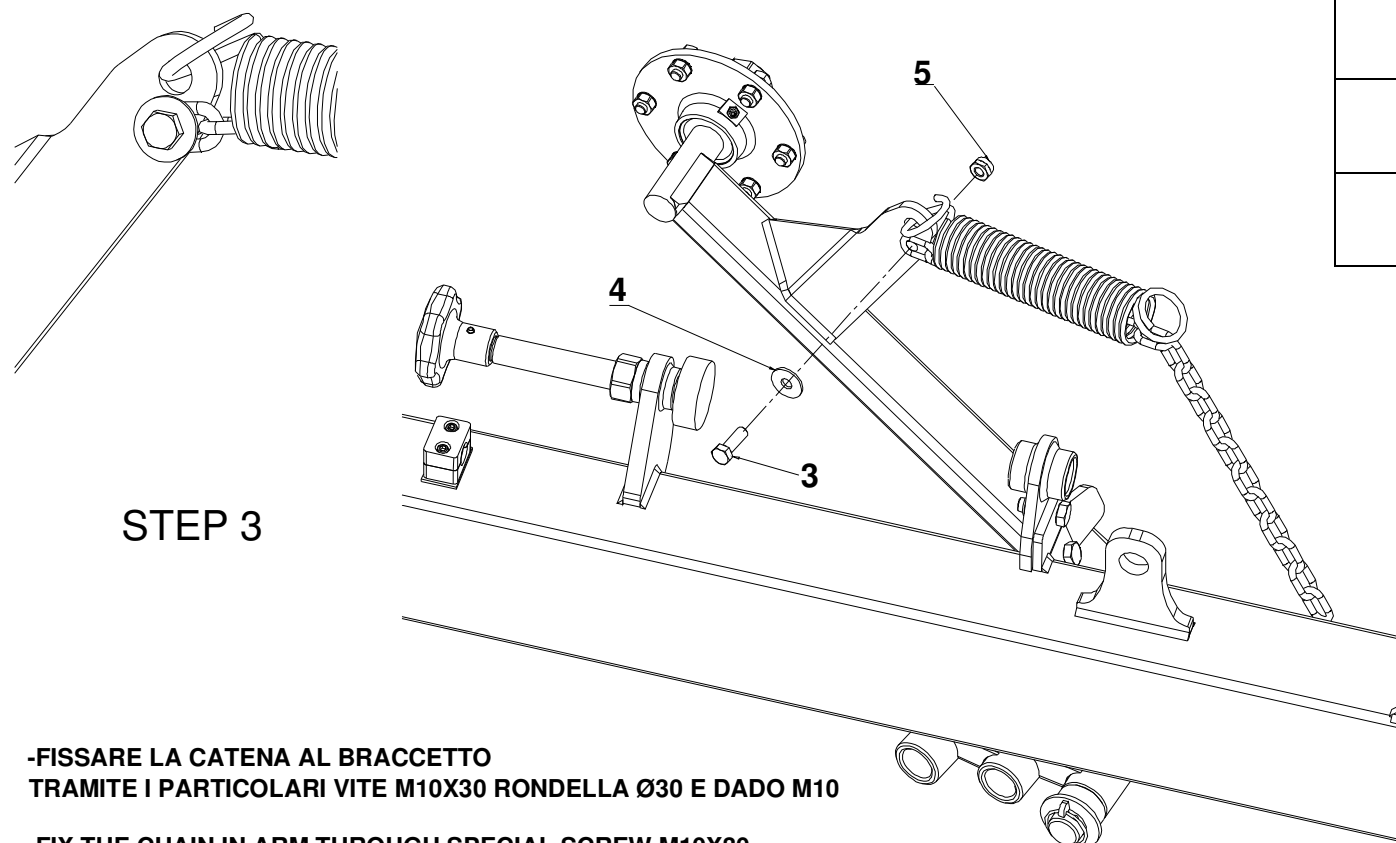
- INSERIRE LA CATENA ALL'INTERNO DELLA MOLLA
- INSERT THE CHAIN INSIDE THE SPRING
- INTRODUIRE LA CHAINE A L'INTERIEUR DU RESSORT

Posizione Position	Codice Code	Descrizione Description
2	12070422	Catena Chain Chaîne

Assemblaggio 28B-Assembly 28B-Assemblage 28B

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
3	3011206	Vite TE M10x30 Screw TE M10x30 Vis TE M10x30
4	3030169	Rondella M10 Washer M10 Rondelle M10
5	3020201	Dado Autob. M10 LockingNut M10 Ecrou a bloc. Auto. M10



STEP 3

-FISSARE LA CATENA AL BRACCETTO
TRAMITE I PARTICOLARI VITE M10X30 RONDELLA Ø30 E DADO M10

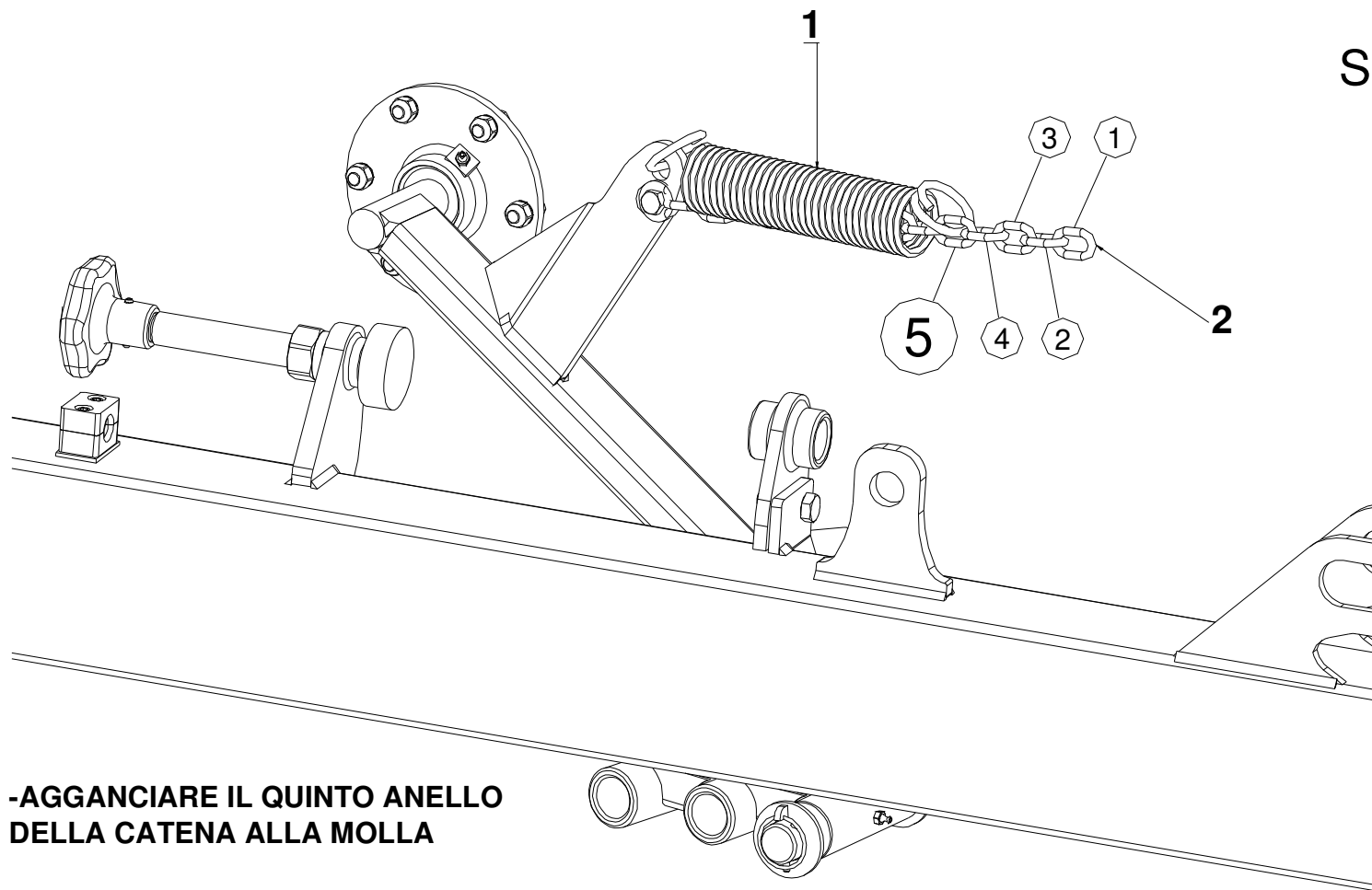
-FIX THE CHAIN IN ARM THROUGH SPECIAL SCREW M10X30
WASHER Ø30 AND NUT M10

-VISSE LA CHAÎNE AU BRAS PAR LA VIS M10X30, LA RONDELLE Ø30
ET L'ECROU M10

Assemblaggio 28C-Assembly 28C-Assemblage 28C

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

STEP 4



**-AGGANCIARE IL QUINTO ANELLO
DELLA CATENA ALLA MOLLA**

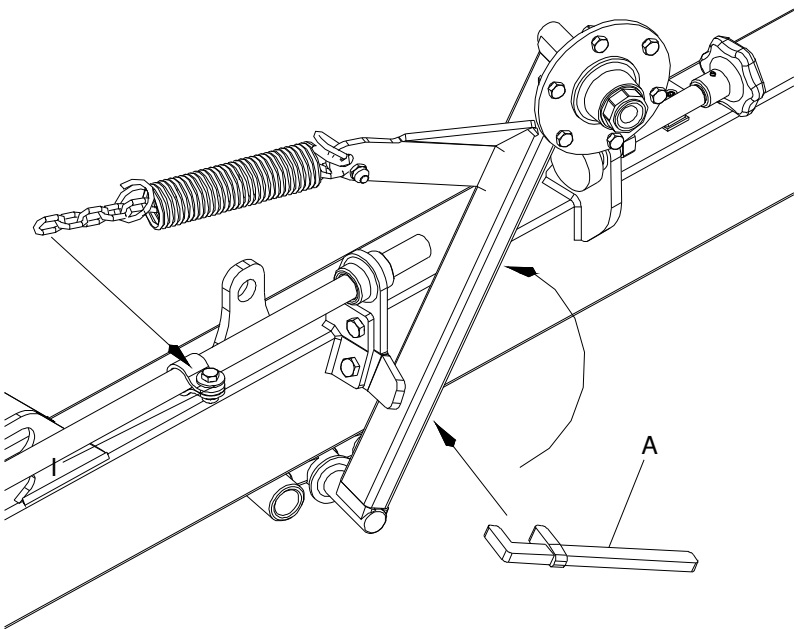
**-ATTACCHING THE FIFTH RING
CHAIN TO SPRING**

**-ACCROCHER LE CINQUIENNE MAILLON
DE LA CHAINE AU RESSORT**

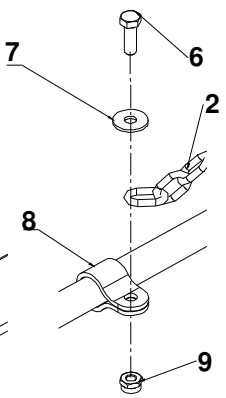
Assemblaggio 28D-Assembly 28D-Assemblage 28D

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

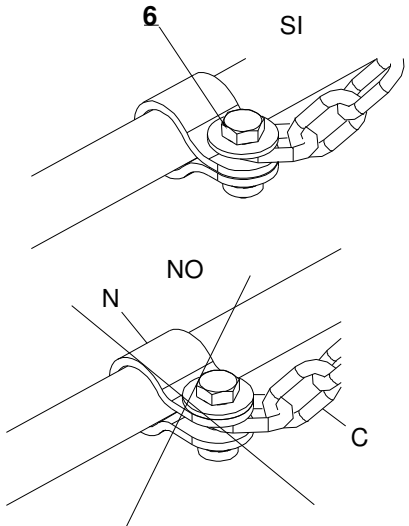
STEP 5



-SOLLEVARE IL BRACCETTO FINO A INCONTRARE LA BATTUTA, BLOCCARE IL BRACCETTO CON L'UTENSILE E FISSARE CON IL SUO ULTIMO ANELLO LA CATENA AL MORSETTO
-ARM LIFT UP TO MEET THE BEAT, LOCK WITH A UTENSIL AND SECURED WITH HER LAST RING CHAIN TERMINAL
-SOULEVER LE BRAS JUSQUA' LA BATTUE. SERRER PAR L'OUTIE LE BRAS A BATTUE. VISSER LE DERMIRE MAILLON DE LA CHAINE AU COLLIER



-PER FISSARE LA CATENA AL MORSETTO UTILIZZARE I COMPONENTI VITE M10X30, RONDELLA Ø30 E DADO M10
-TO FIX THE CHAIN TERMINAL USED PARTS SCREW M10X30, WASHER Ø30 AND NUT M10
-VISSER LE CHAINE AU COLLIER PAR LA VIS M10X30, RONDELLE Ø30 ET ECRou M10

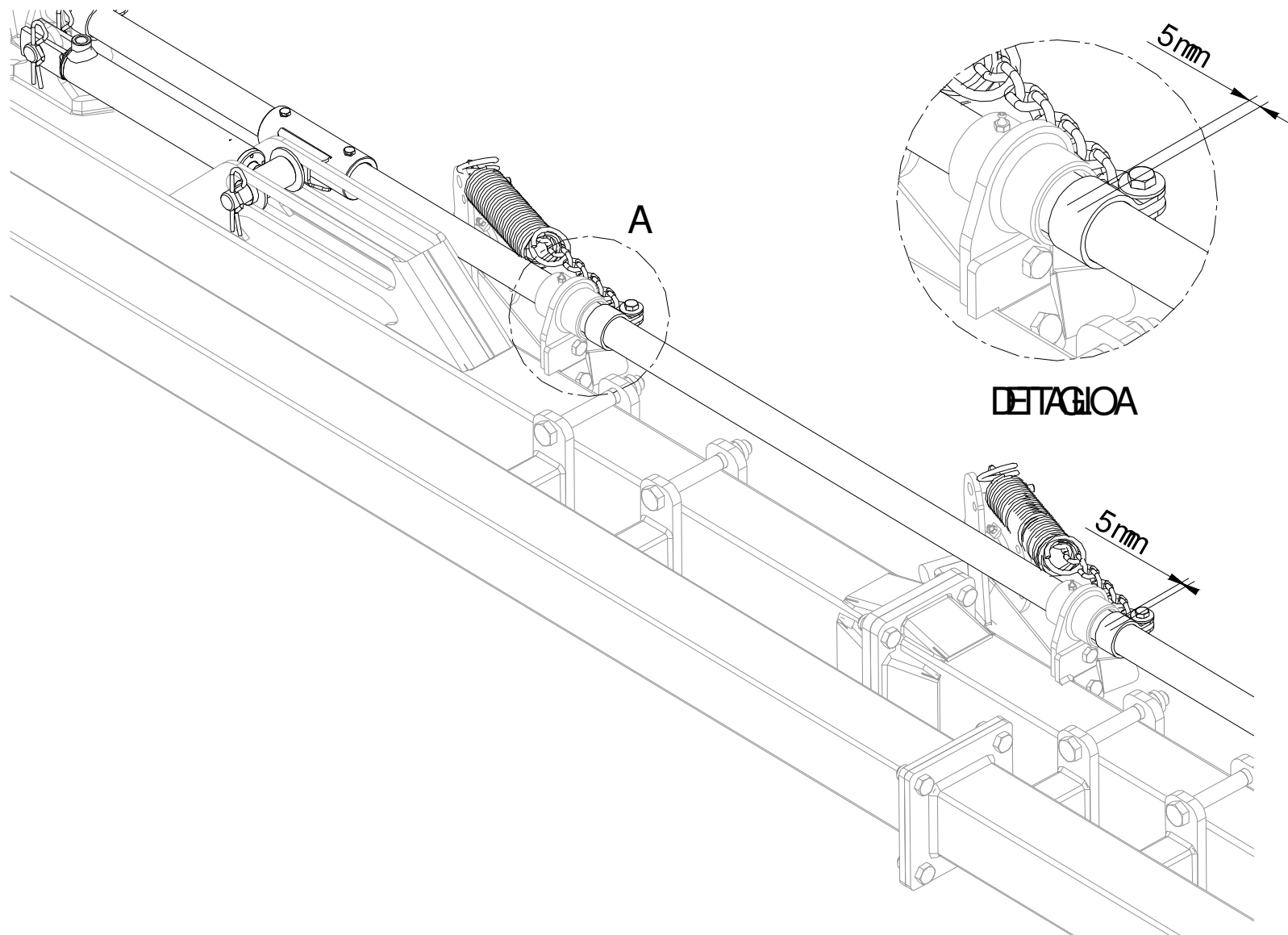


-NON INSERIRE L'ANELLO DELLA CATENA ALL'INTERNO DEL MORSETTO
-DO NOT INSERT RING CHAIN INSIDE THE TERMINAL
-JAMAIS POSITIONNER LE MAILLON DE LA CHAINE A L'INTERIEUR DU COLLIER

Posizione Position	Codice Code	Descrizione Description
6	3011206	Vite TE M10x30 Screw TE M10x30 Vis TE M10x30
7	3030169	Rondella M10 Washer M10 Rondelle M10
8	18032842	Morsetto per catena Chain clamp Collier pour chaine
9	3020201	Dado Autob. M10 LockingNut M10 Ecrou a bloc. Auto. M10

Assemblaggio 28E-Assembly 28E-Assemblage 28E

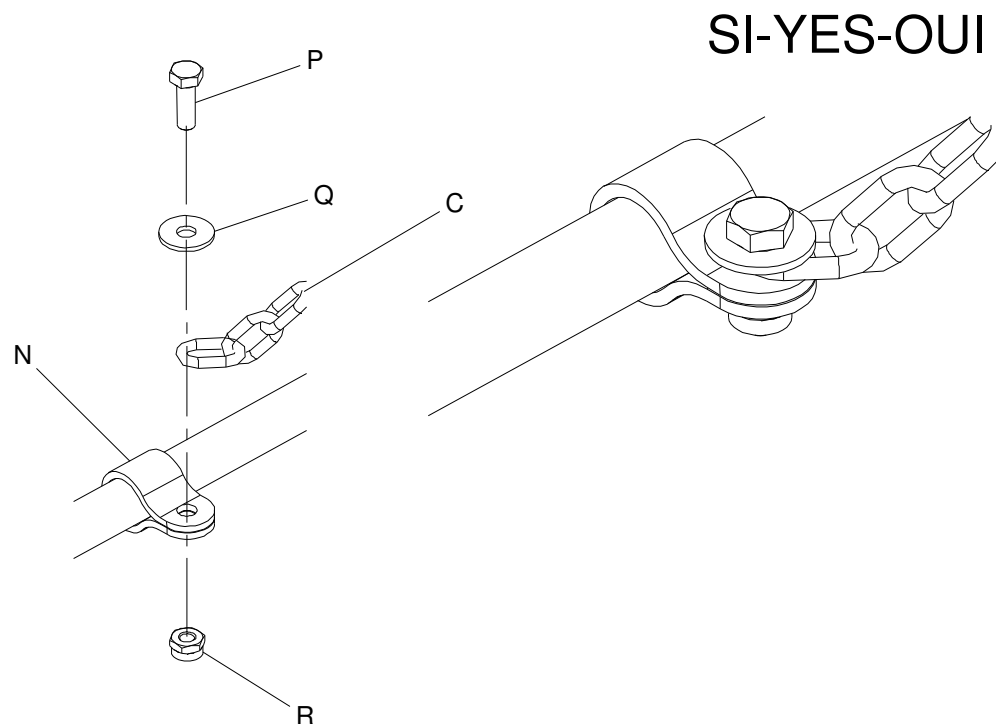
Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Assemblaggio 28E-Assembly 28E-Assemblage 28E

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

STEP 6



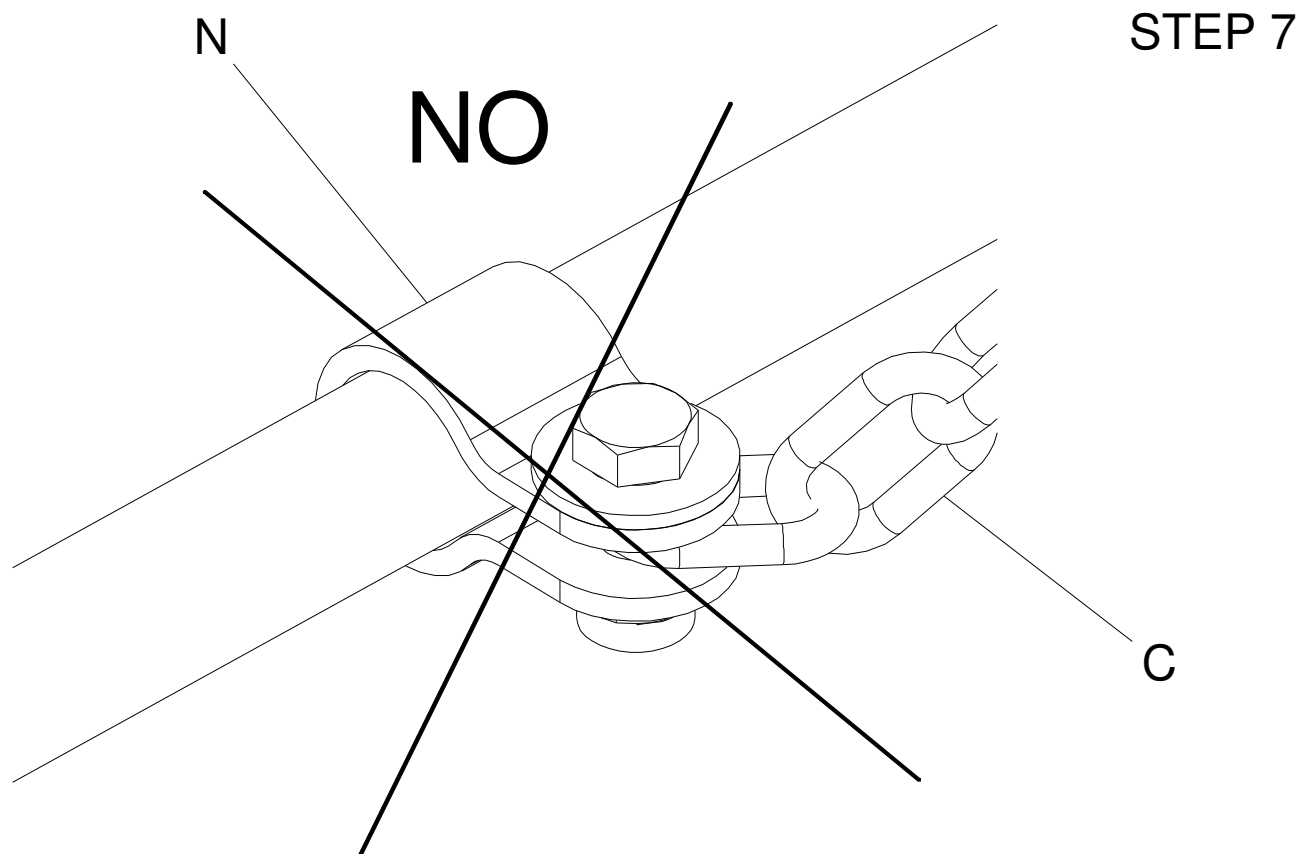
PER FISSARE LA CATENA C AL MORSETTO N UTILIZZARE I COMPONENTI P/Q/R (VITE M10X30, RONDELLA Ø30 E DADO M10)

TO FIX THE C CHAIN AT THE N CLAMP USE P/Q/R ELEMENTS (SCREW M10X30, WASHER Ø30 AND NUT M10)

VISSE LA CHAÎNE C AU CROCHET N PAR LA VIS M10X30, LA RONDELLE Ø30 ET L'ECROU M10

Assemblaggio 28F-Assembly 28F-Assemblage 28F

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



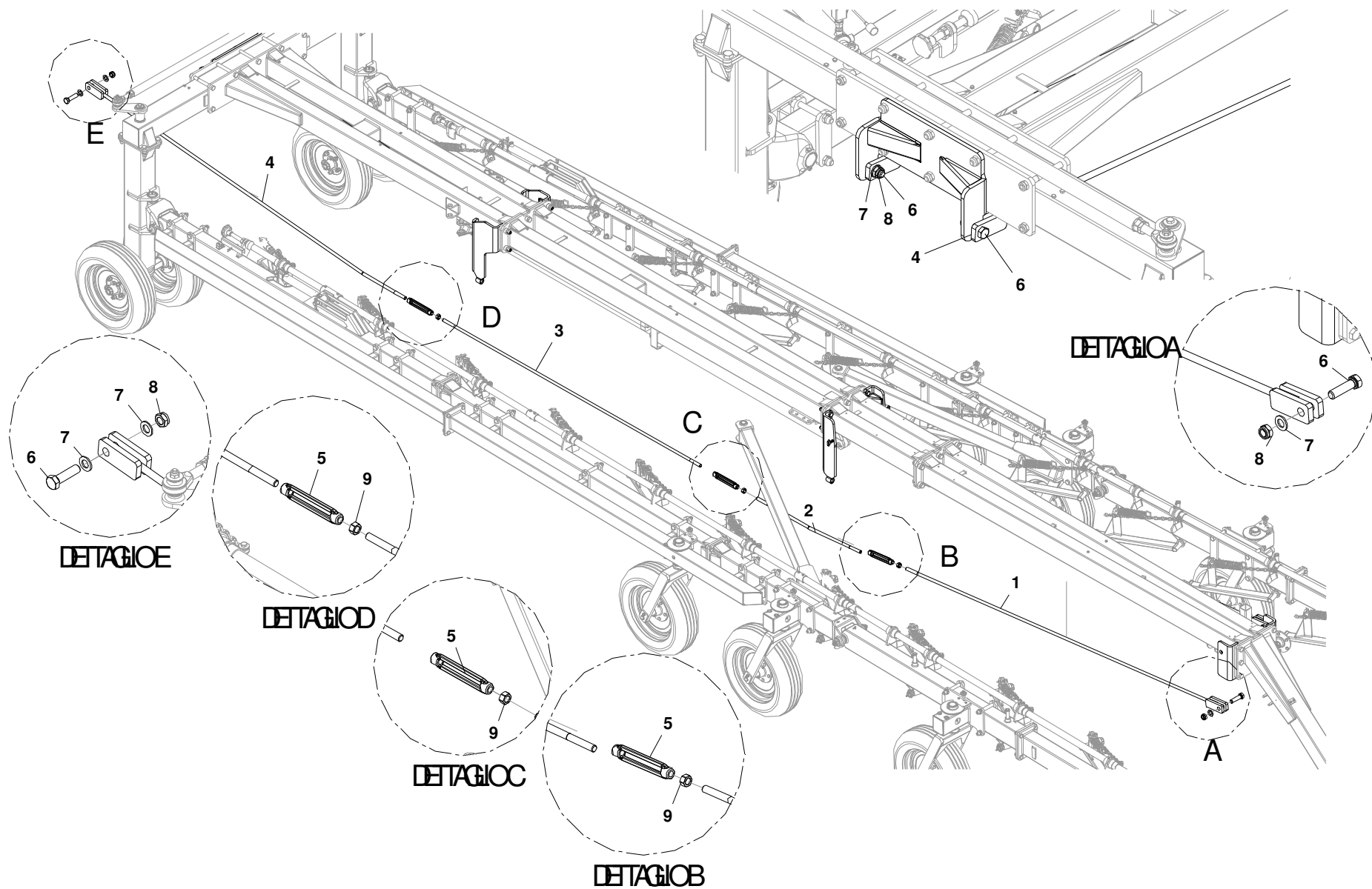
NON INSERIRE L'ANELLO DELLA CATENA C ALL'INTERNO
DEL MORSETTO N

DON'T PUT THE RING (C) INTERNAL AT THE CLAMP (N)

NE PAS METTRE LA BAGUE (C) INTERNE DELLA SERRE (N)

Assemblaggio 29-Assembly 29-Assemblage 29

Easy-Rake SUPER STAR 18 Easy-Rake SUPER STAR 20 STERZANTE-AUTOSTEER-AUTODIRECTEUR



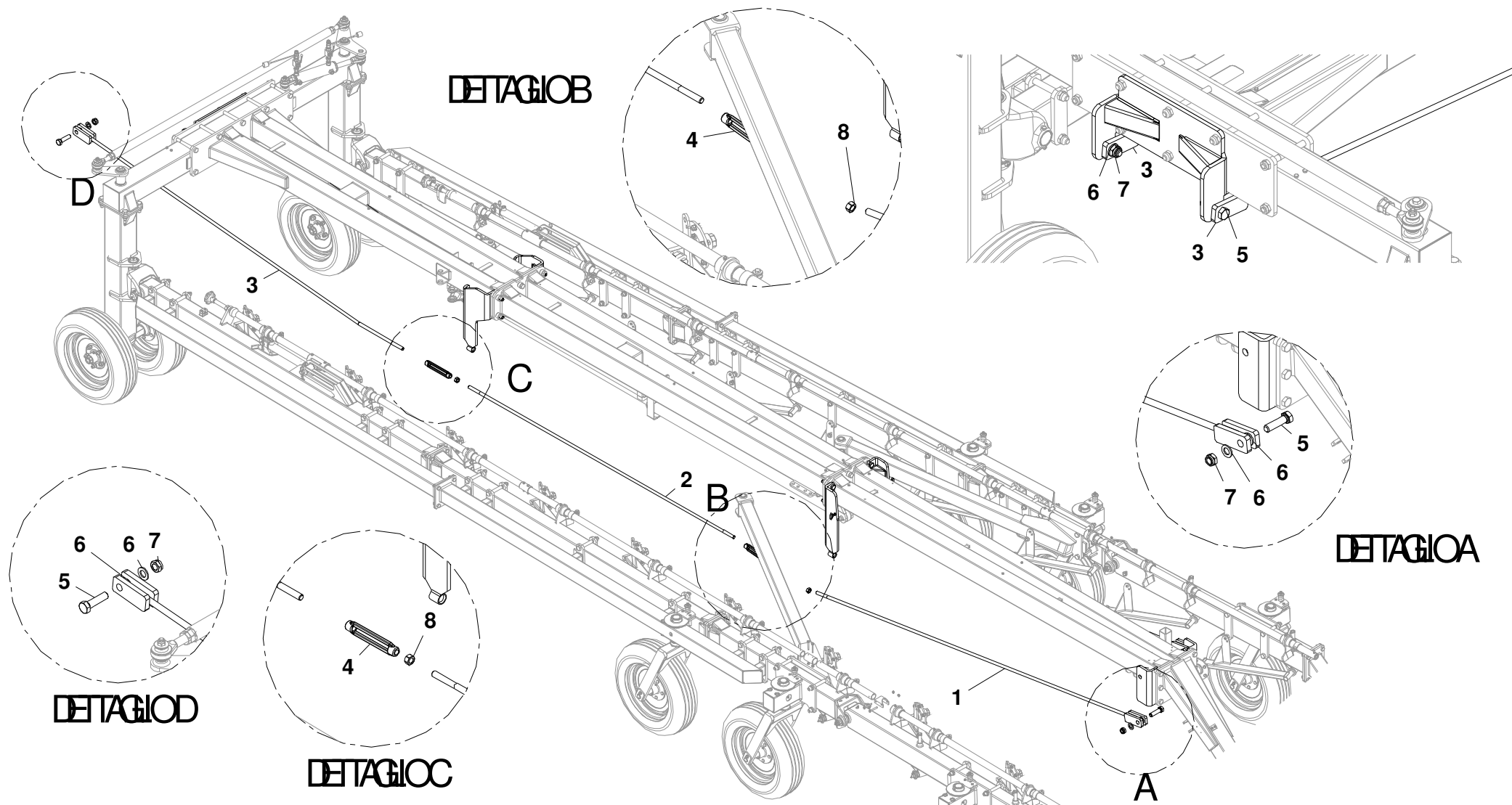
Assemblaggio 29-Assembly 29-Assemblage 29

Easy-Rake SUPER STAR 18 Easy-Rake SUPER STAR 20 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18033258	Tirante timone ERS18-20 ST L.2400 mm Tie rod ERS18-20 ST L.2400 mm Tirant ERS18-20 ST L.2400 mm
2	18034269	Tirante Centrale ERS18-20 ST L.970 mm Tie rod central ERS18-20 ST L.970 mm Tirant ERS18-20 ST L.970 mm
3	18033087	Tirante ante. ERS 18-20 ST L.3000 mm Tie rod ERS 18-20 ST L.3000 mm Tirant ERS18-20 ST L.3000 mm
4	18033049	Tirante timone ERS18-20 ST Tie rod ERS18-20 ST Tirant ERS18-20 ST
5	12881398	Canaula M20 L.220 mm Boitier tendeur M20 L=220 mm Canaula M20 L=220
6	3011657	Vite TE M24x90 Screw TE M24x90 Vis TE M24x90
7	3030174	Rondella M24 Ø44x25x4 Washer M24 Ø44x25x4 Rondelle M24 Ø44x25x4
8	3020223	Dado autobloccante M24 Locking Nut M24 Ecrou a blocq,. Automatique M24
9	3020336	Dado medio M20 Nut M20 Ecrou M20

Assemblaggio 29A –Assembly 29A- Assemblage 29A

Easy-Rake SUPER STAR 16 NN AUTOSTEER- 18 STERZANTE-AUTOSTEER-AUTODIRECTEUR



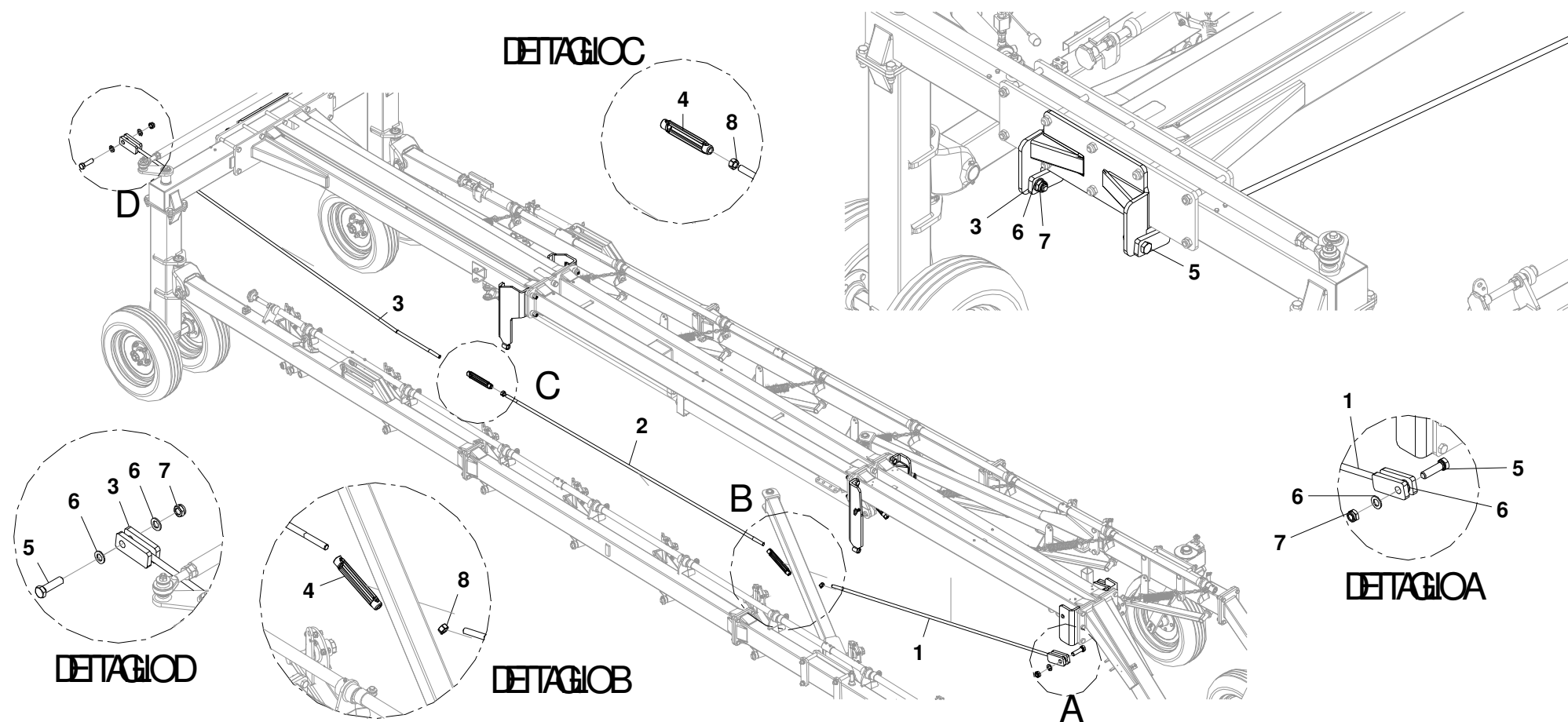
Assemblaggio 29A –Assembly 29A- Assemblage 29A

Easy-Rake SUPER STAR 16 NN AUTOSTEER- 18 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18033087	Tirante ante. ERS 16-18 ST L.3000 mm Tie rod ERS 16-18 ST L.3000 mm Tirant ERS 16-18 ST L.3000 mm
2	18033258	Tirante timone ERS16-18 ST L.2400 mm Tie rod ERS16-18 ST L.2400 mm Tirant ERS 16-18 ST L.2400 mm
3	18033258	Tirante timone ERS 16-18ST L.2400 mm Tie rod ERS 16-18 ST L.2400 mm Tirant ERS 16-18 ST L.2400 mm
4	12881398	Canaula M20 L.220 mm Boitier tendeur M20 L=220 mm Canaula M20 L=220
5	3011657	Vite TE M24x90 Screw TE M24x90 Vis TE M24x90
6	3030174	Rondella M24 Ø44x25x4 Washer M24 Ø44x25x4 Rondelle M24 Ø44x25x4
7	3020223	Dado autobloccante M24 Locking Nut M24 Ecrou a blocq,. Automatique M24
8	3020336	Dado medio M20 Nut M20 Ecrou M20

Assemblaggio 29B-Assembly 29B-Assemblage 29B

Easy-Rake SUPER STAR 16-ST STERZANTE-AUTOSTEER-AUTODIRECTEUR

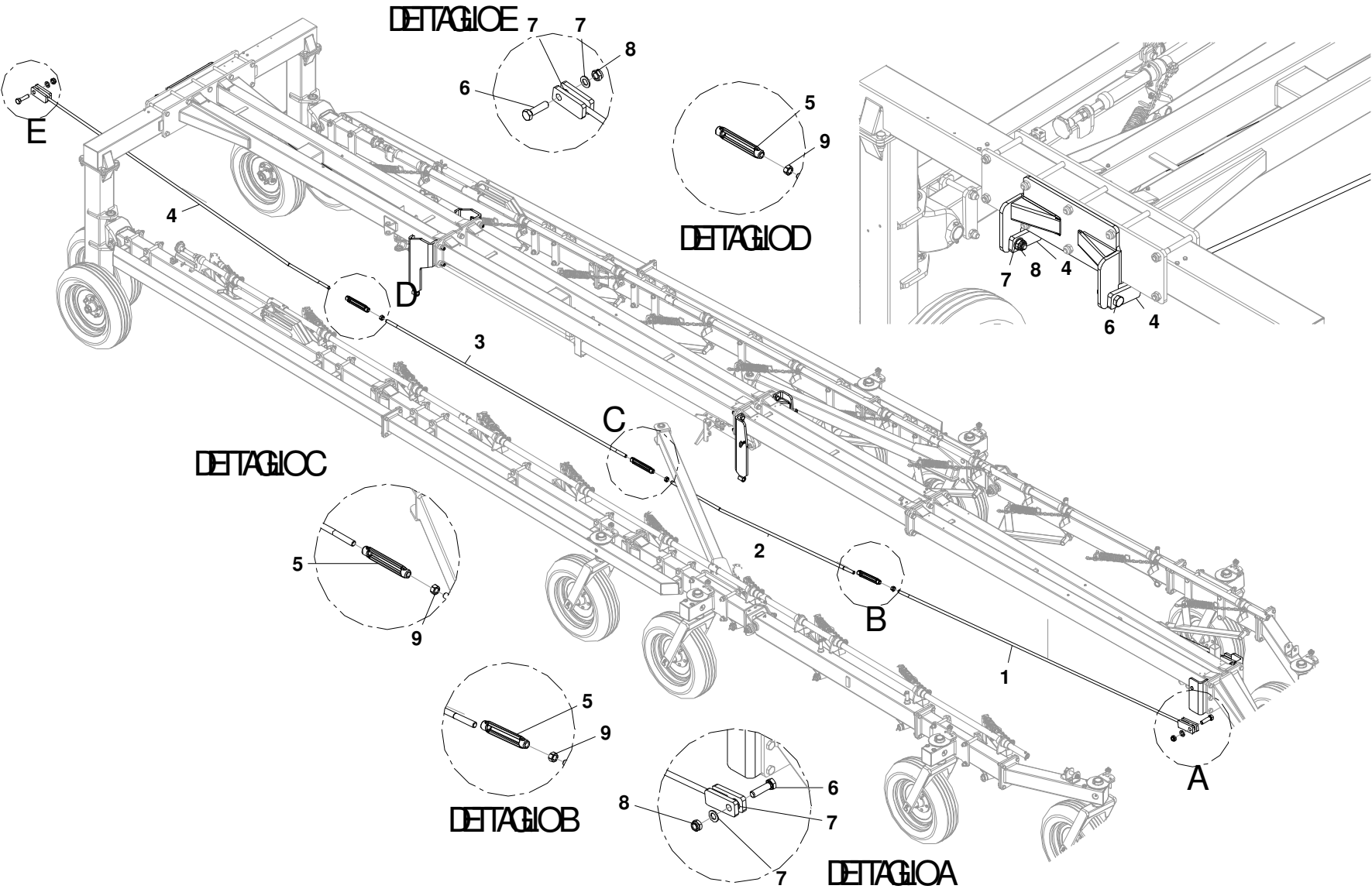


Assemblaggio 29B-Assembly 29B-Assemblage 29B

Easy-Rake SUPER STAR 16-ST STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18033094	Tirante ante. ERS 18-20 ST L.3000 mm Tie rod ERS 18-20 ST L.3000 mm Tirant ERS18-20 ST L.3000 mm
2	18033259	Tirante Centrale ERS16 ST L.1840 mm Tie rod central ERS16 ST L.1840 mm Tirant ERS16 ST L.1840 mm
3	18033258	Tirante timone ERS16 ST L.2400 mm Tie rod ERS16 ST L.2400 mm Tirant ERS16 ST L.2400 mm
4	12881398	Canaula M20 L.220 mm Boitier tendeur M20 L=220 mm Canaula M20 L=220
5	3011657	Vite TE M24x90 Screw TE M24x90 Vis TE M24x90
6	3030174	Rondella M24 Ø44x25x4 Washer M24 Ø44x25x4 Rondelle M24 Ø44x25x4
7	3020223	Dado autobloccante M24 Locking Nut M24 Ecrou a blocq,. Automatique M24
8	3020336	Dado medio M20 Nut M20 Ecrou M20

Assemblaggio 29C-Assembly 29C-Assemblage 29C
Easy-Rake SUPER STAR 20



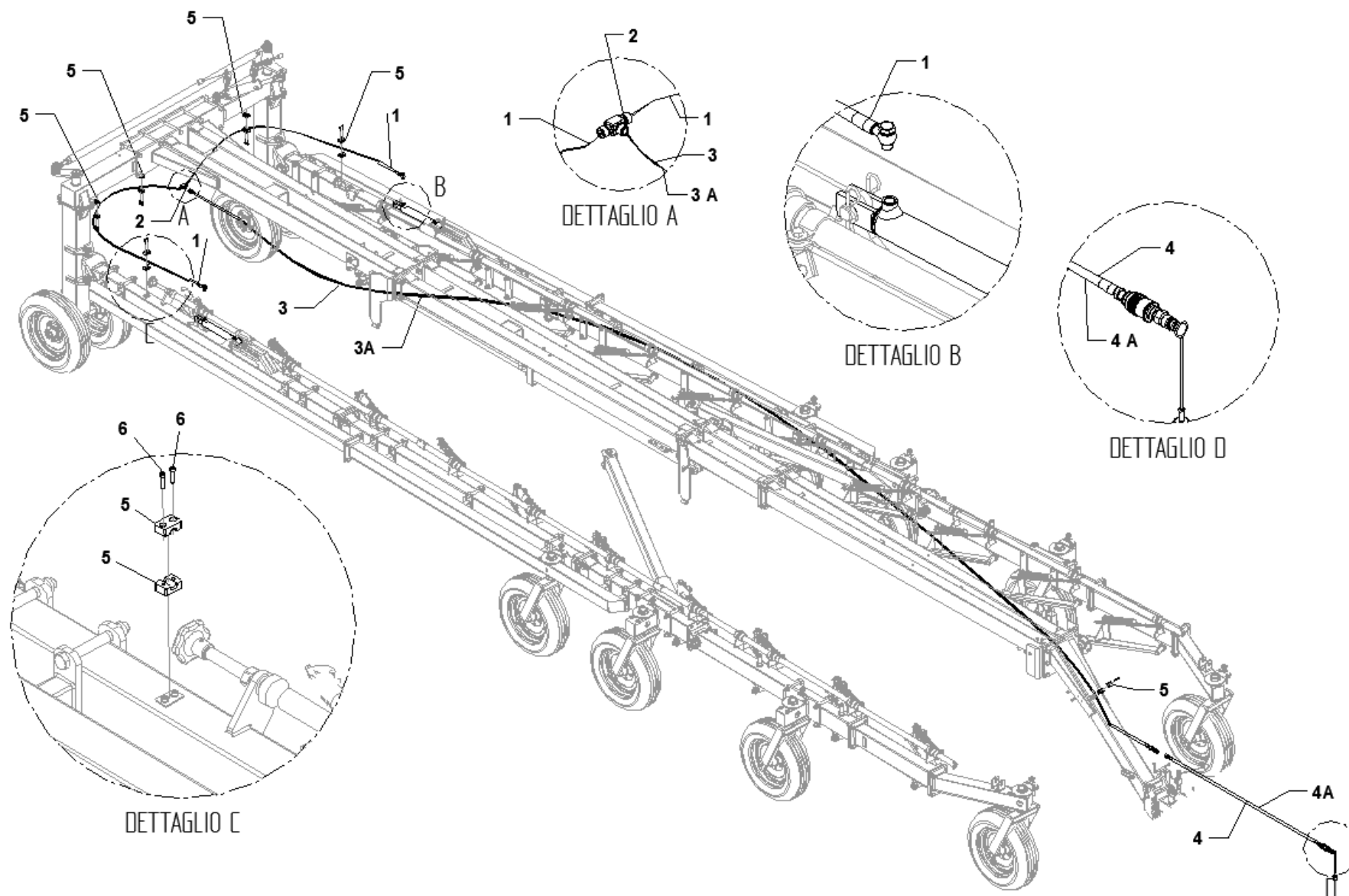
Assemblaggio 29C-Assembly 29C-Assemblage 29C

Easy-Rake SUPER STAR 20

Posizione Position	Codice Code	Descrizione Description
1	18033087	Tirante ante. ERS 20 L.3000 mm Tie rod ERS 20 L.3000 mm Tirant ERS 20 L.3000 mm
2	18033259	Tirante timone ERS 20 L.1840 mm Tie rod ERS 20 L.1840 mm Tirant ERS 20 L.1840 mm
3	18033258	Tirante timone ERS 20 L.2400 mm Tie rod ERS 20 L.2400 mm Tirant ERS 20 ST L.2400 mm
4	18033049	Tirante ERS 20 L.3000 mm Tie ERS 20 L.3000 mm Tirant ERS 20 ST L.3000 mm
5	12881398	Canaula M20 L.220 mm Boitier tendeur M20 L=220 mm Canaula M20 L=220
6	3011657	Vite TE M24x90 Screw TE M24x90 Vis TE M24x90
7	3030174	Rondella M24 Ø44x25x4 Washer M24 Ø44x25x4 Rondelle M24 Ø44x25x4
8	3020223	Dado autobloccante M24 Locking Nut M24 Ecrou a blocq,. Automatique M24
9	3020336	Dado medio M20 Nut M20 Ecrou M20

Assemblaggio 30 –Assembly 30- Assemblage 30

Easy-Rake SUPER STAR 20 NN AUTOSTEER- 20 STERZANTE-AUTOSTEER-AUTODIRECTEUR



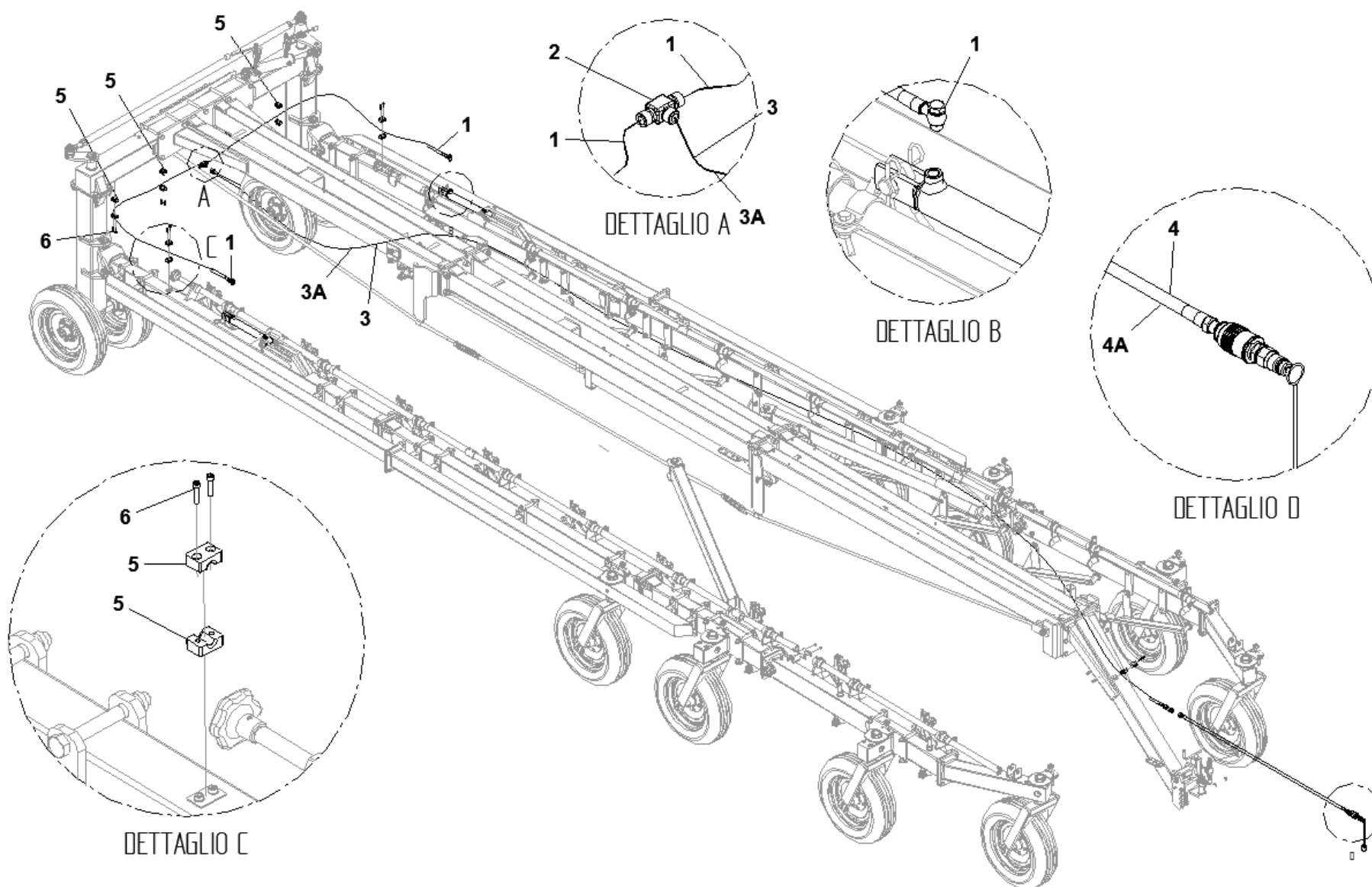
Assemblaggio 30 –Assembly 30- Assemblage 30

Easy-Rake SUPER STAR 20 NN AUTOSTEER- 20 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	12760212	Tubo idraulico L.2500 ERS 20-20 ST Hydraulic Hose L.2500 ERS 20-20 ST Tuyau hydraulique L.2500 ERS 20-20 ST
2	4010915	Raccordo a 3 vie ½" T" union ½" Raccord à trois voies ½
3	12760225	Tubo idraulico L.11400 ERS 20 Hydraulic Hose L.11400 ERS 20 Tuyau hydraulique L.11400 ERS 20
3 A	12760236	Tubo idraulico L.10500 ERS 20 ST Hydraulic Hose L.10500 ERS 20 ST Tuyau hydraulique L.10500 ERS 20 ST
4	12760211	Tubo idraulico L.1600 ERS 20 Hydraulic Hose L.1600 ERS 20 Tuyau hydraulique L.1600 ERS 20
4 A	12760217	Tubo idraulico L.2510 ERS 20 ST Hydraulic Hose L.2510 ERS 20 ST Tuyau hydraulique L.2510 ERS 20 ST
5		Base in plastica collare Collar Moyeu du collier
6		Vite TCEI M6x28 Screw TCEI M6x28 Vis TCEI M6x28

Assemblaggio 30A –Assembly 30A- Assemblage 30A

Easy-Rake SUPER STAR 18 NN AUTOSTEER- 18 STERZANTE-AUTOSTEER-AUTODIRECTEUR



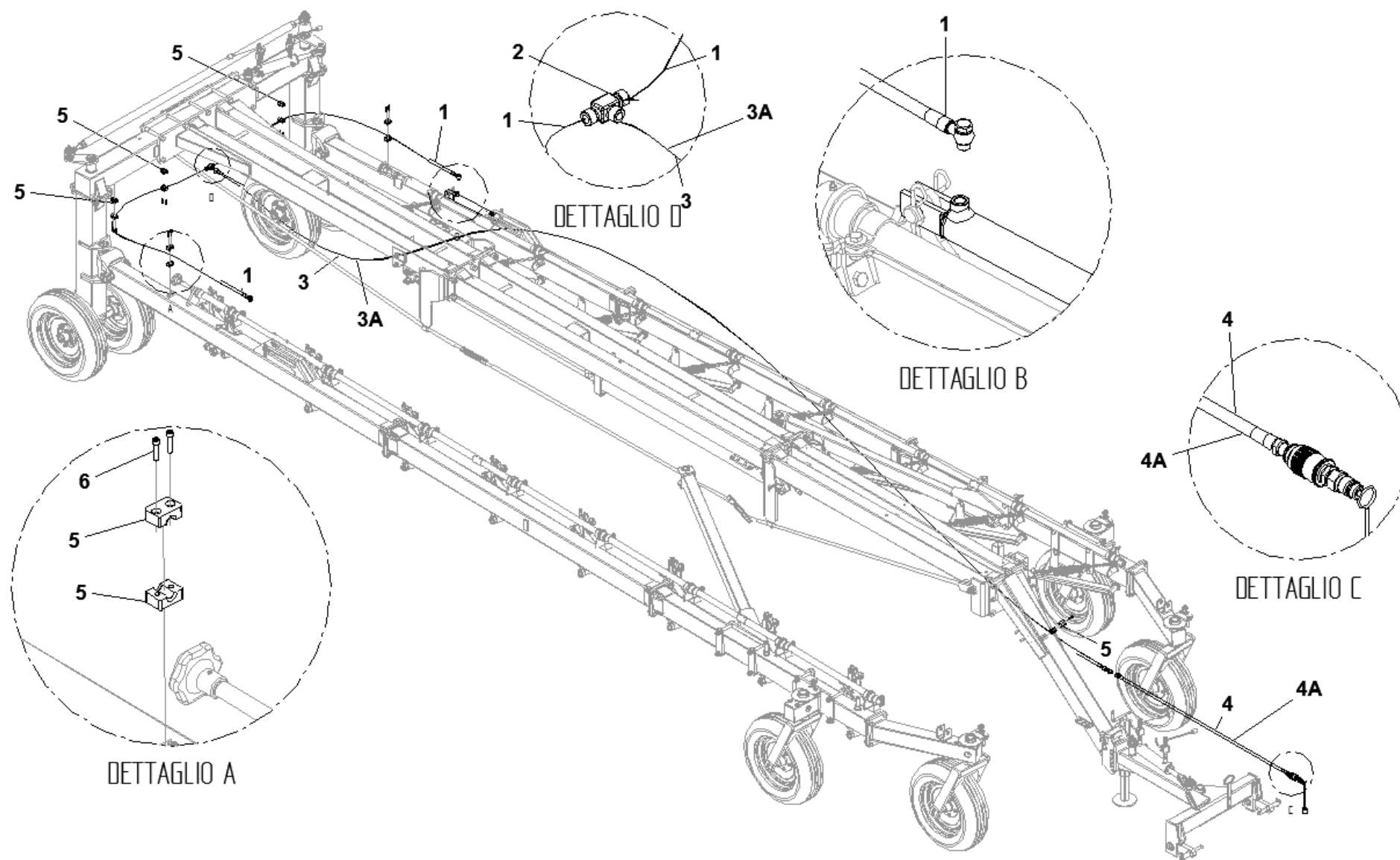
Assemblaggio 30A –Assembly 30A- Assemblage 30A

Easy-Rake SUPER STAR 18 NN AUTOSTEER- 18 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	12760212	Tubo idraulico L.2500 ERS 20-20 ST Hydraulic Hose L.2500 ERS 20-20 ST Tuyau hydraulique L.2500 ERS 20-20 ST
2	4010915	Raccordo a 3 vie ½" T" union ½" Raccord à trois voies ½
3	12760236	Tubo idraulico L.10500 ERS 18 Hydraulic Hose L.10500 ERS 18 Tuyau hydraulique L.10500 ERS 18
3 A	12760223	Tubo idraulico L.9700 ERS 18 ST Hydraulic Hose L.9700 ERS 18 ST Tuyau hydraulique L.9700 ERS 18 ST
4	12760211	Tubo idraulico L.1600 ERS 18 Hydraulic Hose L.1600 ERS 18 Tuyau hydraulique L.1600 ERS 18
4 A	12760217	Tubo idraulico L.2510 ERS 18 ST Hydraulic Hose L.2510 ERS 18 ST Tuyau hydraulique L.2510 ERS 18 ST
5		Base in plastica collare Collar Moyeu du collier
6		Vite TCEI M6x28 Screw TCEI M6x28 Vis TCEI M6x28

Assemblaggio 30B –Assembly 30B- Assemblage 30B

Easy-Rake SUPER STAR 16 NN AUTOSTEER- 16 STERZANTE-AUTOSTEER-AUTODIRECTEUR



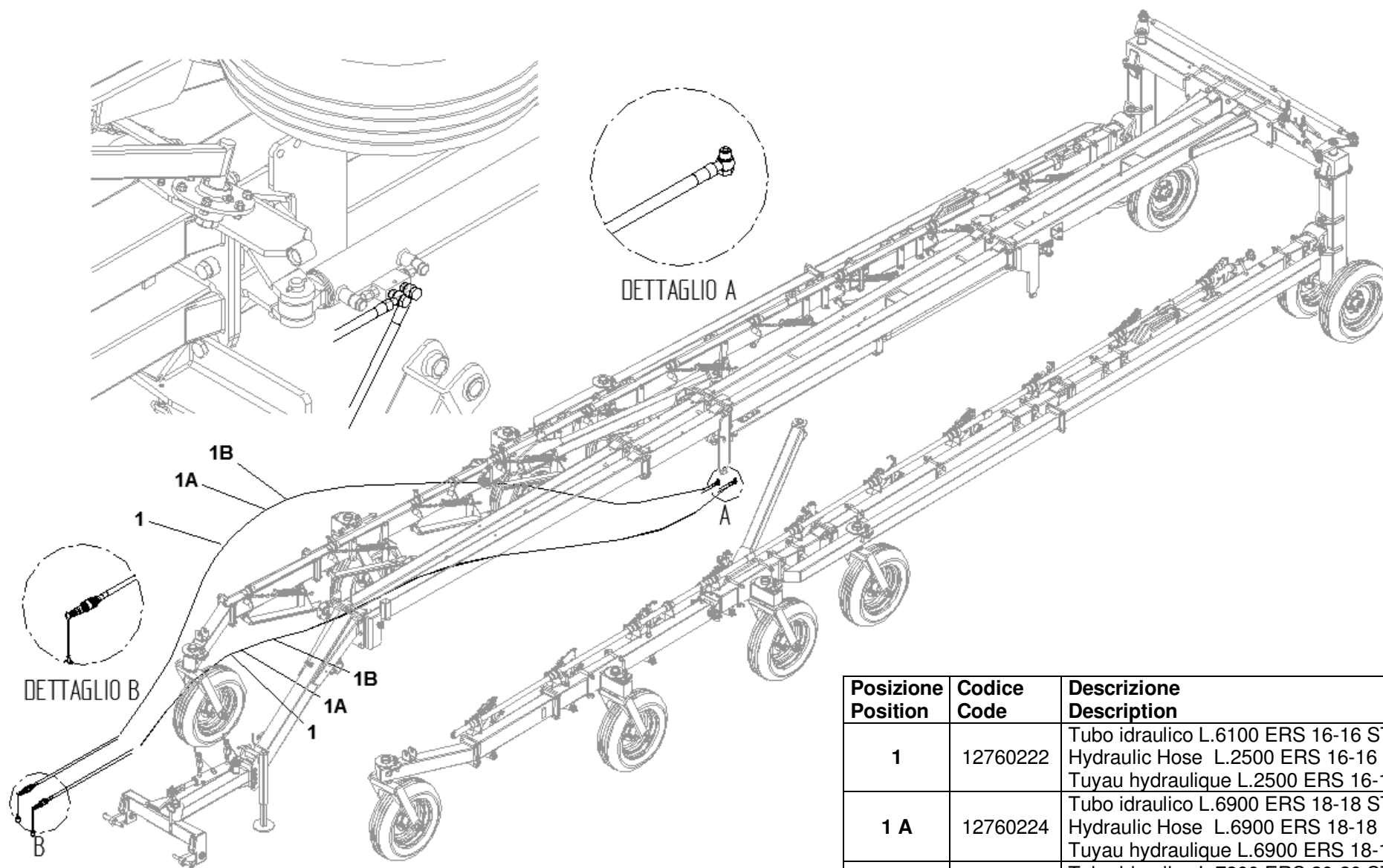
Assemblaggio 30B –Assembly 30B- Assemblage 30B

Easy-Rake SUPER STAR 16 NN AUTOSTEER- 16 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	12760212	Tubo idraulico L.2500 ERS 20-20 ST Hydraulic Hose L.2500 ERS 20-20 ST Tuyau hydraulique L.2500 ERS 20-20 ST
2	4010915	Raccordo a 3 vie 1/2" T" union 1/2" Raccord à trois voies 1/2"
3	12760223	Tubo idraulico L.9700 ERS 16 Hydraulic Hose L.9700 ERS 16 Tuyau hydraulique L.9700 ERS 16
3 A	12760221	Tubo idraulico L.8800 ERS 16 ST Hydraulic Hose L.8800 ERS 16 ST Tuyau hydraulique L.8800 ERS 16 ST
4	12760211	Tubo idraulico L.1600 ERS 16 Hydraulic Hose L.1600 ERS 16 Tuyau hydraulique L.1600 ERS 16
4 A	12760217	Tubo idraulico L.2510 ERS 16 ST Hydraulic Hose L.2510 ERS 16 ST Tuyau hydraulique L.2510 ERS 16 ST
5		Base in plastica collare Collar Moyeu du collier
6		Vite TCEI M6x28 Screw TCEI M6x28 Vis TCEI M6x28

Assemblaggio 31-Assembly 31-Assemblage 31

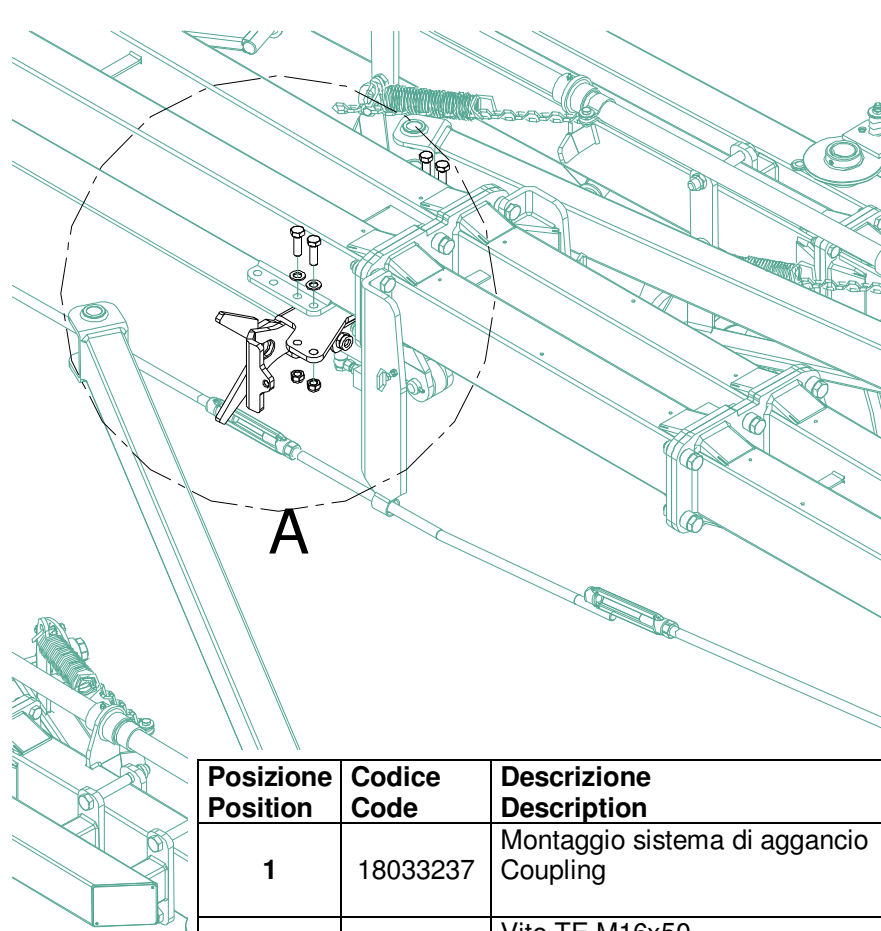
Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20 STERZANTE-AUTOSTEER-AUTODIRECTEUR



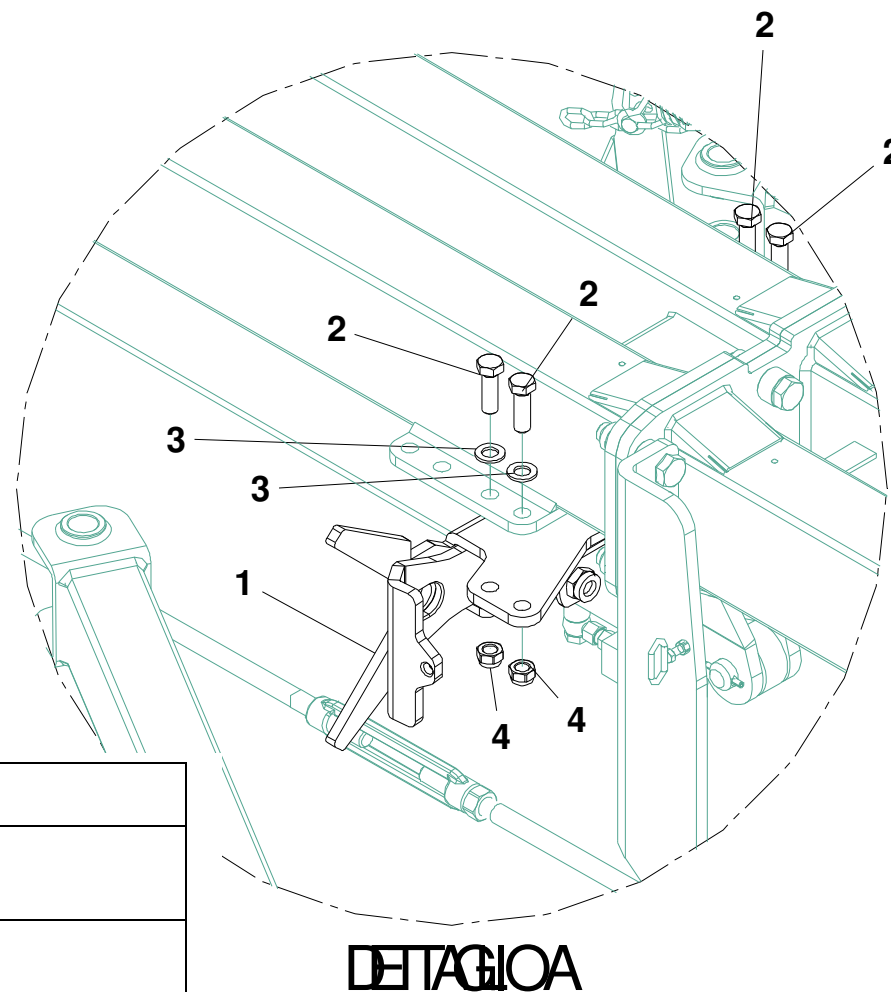
Posizione Position	Codice Code	Descrizione Description
1	12760222	Tubo idraulico L.6100 ERS 16-16 ST Hydraulic Hose L.2500 ERS 16-16 ST Tuyau hydraulique L.2500 ERS 16-16 ST
1 A	12760224	Tubo idraulico L.6900 ERS 18-18 ST Hydraulic Hose L.6900 ERS 18-18 ST Tuyau hydraulique L.6900 ERS 18-18 ST
1B	12760215	Tubo idraulico L.7800 ERS 20-20 ST Hydraulic Hose L.7800 ERS 20-20 ST Tuyau hydraulique L.7800 ERS 20-20 ST

Assemblaggio 32-Assembly 32-Assemblage 32

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20 STERZANTE-AUTOSTEER-AUTODIRECTEUR

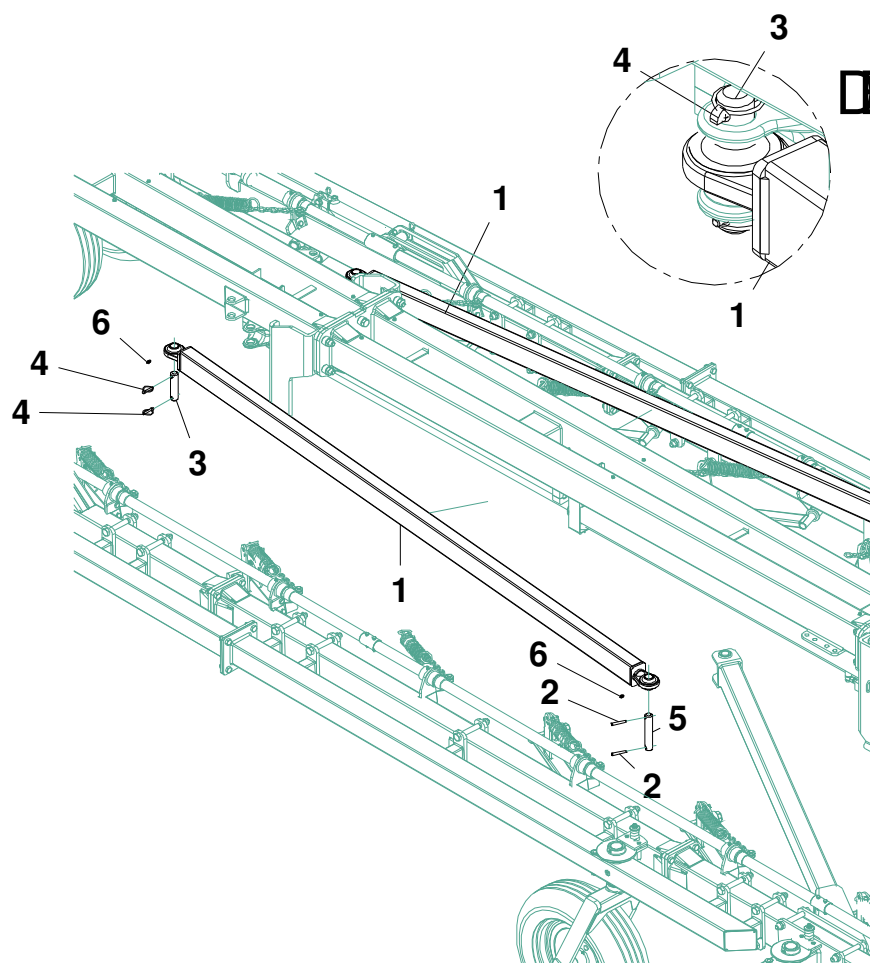


Posizione Position	Codice Code	Descrizione Description
1	18033237	Montaggio sistema di aggancio Coupling
2	3010313	Vite TE M16x50 Screw TE M16x50 Vis TE M16x50
3	3030175	Rondella M16 Ø30x17x3 Washer M16 Ø30x17x3 Rondelle M16 Ø30x17x3
4	3020204	Dado autob. M16 Lockin Nut M16 Ecrou a bloc. Automatique. M16

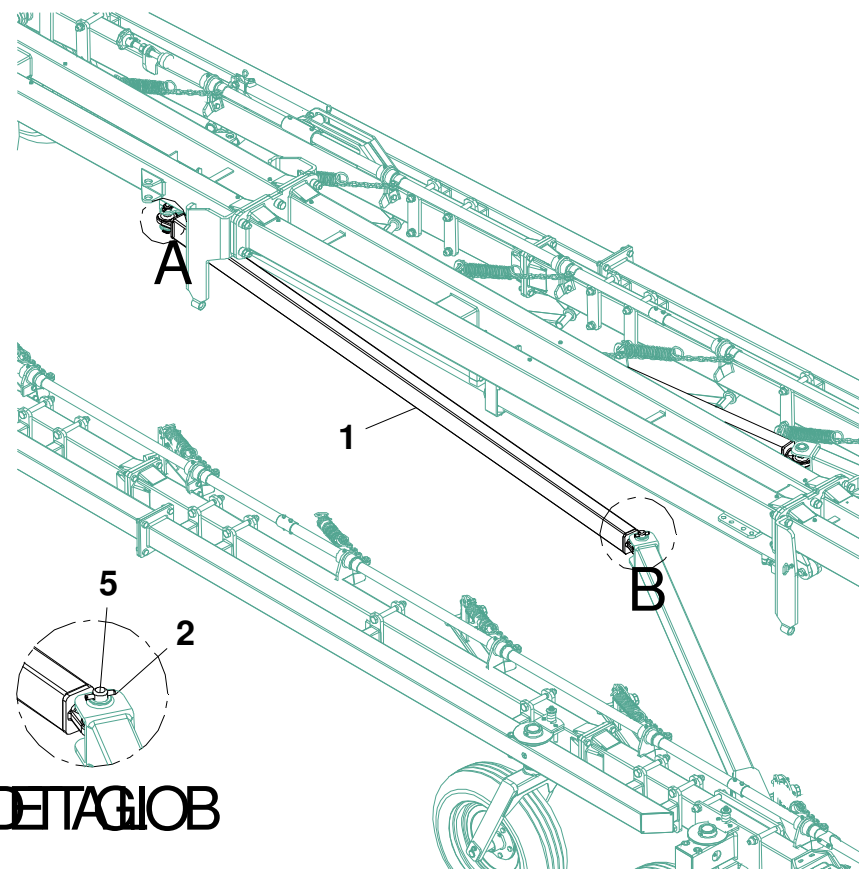


Assemblaggio 33-Assembly 33-Assemblage 33

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



DETAGLIO A



DETAGLIO B

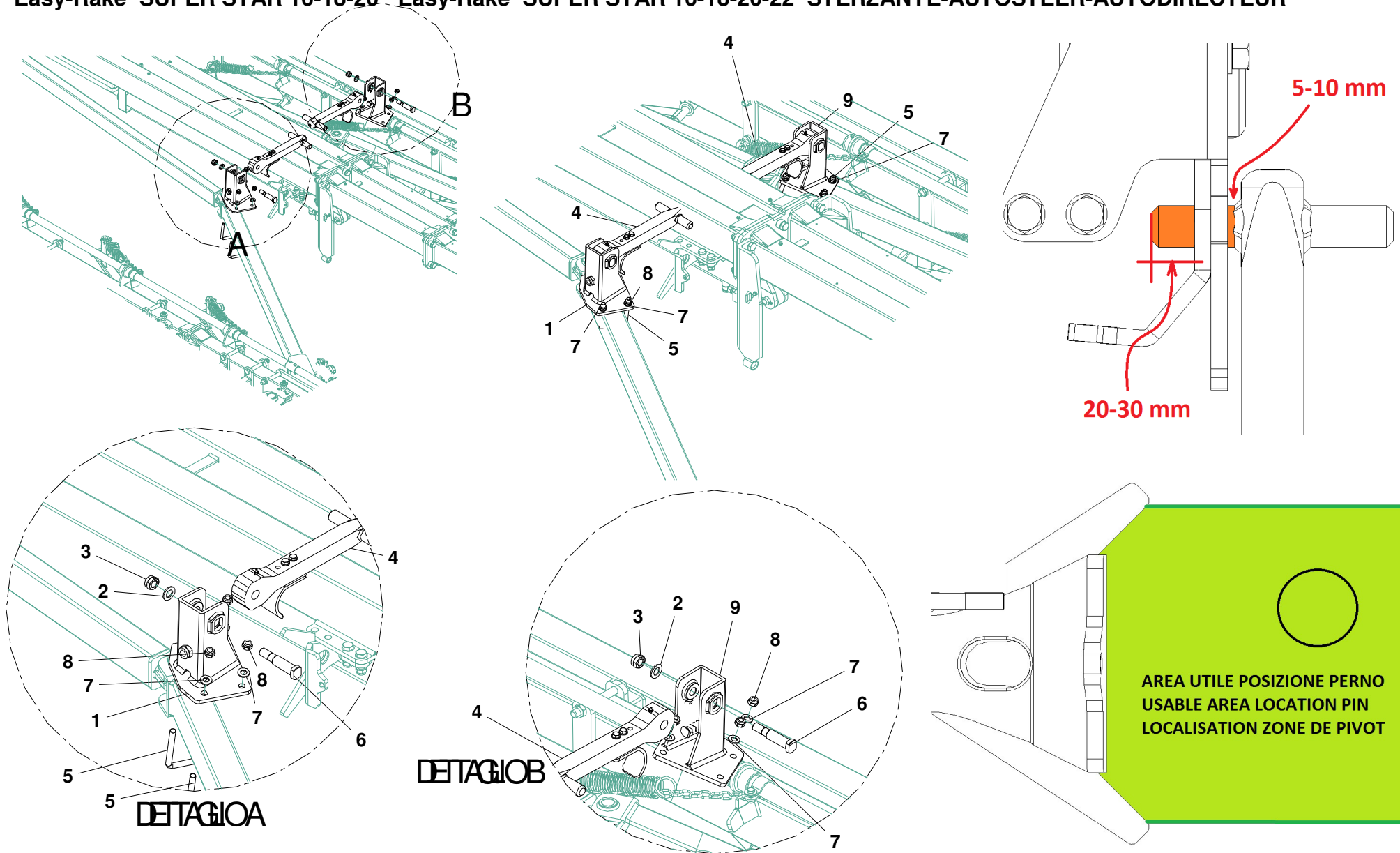
Assemblaggio 33-Assembly 33-Assemblage 33

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032666	Biella Connecting bar Bielle
2	3080107	Spina elastic Ø10x60 Elastic Ø10x60 Goupille elastique Ø10x60
3	18033047	Perno Ø30 L.135 mm Pin Ø30 L.135 mm Pivot Ø30 L.135 mm
4	12880614	Spina a scatto Ø10 Split pin Ø10 Goupille élastique Ø10
5	18033048	Perno Ø10 L.175 mm Pin Ø10 L.175 mm Pivot Ø10 L.175 mm
6	3090101	Ingrassatore M8x1 Greaser M8x1 Graisseur droit M8x1

Assemblaggio 34-Assembly 34-Assemblage 34

Easy-Rake SUPER STAR 16-18-20-22 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



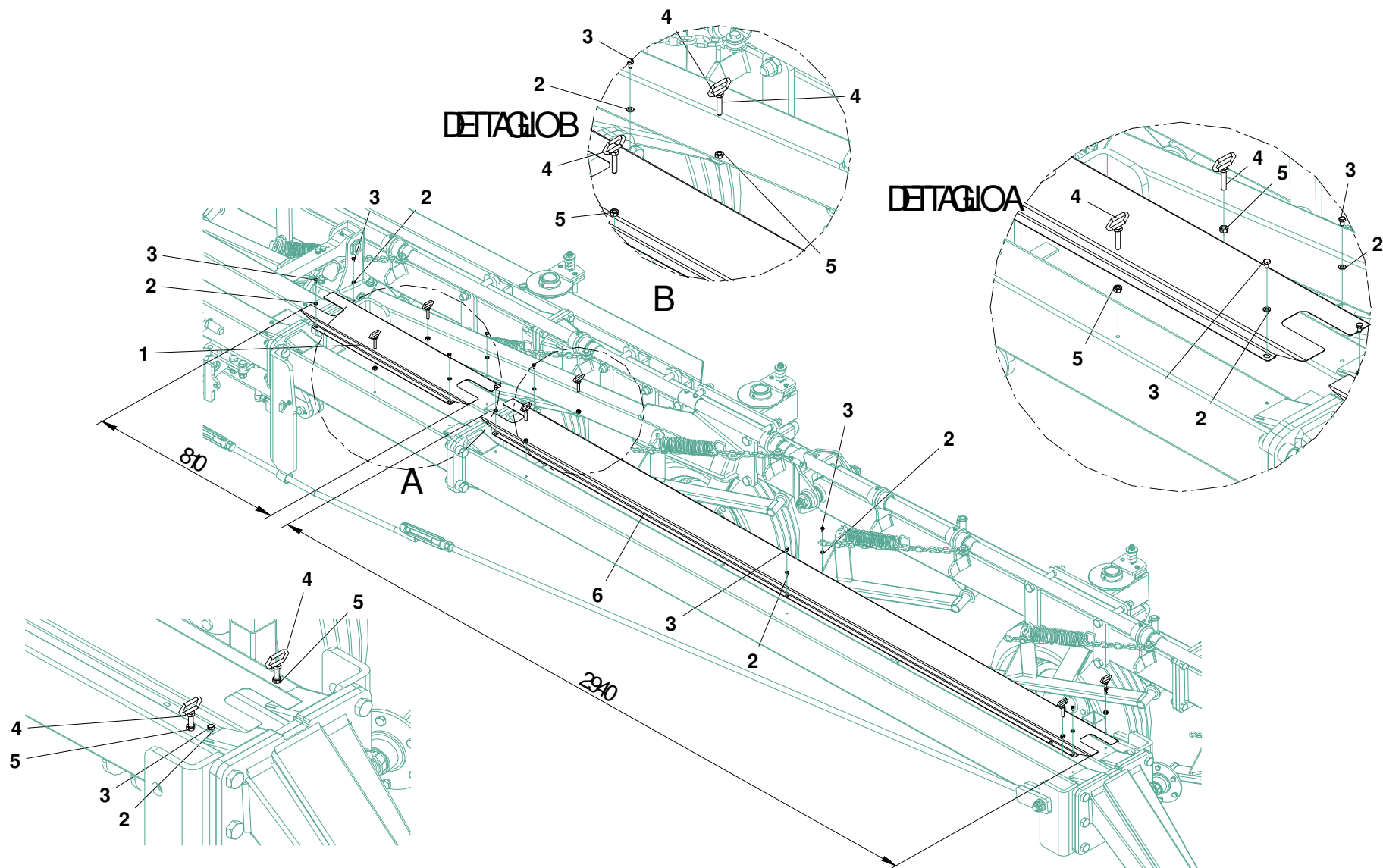
Assemblaggio 34-Assembly 34-Assemblage 34

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18033232	Supporto completo dx Complete support dx Supporte complete droit
2	3030168	Rondella M20 Ø37x17x3 Washer M20 Ø37x17x3 Rondelle M20 Ø37x17x3
3	3020216	Dado Autobl. 20 MA Locking Nut 20 MA Ecrou 20MA a bloccage automatique
4	18032391	Asse di aggancio Coupling pin Axis
5	3170118	cavalotto ad u u bolt crampillon
6	18033081	Perno asta Pin axes Pivot axis
7	3030161	Rondella M14 Washer M14 Rondelle M14
8	3020203	Dado Autobl. M14 Nut M14 Ecrou a bloccage automatique M14
9	18033235	Supporto completo sx Complete support sx Supporte complete gauche

Assemblaggio 35 –Assembly 35- Assemblage 35

Easy-Rake SUPER STAR 18 NN AUTOSTEER- 20 STERZANTE-AUTOSTEER-AUTODIRECTEUR



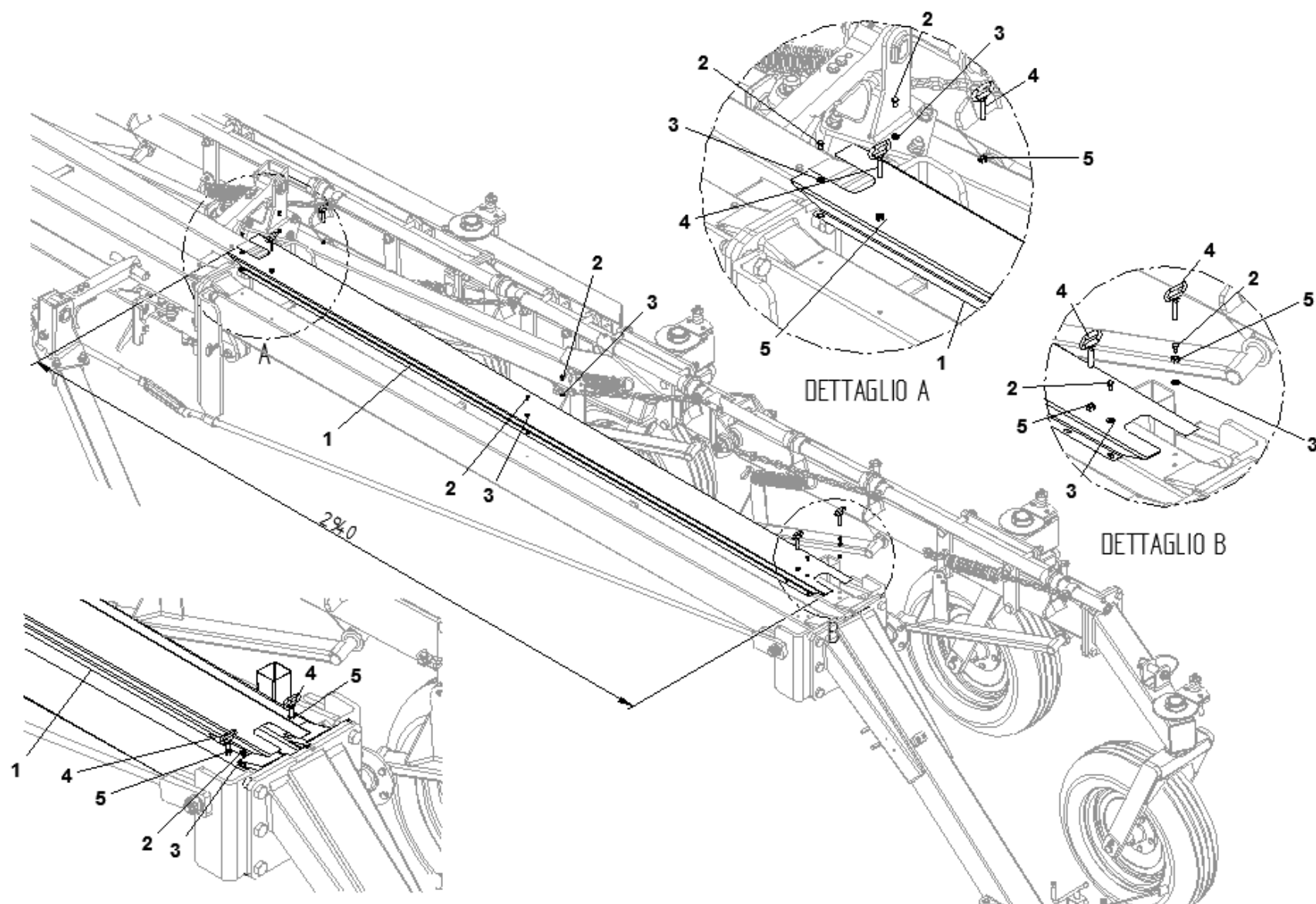
Assemblaggio 35 –Assembly 35- Assemblage 35

Easy-Rake SUPER STAR 18 NN AUTOSTEER- 20 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18031760	Carter tubi L.810 mm Carter hose L.810 mm Carter tuyau L.810 mm
2	3030158	Rondella M6 Ø12,5x6,5x1,5 Washer M6 Ø12,5x6,5x1,5 Rondelle M6 Ø12,5x6,5x1,5
3	3011290	Vite TE M6x10 Screw TE M6x10 Vis TE M6x10
4	18032909	Passacorda Rope passes Pass corde
5	3020329	Dado M8 Nut M8 Ecrou M8
6	18031757	Carter tubi L.2940 mm Carter hose L.2940 mm Carter tuyau L.2940mm

Assemblaggio 35A – Assembly 35A- Assemblage 35A

Easy-Rake SUPER STAR 16 NN AUTOSTEER- ERS 18 STERZANTE-AUTOSTEER-AUTODIRECTEUR



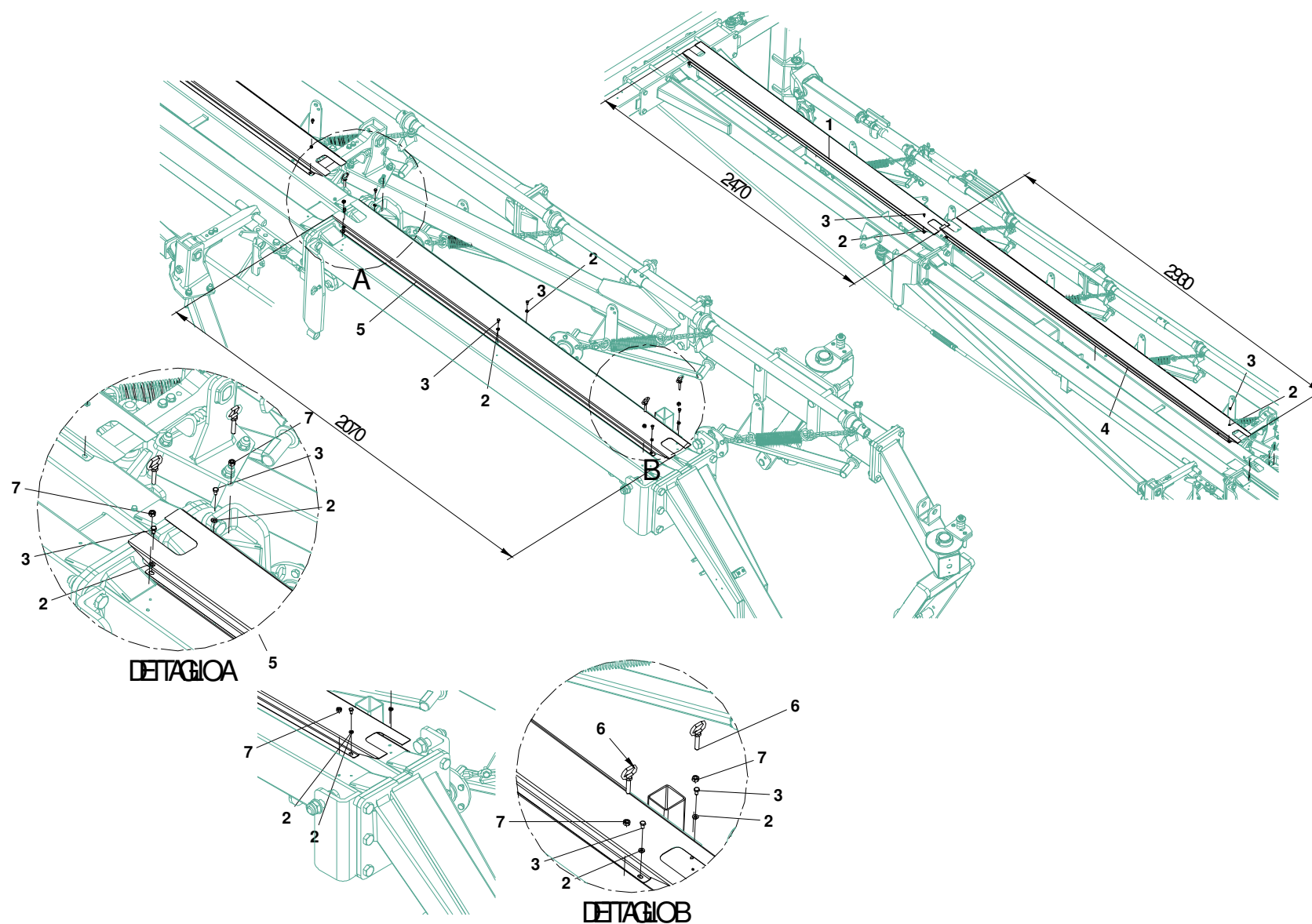
Assemblaggio 35A –Assembly 35A- Assemblage 35A

Easy-Rake SUPER STAR 16 NN AUTOSTEER- 18 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18031757	Carter tubi L.2940 mm Carter hose L.2940 mm Carter tuyau L.2940mm
2	3030158	Rondella M6 Ø12,5x6,5x1,5 Washer M6 Ø12,5x6,5x1,5 Rondelle M6 Ø12,5x6,5x1,5
3	3011290	Vite TE M6x10 Screw TE M6x10 Vis TE M6x10
4	18032909	Passacorda Rope passes Pass corde
5	3020329	Dado M8 Nut M8 Ecrou M8

Assemblaggio 35B –Assembly 35B- Assemblage 35B

Easy-Rake SUPER STAR 16 STERZANTE-AUTOSTEER-AUTODIRECTEUR

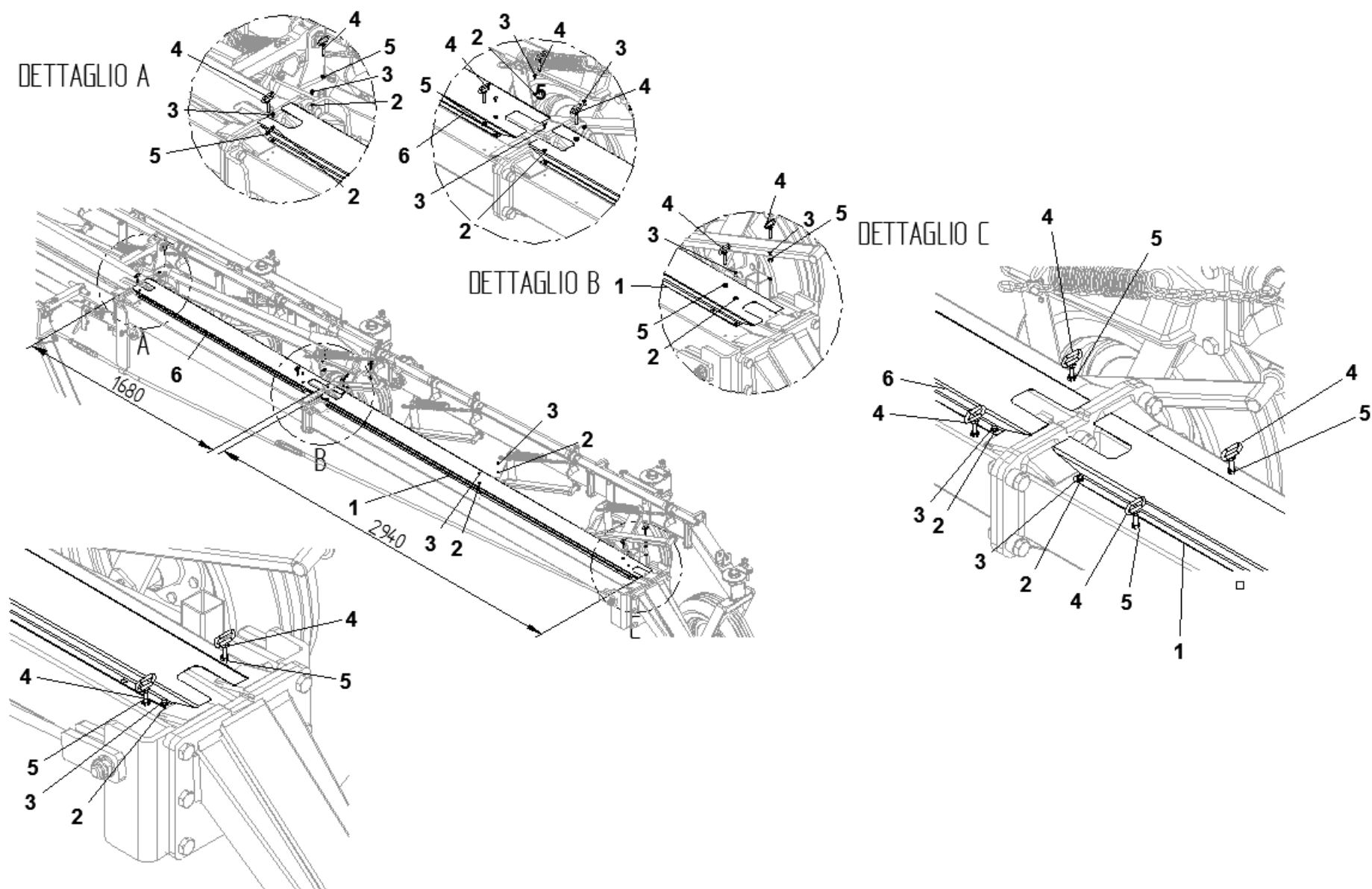


Assemblaggio 35B –Assembly 35B- Assemblage 35B

Easy-Rake SUPER STAR 16 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032630	Carter l.2470 Carter hose l.2470 Carter tuyau l.2470
2	3030158	Rondella M6 Ø12,5x6,5x1,5 Washer M6 Ø12,5x6,5x1,5 Rondelle M6 Ø12,5x6,5x1,5
3	3011290	Vite TE M6x10 Screw TE M6x10 Vis TE M6x10
4	18031757	Carter tubi L.2930 mm Carter hose L.2930 mm Carter tuyau L.2930 mm
5	18031758	Carter tubi L.2070 mm Carter hose L.2070 mm Carter tuyau L.2070 mm
6	18032909	Passacorda Rope passes Pass corde
7	3020329	Dado M8 Nut M8 Ecrou M8

Assemblaggio 35C –Assembly 35C- Assemblage 35C ERS 20 SN / ERS 22 SN ST



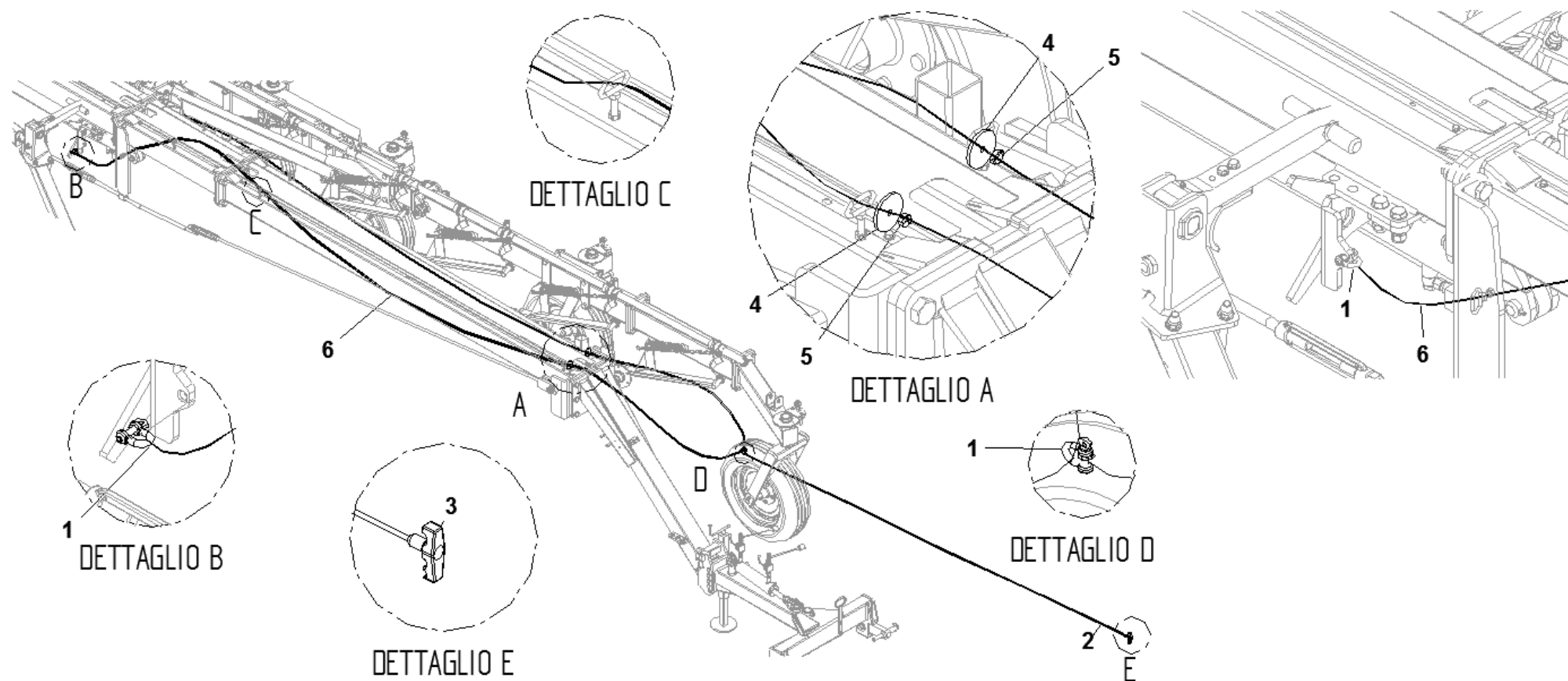
Assemblaggio 35C –Assembly 35C- Assemblage 35C

ERS 20 SN / ERS 22 SN ST

Posizione Position	Codice Code	Descrizione Description
1	18031757	Carter tubi L.2940 mm Carter hose L.2940 mm Carter tuyau L.2940mm
2	3030158	Rondella M6 Ø12,5x6,5x1,5 Washer M6 Ø12,5x6,5x1,5 Rondelle M6 Ø12,5x6,5x1,5
3	3011290	Vite TE M6x10 Screw TE M6x10 Vis TE M6x10
4	18032909	Passacorda Rope passes Pass corde
5	3020329	Dado M8 Nut M8 Ecrou M8
6	18033256	Carter tubi L.1670 mm Carter hose L. 1670 mm Carter tuyau L.1670 mm

Assemblaggio 36-Assembly 36-Assemblage 36

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



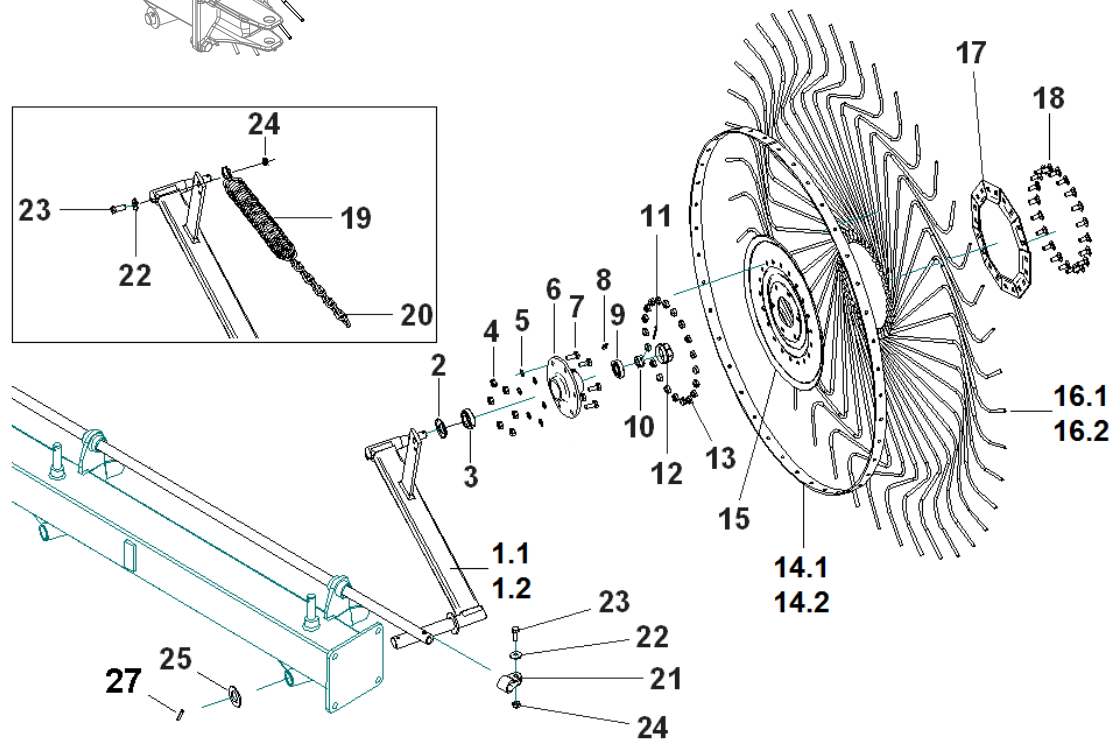
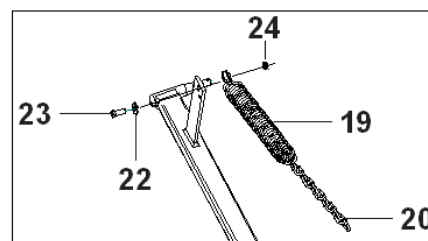
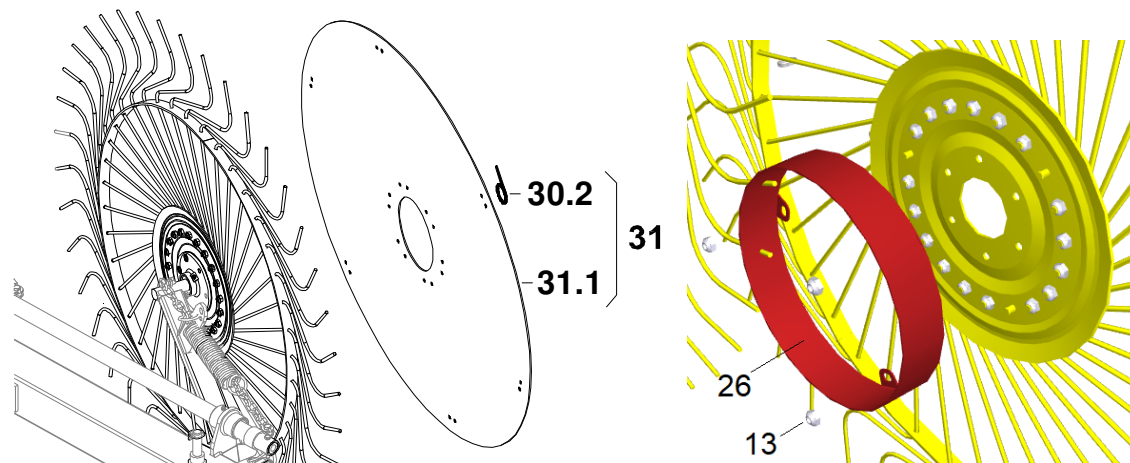
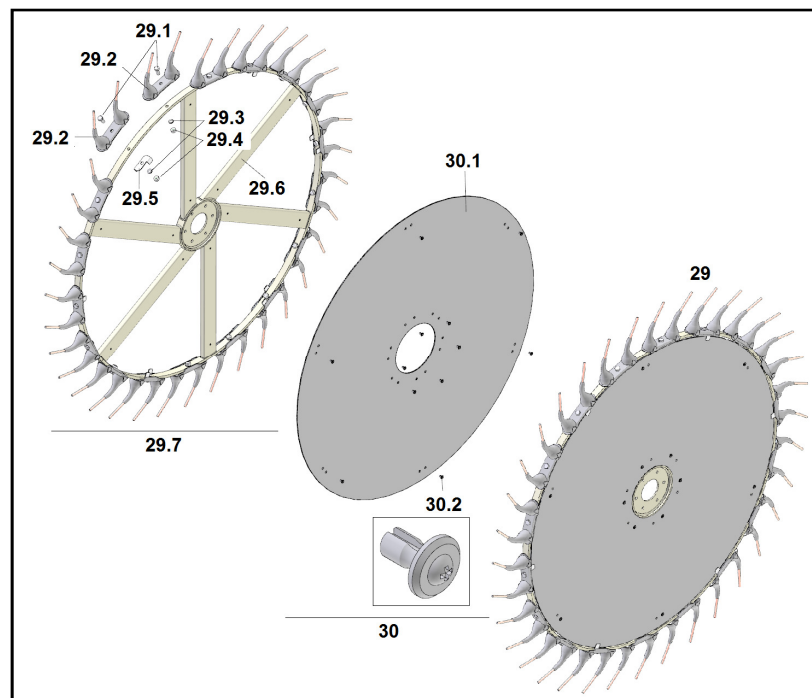
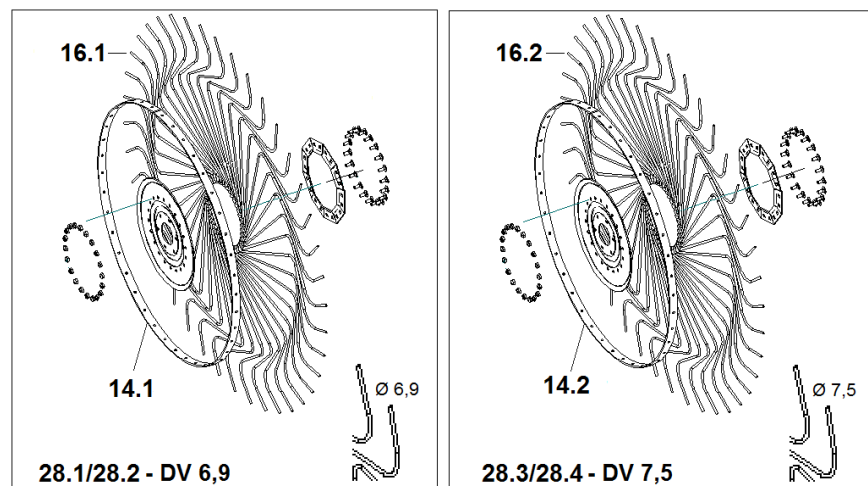
Assemblaggio 36-Assembly 36-Assemblage 36

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	3160101	Grillo ad u Ø8 Cricket Ø8 Manille Ø8
2	9130017	Corda Ø6 L.5000 mm Rope Ø6 L.5000 mm Ficelle Ø6 L.5000 mm
3	9060108	Maniglia per corda Handle Poignee
4	18032910	Boccola Ø50 Sp 4 mm Bush Ø50 Sp 4 mm Bague Ø50 Sp 4 mm
5	4010727	Morsetto Zn Clamp Zn Serre Zn
6	9130017	Corda Ø6 L.5000 mm Rope Ø6 L.5000 mm Ficelle Ø6 L.5000 mm

Assemblaggio 37-Assembly 37-Assemblage 37

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR (1/2)



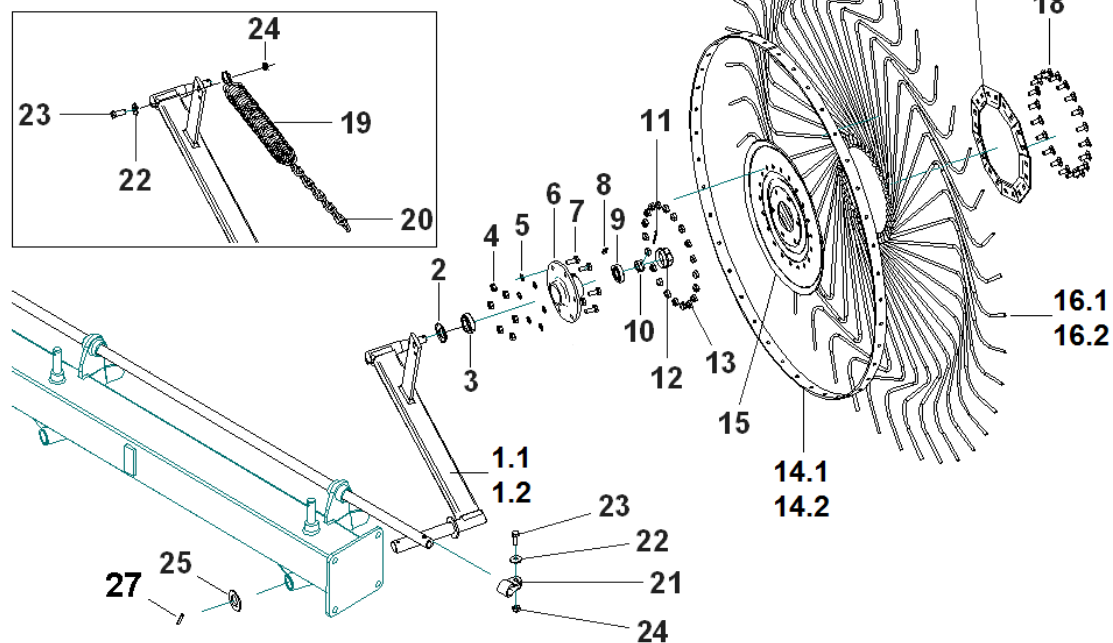
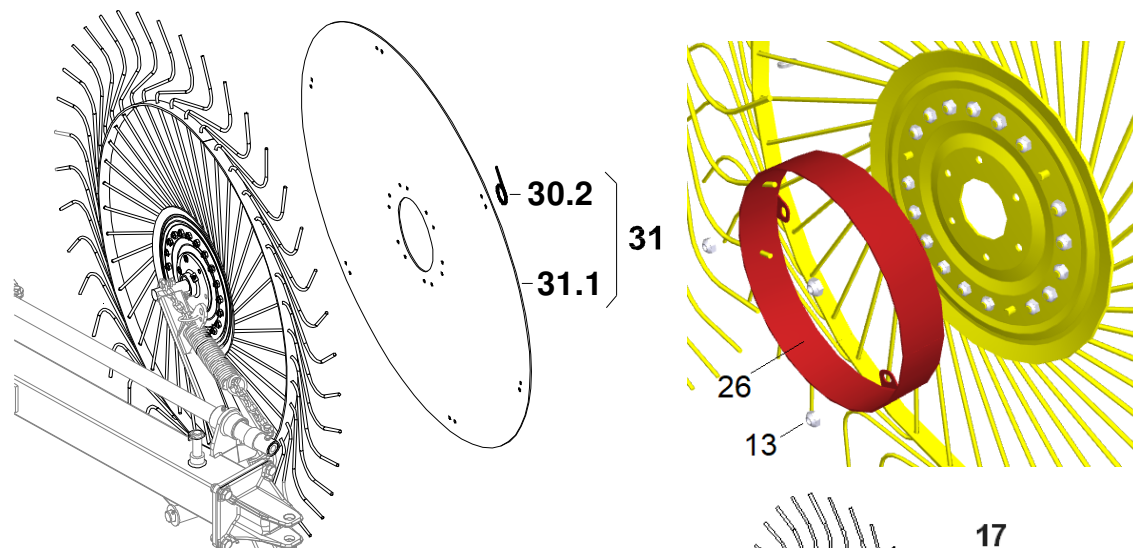
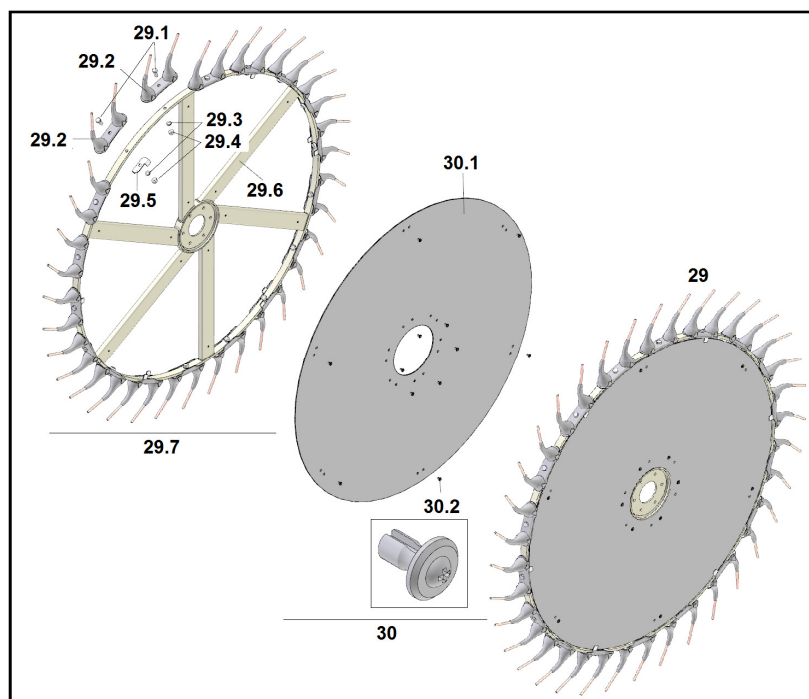
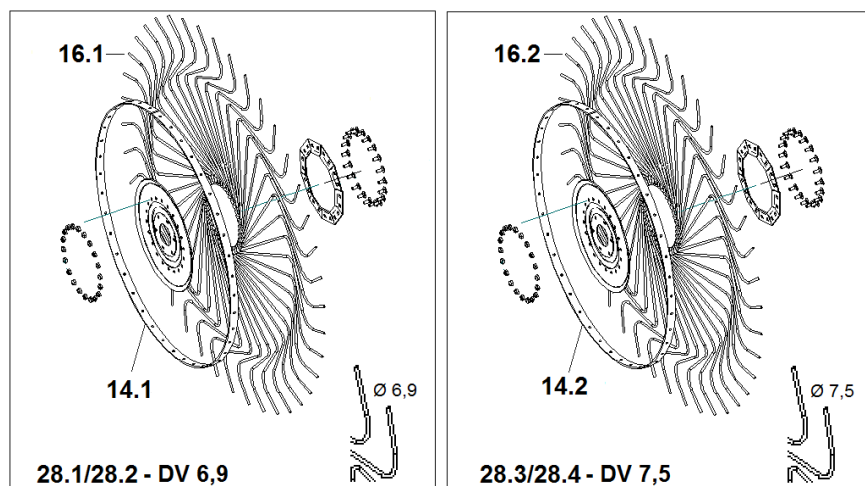
Assemblaggio 37-Assembly 37-Assemblage 37

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR (1/2)

Nr.	CODICE - CODE - CODE - CÓDIGO	DESCRIZIONE	DESCRIPTION	DESCRIPTION	DESCRIPCION
1.1	18033059	BRACCETTO DX	COMPLETE RIGHT ARM	BRAS DROIT	
1.2	18033060	BRACCETTO SX	COMPLETE LEFT ARM	BRAS GAUCHE	
2	12860001	CORTECO 25X52	DUST COVER 25X52	CORTECO 25X52	
3	12240119	CUSCINETTO A RULLI CONICI 30205	BEARING 30205	ROULEMENT A ROULEAUX CONIQUES 30205	
4	3020328	DADO ESAG. MEDIO 10MA	NUT 10MA	ECROU HEXAG. MOYEN 10MA	
5	3030227	RONDELLA DENTELLATA M10 ZINC.	LOCK WASHER M10	RONDELLE DENTELÉE M10 GALV.	
6	12150103	MOZZO STELLA	HUB	MOYEU SOLEIL	
7	3010261	VITE T.E. M10X25 ZINC.	H.H. SCREW 10X25	VIS T.H. M10X25 GALV.	
8	3090101	INGRASSATORE DIRITTO 8X1	GREASE ZERK 8MB	GRAISSEUR DROIT 8X1	
9	12240118	CUSCINETTO A RULLI CONICI 30204	BEARING 30204	ROULEMENT A ROULEAUX CONIQUES 30204	
10	3020210	DADO AD INTAGLIO 18MB	SELF LOCKING NUT 18MB	ECROU A FENTE 18MB	
11	3040114	COPIGLIA 4X35	SPRING 4X35	GOUPILLE 4X35	
12	12360001	PARAPOLVERE	DUST COVER CUP	ANTI-POUSSIÈRE	
13	3020224	DADO AUTOBL. BASSO 10MA CONELOX	SELF LOCKING NUT 10MA CONELOX	ECROU DE SEC. BAS 10MA CONELOX	
14.1	18031113	ANELLO STELLA	EXTERNAL RAKING WHEEL RING	ANNEAU SOLEIL	
14.2	18032202	ANELLO STELLA	EXTERNAL RAKING WHEEL RING	ANNEAU SOLEIL	
15	12160101	FLANGIA STELLA	RAKING WHEEL FLANGE	BRIDE SOLEIL	
16.1	18030415	DENTE STELLARE VICON Ø 6,9	VICON TOOTH Ø 6,9	DENT SOLEIL VICON Ø 6,9	
16.2	18031807	DENTE STELLARE HSI Ø 7,5	HSI TOOTH Ø 7,5	DENT SOLEIL HSI Ø 7,5	
17	18030416	PLACCHETTA SERRADENTI	TEETH FASTENER PLATE	PLAQUE SERRE-DENTS	
18	3010105	VITE T.T.Q.S.T. M10X25 ZINC.	SCREW T.T.Q.S.T. M10X25	VIS T.T.Q.S.T. M10X25 GALV.	
19	11010542	MOLLA	ARM SPRING	RESSORT	
20	12070422	CATENA	CHAIN	CHAÎNE	
21	18032842	MORSETTO PER CATENA Ø42	CHAIN CLAMP Ø42	COLLIER POUR CHAÎNE Ø42	
22	3030169	RONDELLA M10X30 EXL ZINC.	FLAT WASHER 10X30	RONDELLE M10X30 EXL GALV.	
23	3011616	VITE T.E. 8.8 M10X60	SCREW TE M10X60	VIS TETE HEXAG. 8.8 M10X60	
24	3020201	DADO AUTOBL. BASSO 10MA	SELF LOCKING NUT 10MA	ECROU DE SECURITE BAS 10MA	
25	3030165	RONDELLA PIANA M30 ZINC.	WASHER M30	RONDELLE PLATE M30 GALV.	
26	18035952	PROTEZIONE MOZZO STELLA	RAKING WHEEL HUB PROTECTION		

Assemblaggio 37-Assembly 37-Assemblage 37

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR (2/2)



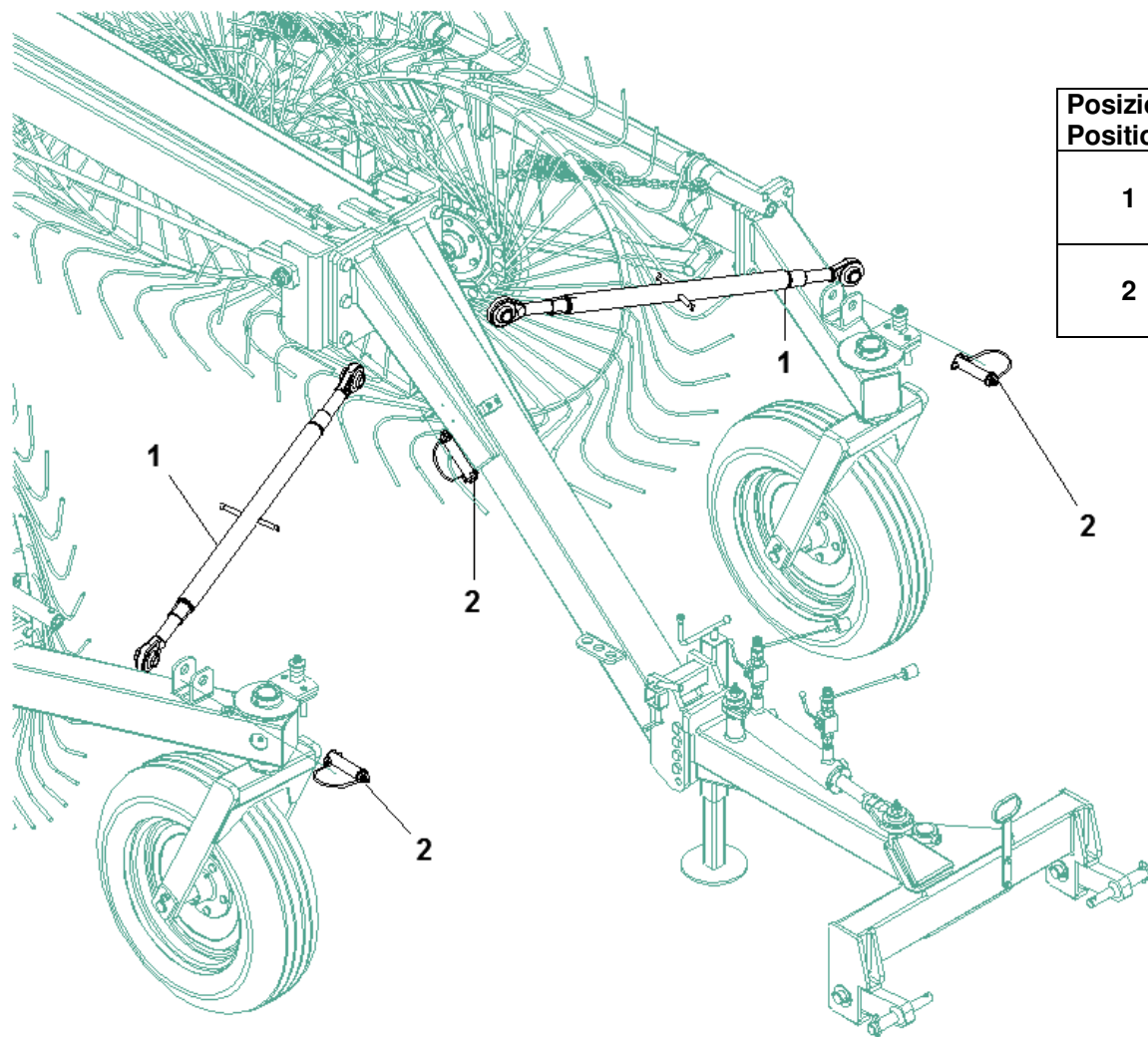
Assemblaggio 37-Assembly 37-Assemblage 37

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR (2/2)

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Assemblaggio 38-Assembly 38-Assemblage 38

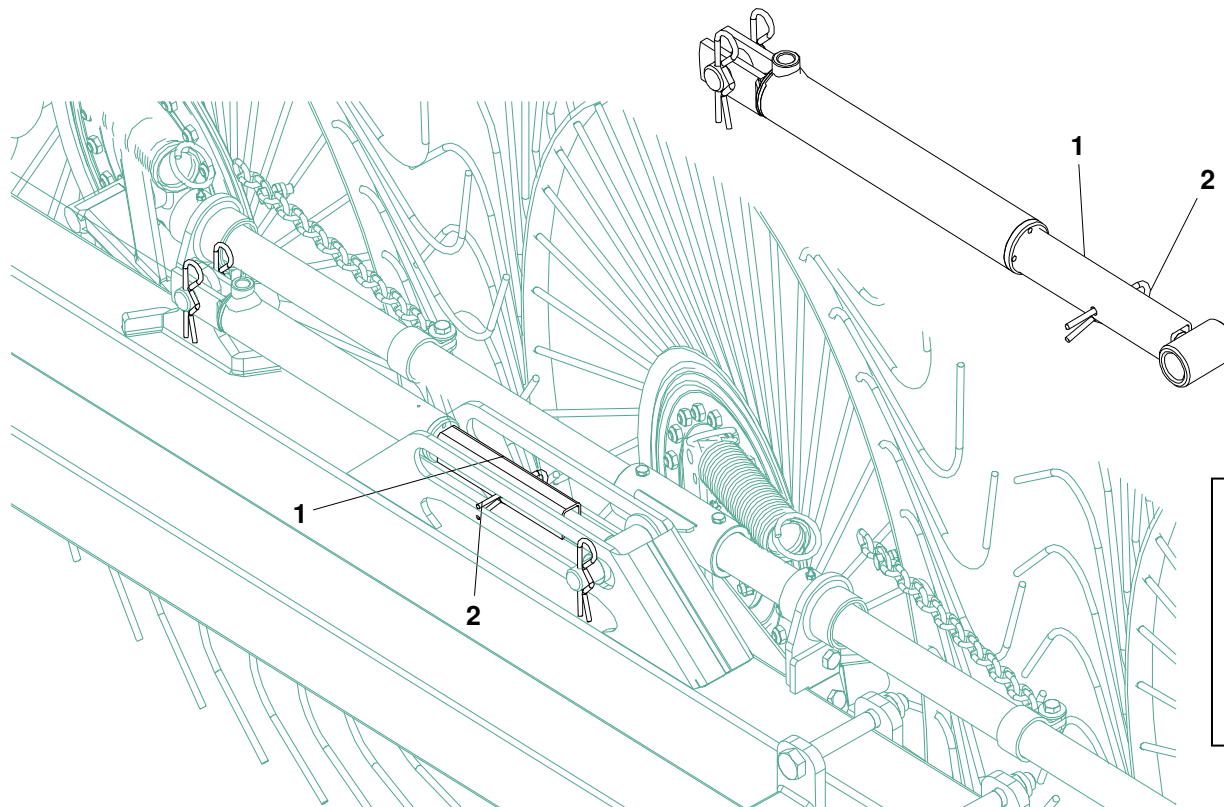
Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Posizione Position	Codice Code	Descrizione Description
1	12310707	Braccio terzo punto Arm Bras
2	12310306	Perno con catena Clip pin clavette

Assemblaggio 39-Assembly 39-Assemblage 39

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

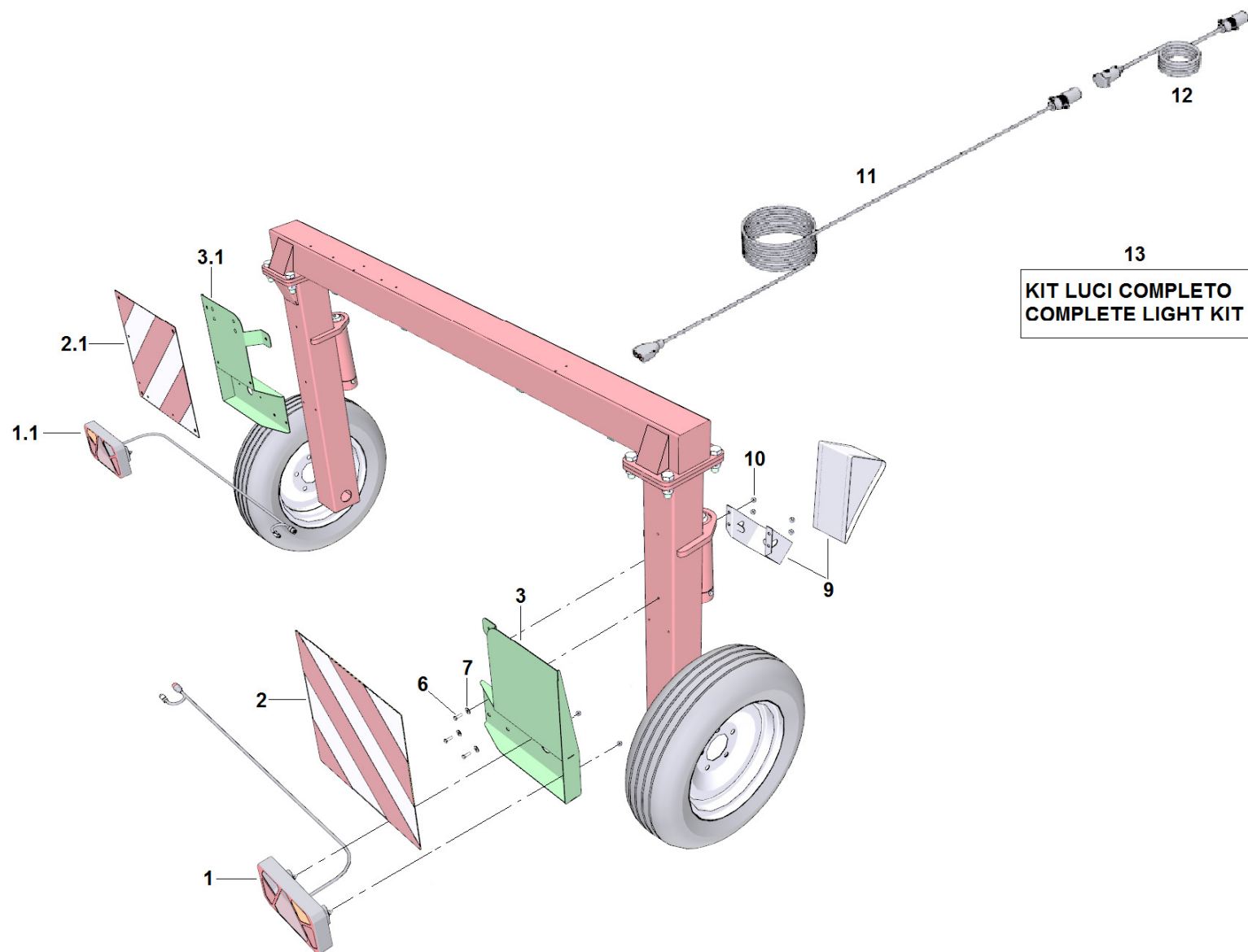


Posizione Position	Codice Code	Descrizione Description
1	18030481	Bloccaggio cilindro Cylinder block Blocage verin
2	3040203	Coppiglia R 5X130 Split pin R 5X130 Goupille à R 5x130

- INSERIRE IL BLOCCAGGIO SOLO IN FASE DI TRASPORTO
- PUT THE BLOCK ONLY IN TRANSPORT
- BLOCAGE VERIN NE DOIT ETRE INSERER QUE PENDANT LE TRANSPORT

Assemblaggio 40-Assembly 40-Assemblage 40-OPTIONAL-KIT LUCI-KIT LIGHT- KIT LUMIERE

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

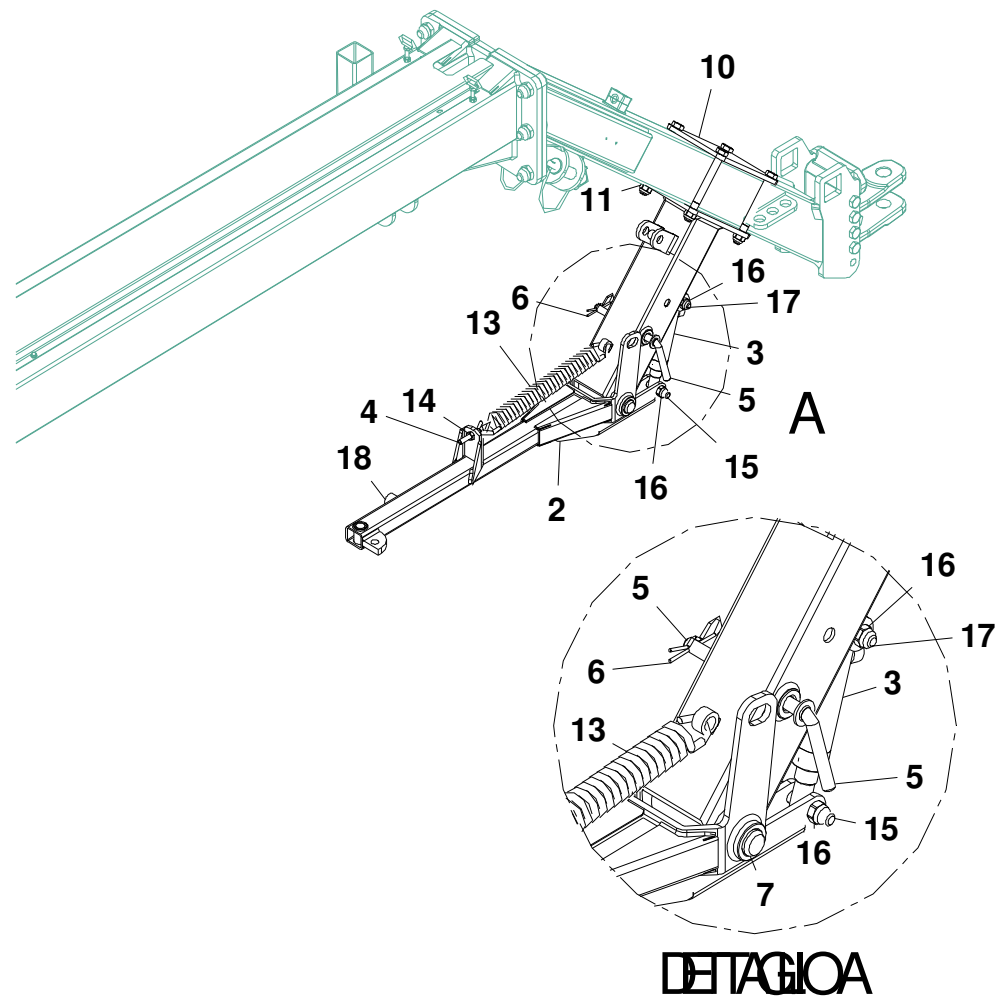
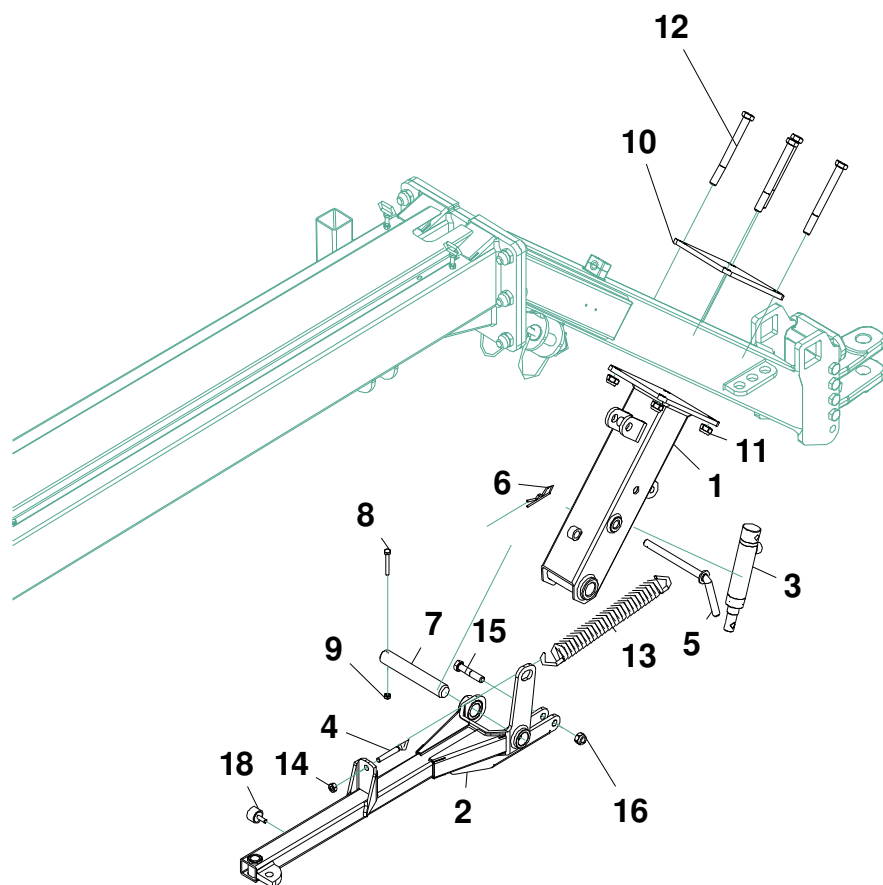


Assemblaggio 40-Assembly 40-Assemblage 40-OPTIONAL-KIT LUCI-KIT LIGHT- KIT LUMIERE
Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR

[illegible]

Assemblaggio 41-Assembly 41-Assemblage 41-OPTIONAL-KICKER WHEEL

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Assemblaggio 41-Assembly 41-Assemblage 41-OPTIONAL- KICKER WHEEL

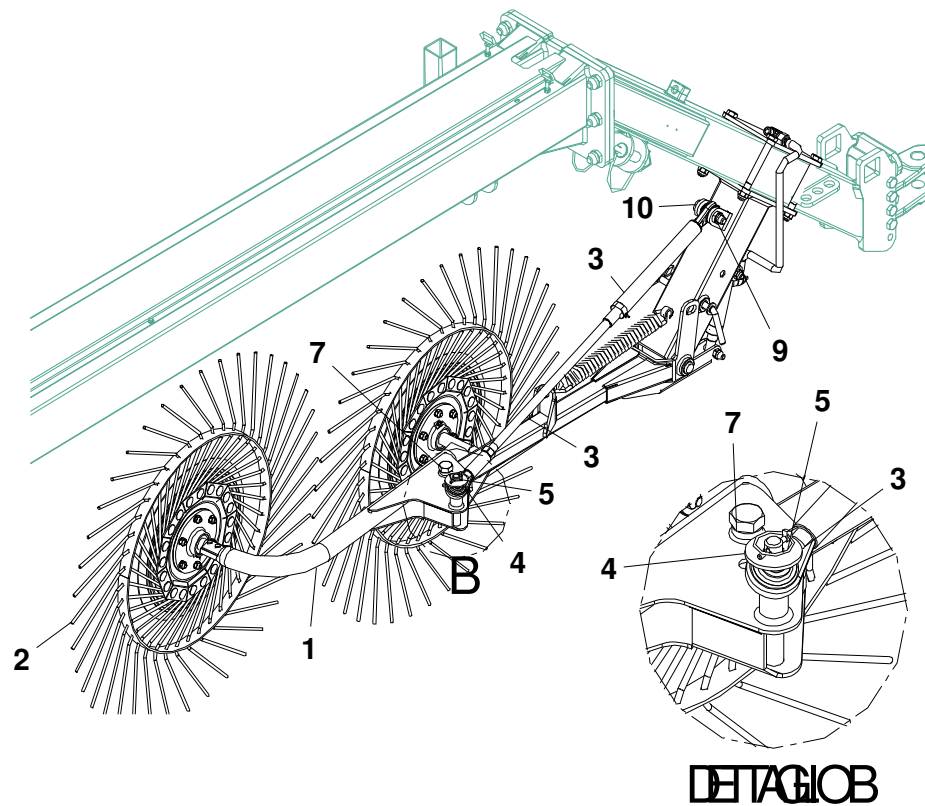
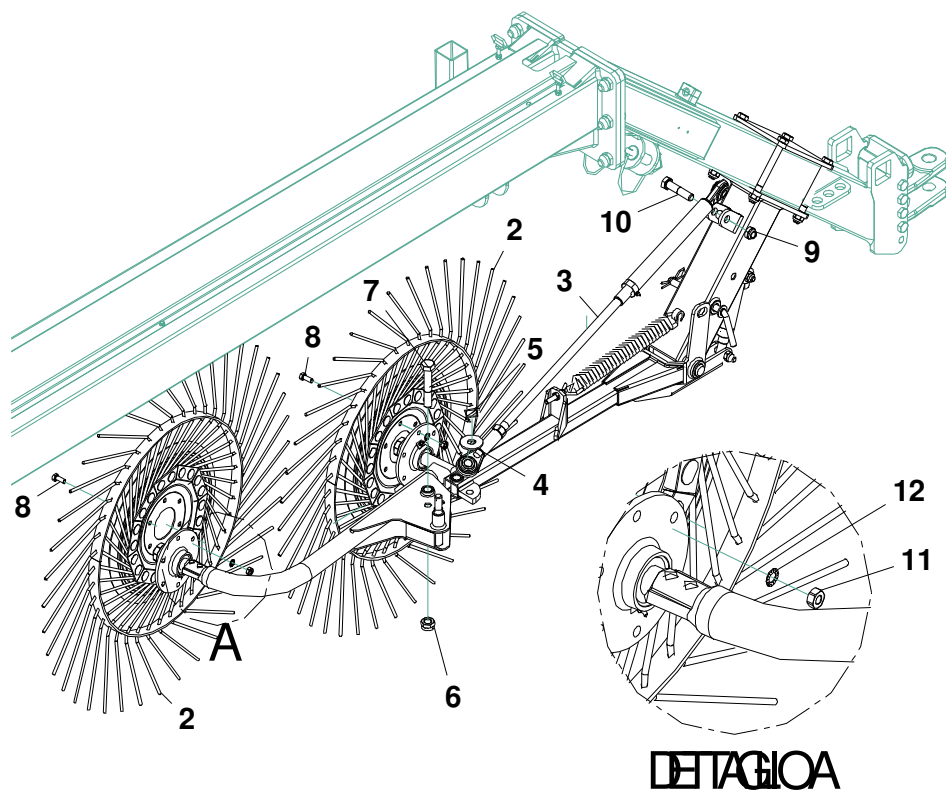
Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032047	Telaio Frame Chassis
2	18032052	Telaio mobile Mobil frame Chassis basculant
3	12770132	Cilindro idraulico Cylinder hydraulique Verin
4	3220201	Anello tenditore M10 Tensioner M10 Tendeur M10
5	18033268	Spina comando Pin Pivot
6	3040201	Coppiglia a molla Elastic pin Goupille
7	18033361	Perno snodo Ø30 L.193 mm Pin Ø30 L.193 mm Pivot Ø30 L.193 mm
8	3010781	Vite TE M8x55 Screw TE M8x55 Vis TE M8x55
9	3020209	Dado autob. M8 Nut Locking self M8 Ecrou a blocq. Automatique M8
10	18033362	Piastra accoppiamento Plate Plaque

Posizione Position	Codice Code	Descrizione Description
11	3020204	Dado autob. M16 Lockin Nut M16 Ecrou a bloc. Automatique. M16
12	3010309	Vite TE M16x160 Screw TE M16x160 Vis TE M16x160
13	18033269	Molla Ø45 Spring Ø45 Printemps Ø45
14	3020328	Dado M10 Nut M10 Ecrou M10
15	3011631	Vite TE M14x70 Screw TE M14x70 Vis TE M14x70
16	3020214	Dado Autobl. M18 Locking Nut M18 Ecrou a blocage automatique M18
17	3010310	Vite TE M18x80 Screw TE M18x80 Vis TE M18x80
18	9060103	Piedino antivibrante Shock absorber Joint anti-vibratile

Assemblaggio 42-Assembly 42-Assemblage 42-OPTIONAL- KICKER WHEEL

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20 STERZANTE-AUTOSTEER-AUTODIRECTEUR



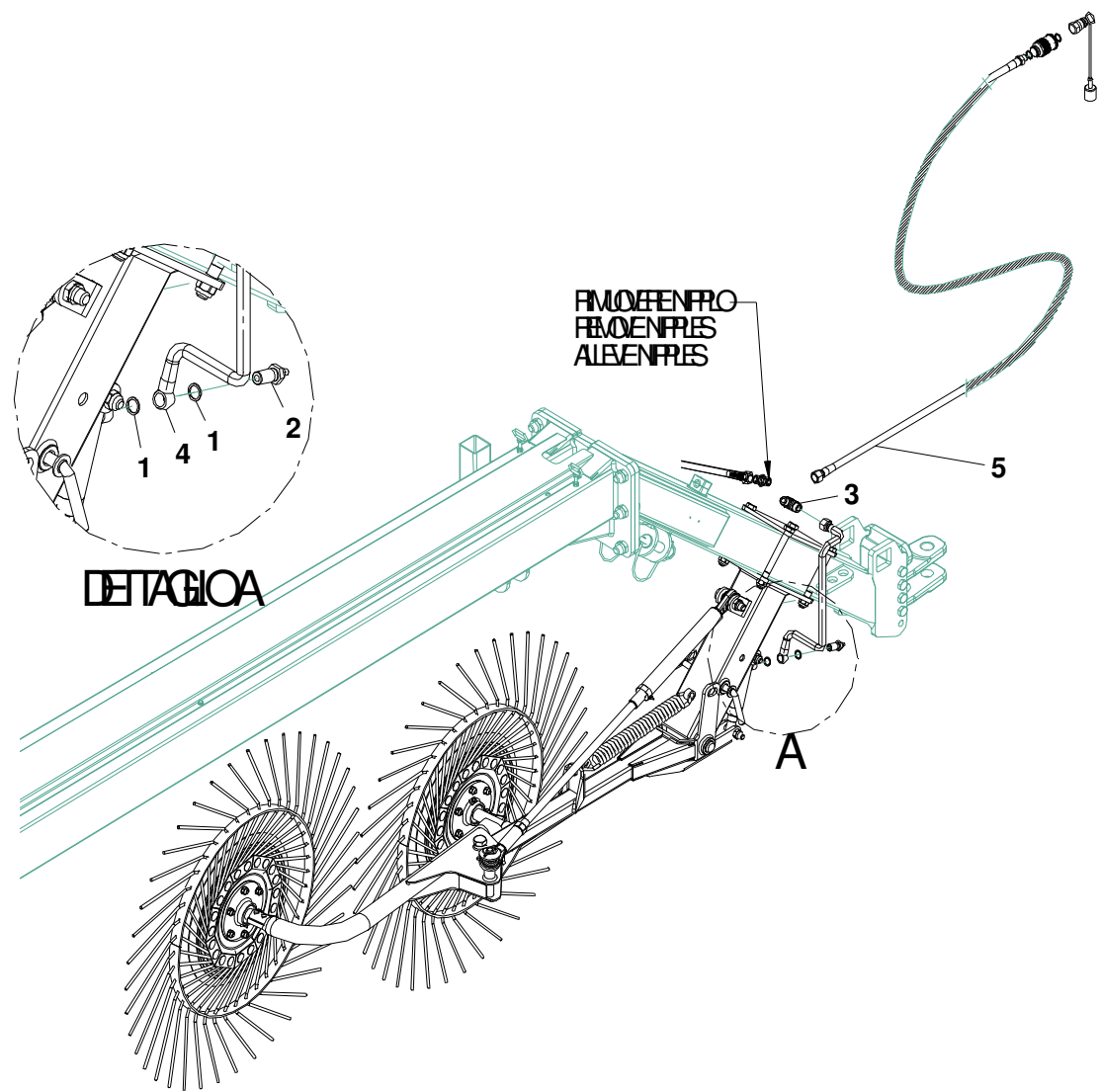
Assemblaggio 42-Assembly 42-Assemblage 42-OPTIONAL- KICKER WHEEL

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18032053	Telaio stelle Frame wheel Chassis soleils
2	18036101	Ruota Kicker Kicker wheel Kicker soleils
3	18032067	Biella Rod Bielle
4	3030193	Rondella M20 Washer M20 Rondelle M20
5	3080201	Spina a scatto Ø 5 Pin Ø5 Goupille Ø5
6	3020216	Dado Autobl. 20 MA Nut 20 MA Ecrou 20MA a blocage automatique
7	3010311	Vite TE M20x110 Screw TE M20x110 Vis TE M20x110
8	3011211	Vite TE M8x25 Screw TE M8x25 Vis TE M8x25

Posizione Position	Codice Code	Descrizione Description
9	3020214	Dado Autobl. M18 Locking Nut M18 Ecrou a blocage automatique M18
10	3010310	Vite TE M18x80 Screw TE M18x80 Vis TE M18x80
11	3020328	Dado M10 Nut M10 Ecrou M10
12	3030227	Rondella M10 Ø18 dentellata Washer M10 Ø18 Rondelle M10 Ø18

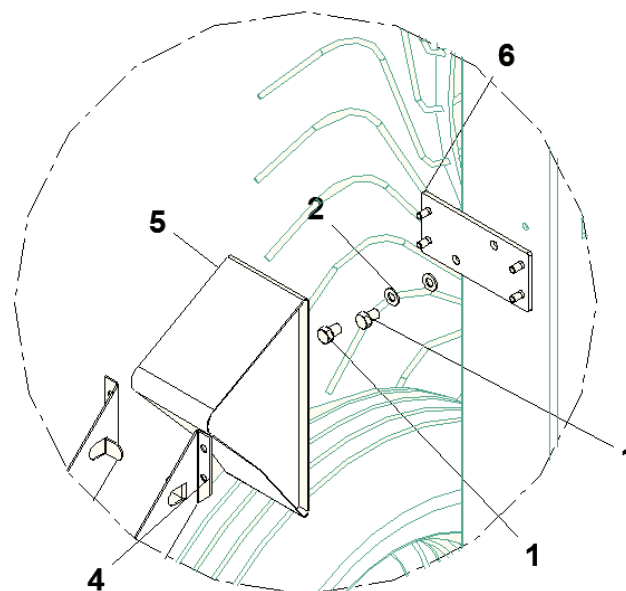
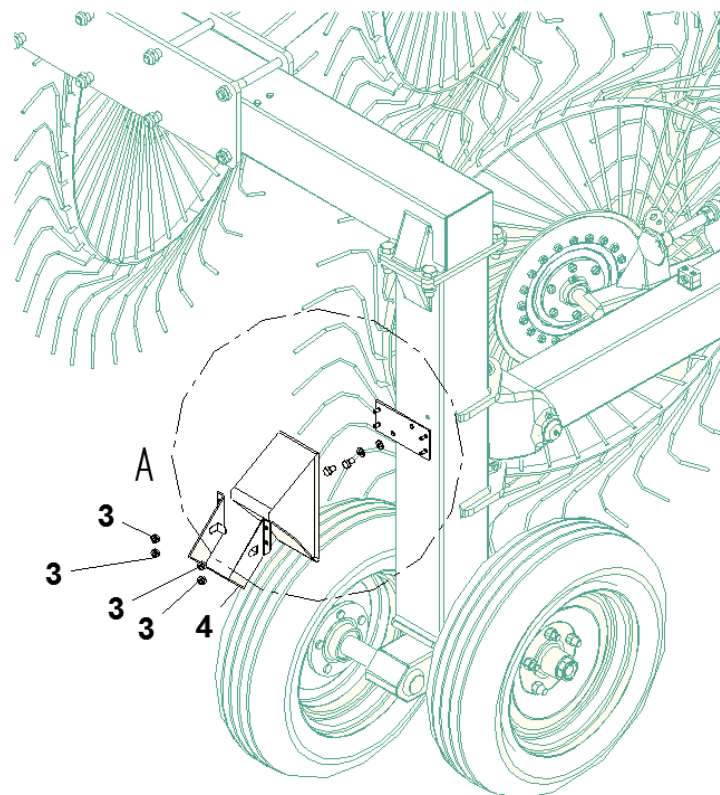
Assemblaggio 43-Assembly 43-Assemblage 43-OPTIONAL- KICKER WHEEL
Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Posizione Position	Codice Code	Descrizione Description
1	3030403	Rondella rame 3/8" Washer copper 3/8" Rondelle 3/8"
2	4021503	Vite strozzatrice Screw regulation Vis foree
3	4010915	Raccordo a tre vie 1/2" T 3 ways 1/2" Raccorde a te 1/2"
4	12760160	Tubo idraulico L.700 mm Hose L.700 mm Tuyau L.700 mm
5		Tubo idraulico Hose Tuyau hydraulique

Assemblaggio 44-Assembly 44-Assemblage 44-OPTIONAL-CUNEI

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20-22 STERZANTE-AUTOSTEER-AUTODIRECTEUR



DETTAGLIO A

Posizione Position	Codice Code	Descrizione Description
1	3011287	Vite TE M10x16 - Screw TE M10x16 - Vis TE M10x16
2	3030159	Rondella M10 - Washer M10 - Rondelle M10
3	3020201	Dado Autob. M10 - self-locking Nut M10 - Ecrou a bloc. Auto. M10
4		Lamiera - Sheet - Plaque
5		Cuneo
6	18031789	Piastra stazionamento - Plate - Plaque

Assemblaggio 44-Assembly 44-Assemblage 44-OPTIONAL-ALLBLACK

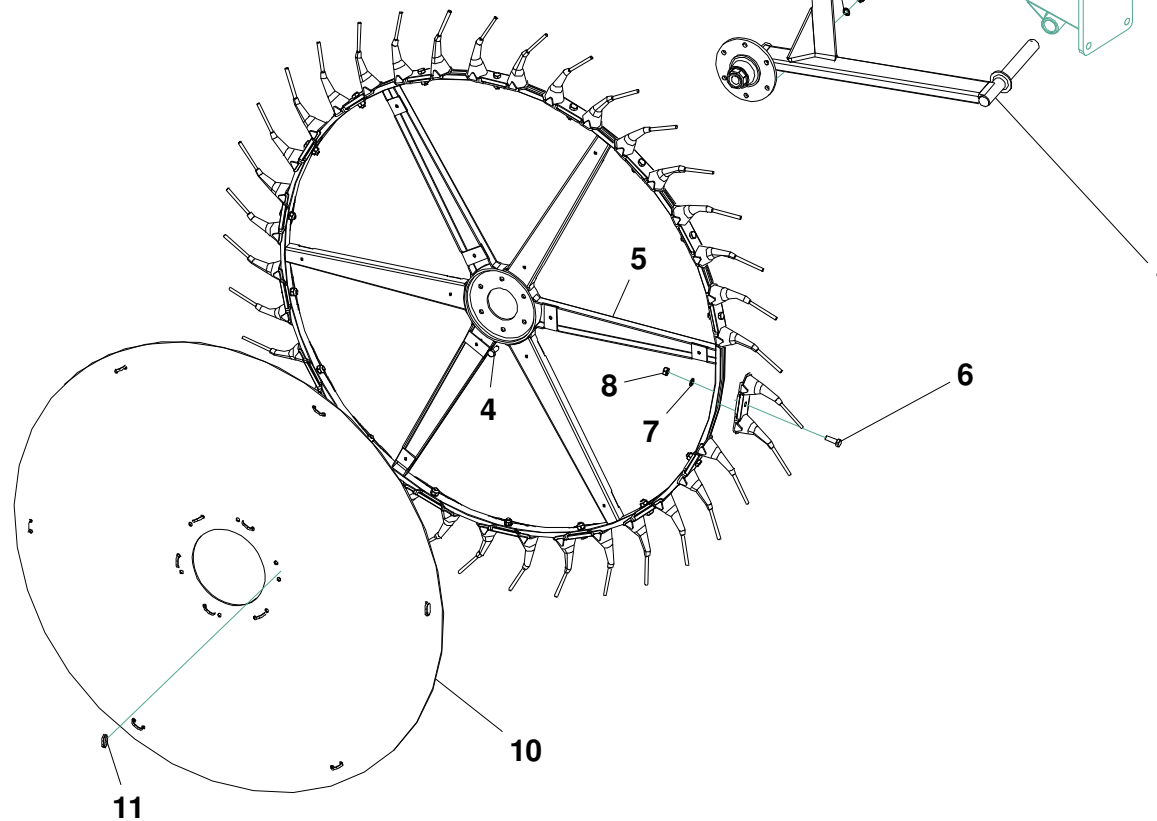
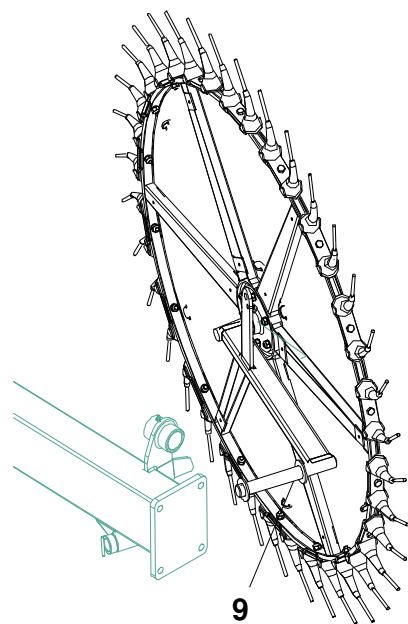
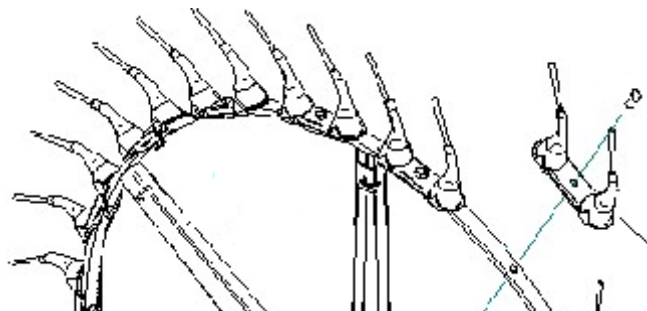
Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Stelle Rubberflex: i denti devono essere rivolti all'indietro, come mostrati in figura

Rubberflex wheels: the tines must be fixed backwards, as shown in figure

Soleils Rubberflex: les dents doivent être fixées en arrière, comme indiqué dans la figure

Estrellas Rubberflex: las dientes deben fijarse hacia atrás, como se muestra en la figuras



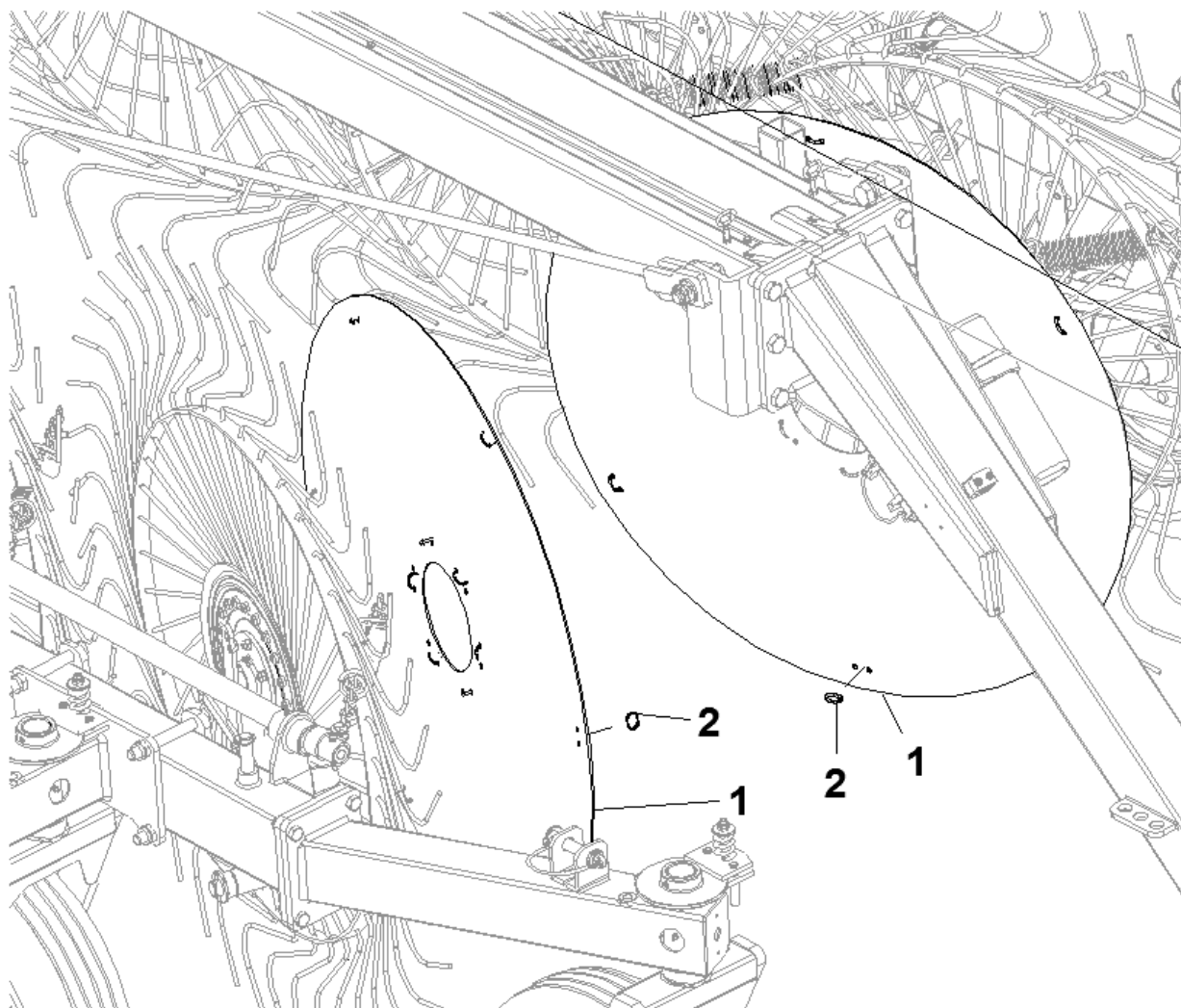
Assemblaggio 44-Assembly 44-Assemblage 44-OPTIONAL-ALLBLACK

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20 STERZANTE-AUTOSTEER-AUTODIRECTEUR

Posizione Position	Codice Code	Descrizione Description
1	18033231	Braccetto Sx RTY Left Arm RTY Bras gauche RTY
2	3020328	Dado M10 Nut M10 Ecrou M10
3	3030227	Rondella M10 Ø18 dentellata Washer M10 Ø18 Rondelle M10 Ø18
4	3011211	Vite TE M8x25 Screw TE M8x25 Vis TE M8x25
5	18032397	Ruota RTY Wheel RTY Roue RTY
6	3011206	Vite TE M10x30 Screw TE M10x30 Vis TE M10x30
7	3030319	Rondella spaccata Ø17x10X2,2 Washer Ø17x10X2,2 Rondelle Ø17x10X2,2
8	3020328	Dado M10 Nut M10 Ecrou M10
9	18033230	Braccetto dx RTY Right Arm RTY Bras droit RTY
10	9300004	Disco wind RTY Disk Wind gard RTY Disque Wind Gart RTY
11	4010707	Fascetta Clamp

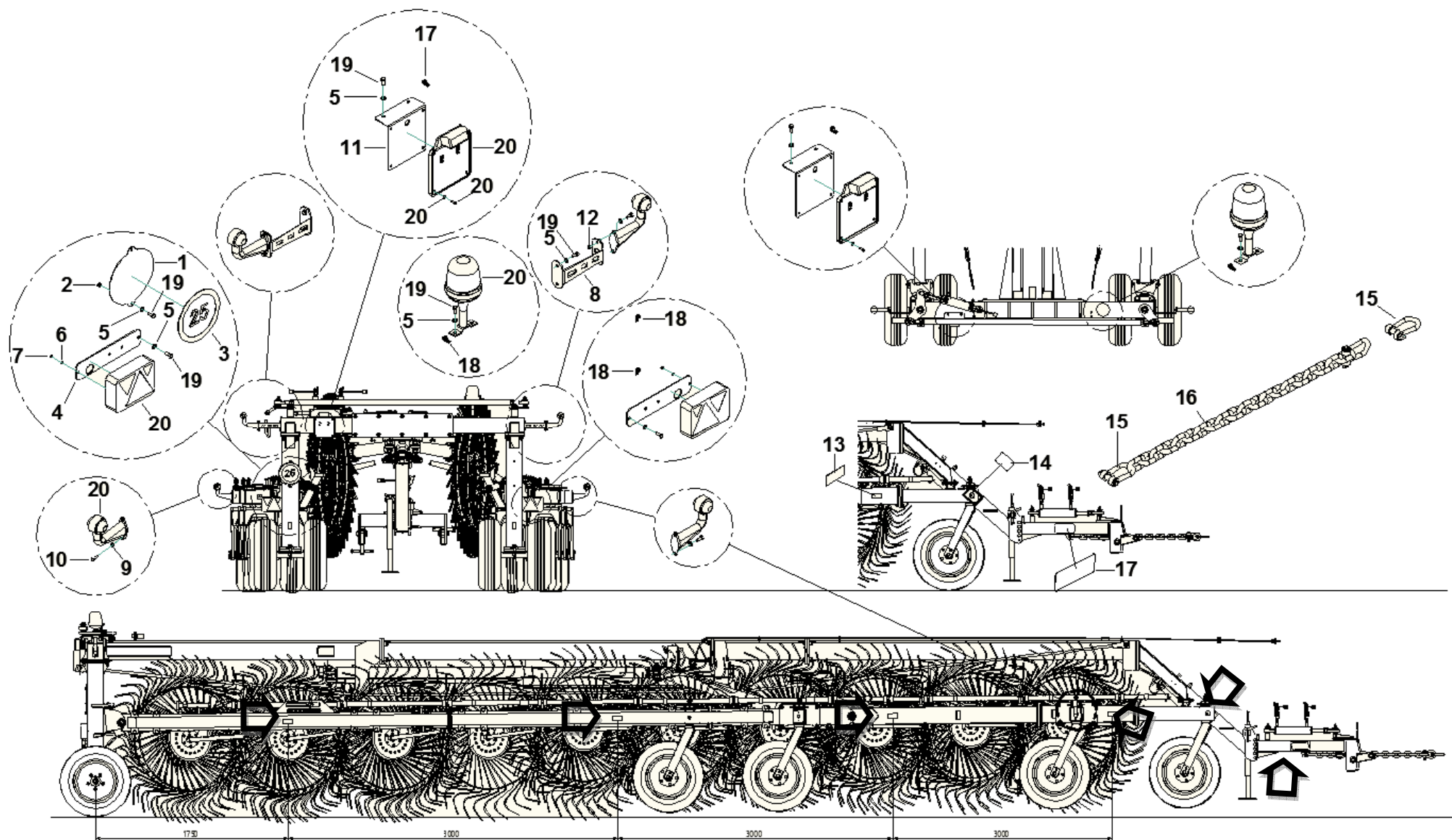
Assemblaggio 45-Assembly 45-Assemblage 45-OPTIONAL-WIND GARD

Easy-Rake SUPER STAR 16-18-20 Easy-Rake SUPER STAR 16-18-20 STERZANTE-AUTOSTEER-AUTODIRECTEUR



Posizione Position	Codice Code	Descrizione Description
1	9300002	Disco w.gard Wheel w.gard Disque w.gard
2	4010707	Fascetta plastica Band plastic bande plastique

Assemblaggio 46-Assembly 46-Assemblage 46 **KIT OMOLOGAZIONE STRADALE FRANCA (SU RICHIESTA) - KIT HOMOLOGATION FR**



Assemblaggio 46-Assembly 46-Assemblage 46

[illegible]

Issue	Change	Pages	Date
3	Aggionato con modello 22	-	4/2020
3a	Varie tavole: invertita posizione tandem	-	7/2020
3b	Ass.37: cambiata grafica e componenti – Tav.42: cambiato codice item 2	111, 112, 113, 114 e 125	10/2021
3c	Ass.7: cambiato codice item 2 – Ass.8A: cambiati codici item 1 e 2	27 e 28	2/2022
3d	Ass.37: aggiunto item 26 + codice	114, 115 e 116	10/2022



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